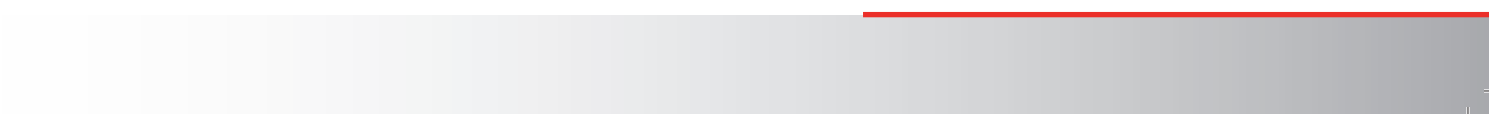


SERIE 56-63



profili per
serramenti a
taglio termico



SERIE 56-63

2



DET NORSKE VERITAS

QUALITY MANAGEMENT SYSTEM CERTIFICATE

Certificato No. / Certificate No. **CERT-15168-2004-AQ-BRI-SINCERT**

Si attesta che / This certifies that
Il sistema di gestione per la qualità di / the quality management system of
B.B.C. S.r.l.

Sede legale: **S.S. Basentana Zona P.I.P. - 75012 Bernalda (MT) - Italy**
Sede Operativa: **Zona Industriale Comparto C - 75010 Pisticci Scalo (MT) - Italy**
È conforme ai requisiti della norma per i sistemi di gestione per la qualità
Conforms to the quality management systems standard
UNI EN ISO 9001:2008 (ISO 9001:2008)

Questa certificazione è valida per il seguente campo applicativo:
This certificate is valid for the following products or services:
(Ulteriori chiarimenti riguardanti lo scopo e l'applicabilità dei requisiti della normativa si possono ottenere consultando l'organizzazione certificata)
(Further clarifications regarding the scope and the applicability of the requirements of the standards may be obtained by consulting the certified organisation)

Progettazione, produzione e verniciatura di profili estrusi in alluminio
Design manufacture and painting of aluminium extruded profiles

Data Prima Emissione / First Issue Date: **2004-11-25**
Luogo e data / Place and date: **Agrate Brianza, (MI) 2010-10-25**

Settore EA: 17

Leonardo Cassano
Lead Auditor

Data Ex: **20**
per l'Organismo / for the: **DET NORSKE**
Vittorio Marangon
Vittorio Marangon
Management Representative



ISO 9001:2008
SINCERT
Sede Legale: S.S. Basentana Zona P.I.P. - 75012 Bernalda (MT) - Italy
Sede Operativa: Zona Industriale Comparto C - 75010 Pisticci Scalo (MT) - Italy
È conforme ai requisiti della normativa per i sistemi di gestione per la qualità
Conforms to the quality management systems standard
UNI EN ISO 9001:2008 (ISO 9001:2008)

Il certificato riportato a lato attesta che la BBC srl è in linea con i requisiti dei sistemi qualità ISO 9000 e rappresenta l'impegno dell'azienda verso la qualità erogata.

La BBC srl inoltre si è dotata di un Sistema di Gestione Ambientale, conforme alla norma ISO 14001 allo scopo di gestire al meglio le attività che hanno o possono avere un impatto sull'ambiente.



DET NORSKE VERITAS

ENVIRONMENTAL MANAGEMENT SYSTEM CERTIFICATE

Certificato No. / Certificate No. **CERT-236-2001-AE-BRI-SINCERT**

Si attesta che / This certifies that
il sistema gestione ambientale di / the environmental management system of
B.B.C. S.r.l.

Sede Legale: **S.S. Basentana Zona P.I.P. - 75012 Bernalda (MT) - Italy**
Sede Operativa: **Zona Industriale Valbasento Comparto C - 75010 Pisticci (MT) - Italy**
È conforme ai requisiti della normativa
Conforms to the environmental management system standard
UNI EN ISO 14001:2004 (ISO 14001:2004)

Certificazione rilasciata in conformità al Regolamento Tecnico SINCERT RT - 09
Certification has been granted in conformity with the SINCERT Technical Regulation RT - 09

Questa certificazione è valida per il seguente campo applicativo:
This certificate is valid for the following products or services:

Produzione di componenti per infissi in alluminio tramite le fasi di fusione, estrusione e lavorazioni di taglio dell'alluminio, trattamento matrici, verniciatura a polveri, ed imballaggio prodotti
Production of component for aluminium frames through the phases: smelting / die casting, extruded and mechanical cutting of aluminium, matrix treatment, powder coating and packaging products

Data Prima Emissione / First Issue Date: **2001-09-13**
Luogo e data / Place and date: **Agrate Brianza, (MI) 2010-07-09**

Settore EA: 17

Giandomenico Caragnano
Lead Auditor

Data di scadenza / Expiry Date: **2013-07-11**
per l'Organismo di Certificazione / for the Accredited Unit: **DET NORSKE VERITAS ITALIA S.R.L.**
Vittorio Marangon
Vittorio Marangon
Management Representative



ISO 14001:2004
SINCERT
Sede Legale: S.S. Basentana Zona P.I.P. - 75012 Bernalda (MT) - Italy
Sede Operativa: Zona Industriale Valbasento Comparto C - 75010 Pisticci (MT) - Italy
È conforme ai requisiti della normativa per i sistemi di gestione per la qualità
Conforms to the quality management systems standard
UNI EN ISO 9001:2008 (ISO 9001:2008)

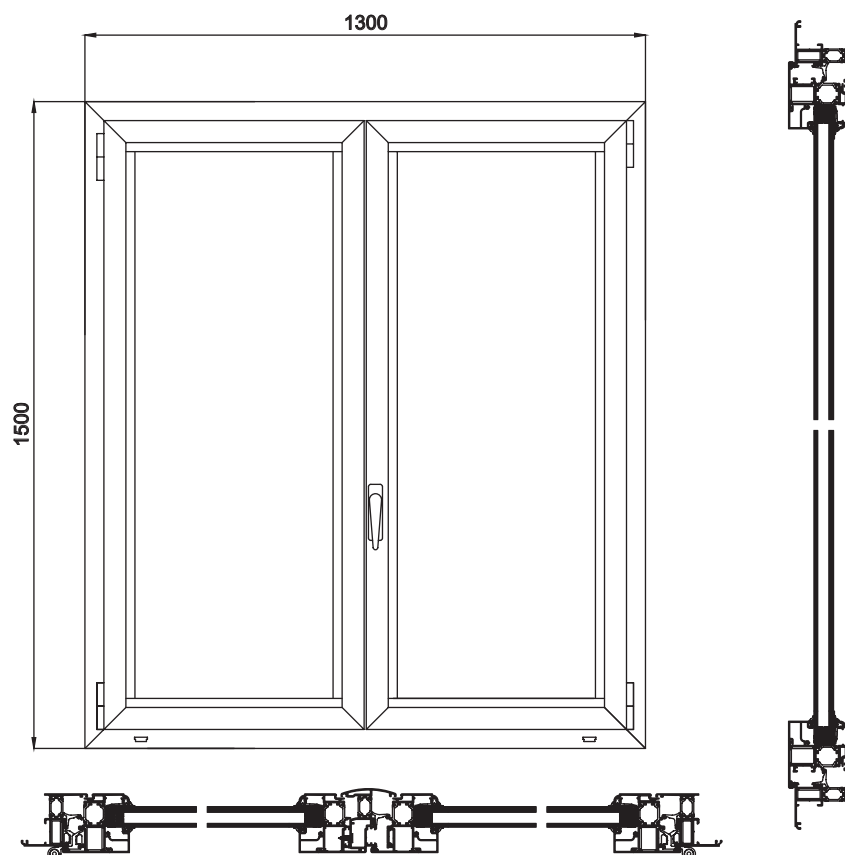
 Profilati estrusi lega:	6060 UNI EN 573
 Stato di finitura:	T5 EN 775-2
 Tolleranze dimensionali :	EN 755-9
 Tipo di tenuta:	sormonto interno e complanare esterno, giunto aperto con guarnizione di battuta centrale.
 Tipo di profilato:	ad isolamento termico ottenuto con l'inserimento di listelli in poliammide rinforzati con fibra di vetro aventi la lunghezza di mm 24. Il bloccaggio dei listelli avviene mediante rullatura esterna. Per evitare scorrimenti le sedi dei profilati in alluminio vengono zigrinate prima dell'inserimento dei listelli e della rullatura degli stessi.
 Applicazione vetro:	con fermavetro a scatto e ad infilare. Spazio massimo, tra i profilati, per inserimento vetro: 41,5 mm lordo.
 Dimensioni base:	telaio fisso mm 56/63 anta mobile mm 63
 Fuga interna ed esterna:	mm 5
 Sovrapposizione di battuta:	mm 6
 Altezza aletta sede vetro:	mm 26, netta mm 21
 Dimensione interna dei tubolari telaio:	mm 26 x11/18/36
 Dimensione interna dei tubolari anta:	mm 26 x11/18/36
 Sede e alloggiamento accessori:	camera Europea



SERIE 56-63


rapporto di prova

4



Rapporto di prova n° 0071/12 del 12/09/2012 rilasciato da Laboratorio Tecnologico Legno Legno

Tipologia:	finestra a battente a due ante
Profili:	alluminio in lega EN AW 6060 T5 (UNI 775-2) Art. 63003 telaio fisso a Z da mm 56 Art. 63102 anta mobile a Z da mm 63 Art. 63201 riparto centrale Art. AK60277 fermavetro da mm 24
Poliammide:	listelli in poliammide rinforzati con fibra di vetro da mm 24
Sistema di drenaggio:	n° 2 asole da mm 30 x 10
Dimensioni del serramento:	L 1300 mm x H 1500 mm
Permeabilità all'aria:	Classificazione secondo UNI EN 12207:2000 CLASSE 4
Tenuta all'acqua:	Classificazione secondo UNI EN 12208:2000 CLASSE 5A
Resistenza al carico del vento:	Classificazione secondo UNI EN 12210:2000 CLASSE C2



**LABORATORIO TECNOLOGICO
LEGNOLEGGIO**

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Via Pio La Torre, 11
40115 Correggio (RE) Italy
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Fax +39 0522 735036
C.F. PIVA e N.ISCRIZ. REG.IMPRESSE REGGIO E. 01244480354

Testing Laboratory
Notified Body number 1709
n. albo artigiani 900037
n. albo coop.ve A100083
REA 170725
REG.IMPRESSE REGGIO E. 01244480354


TENUTA ALL'ACQUA – METODO DI PROVA UNI EN 1027:2001

DISPOSITIVI DI PROVA
Vedi descrizione a pagina 2 del presente rapporto di prova.

RISULTATI DI PROVA

Pressione in Pascal	Durata in minuti	OSSERVAZIONI
0	15	Nessuna infiltrazione
50	5	Nessuna infiltrazione
100	5	Nessuna infiltrazione
150	5	Nessuna infiltrazione
200	5	Nessuna infiltrazione
250	5	Dopo 40 secondi gocciolamento continuo sulla traversa inferiore del telaio fisso in corrispondenza della mezzeria dell'anta che batte.
300	5	Come sopra + dopo 120 secondi gocciolamento continuo sulla traversa inferiore del telaio fisso in corrispondenza della mezzeria dell'anta che riceve.
450	5	Come sopra
600	5	Come sopra

CLASSIFICAZIONE SECONDO UNI EN 12208:2000: 5A



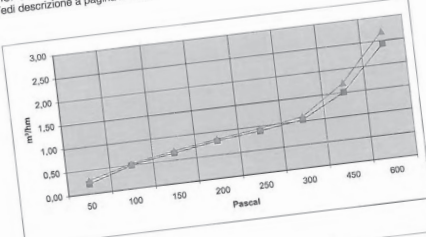
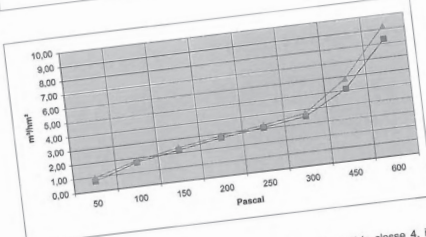
**LABORATORIO TECNOLOGICO
LEGNOLEGGIO**

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Via Pio La Torre, 11
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Testing Laboratory
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REA 170725
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CLASSI DI PERMEABILITA' ALL'ARIA

DISPOSITIVI DI PROVA
Vedi descrizione a pagina 2 del presente rapporto di prova.

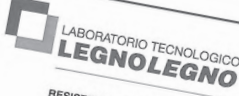
Nel caso in cui non compaiono curve, il serramento è da ritenersi in classe 4, in quanto le perdite risultano inferiori ai minimi previsti.

CLASSIFICAZIONE SECONDO UNI EN 12207:2000: 4

Partner
ClimaHaus
CasaClima

ACCREDITA
LAB N° 0617

Reporto n° 00
Pagina 4 di 8
M003-PC006
Data: 16/04
Emissione: 17
Approvato:



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Testing Laboratory
Notified Body number 1709
n. albo artigiani 900037
n. albo coop.ve A100083
REA 170725
REG.IMPRESSE REGGIO E. 01244480354

RESISTENZA AL CARICO DEL VENTO – METODO DI PROVA UNI EN 12211:2001

DISPOSITIVI DI PROVA
Vedi descrizione a pagina 2 del presente rapporto di prova.

P1: 800 Pa
P2: 400 Pa
P3: 1200 Pa

RISULTATI DI PROVA

Prova di Deformazione
Degradazioni funzionali riscontrate: Nessuno
Flessione relativa frontale massima rilevata: 0,80 mm

Prova alle pressioni ripetute
Degradazioni funzionali riscontrate: Nessuno

Verifica della permeabilità all'aria dopo P2
Verifica tolleranza permeabilità all'aria

Prova alla pressione di sicurezza P3
I valori rientrano nella tolleranza prevista da UNI EN 12210
Rotture o menomazioni funzionali riscontrate: Nessuna

CLASSIFICAZIONE SECONDO UNI EN 12210:2000: C2

Partner
ClimaHaus
CasaClima

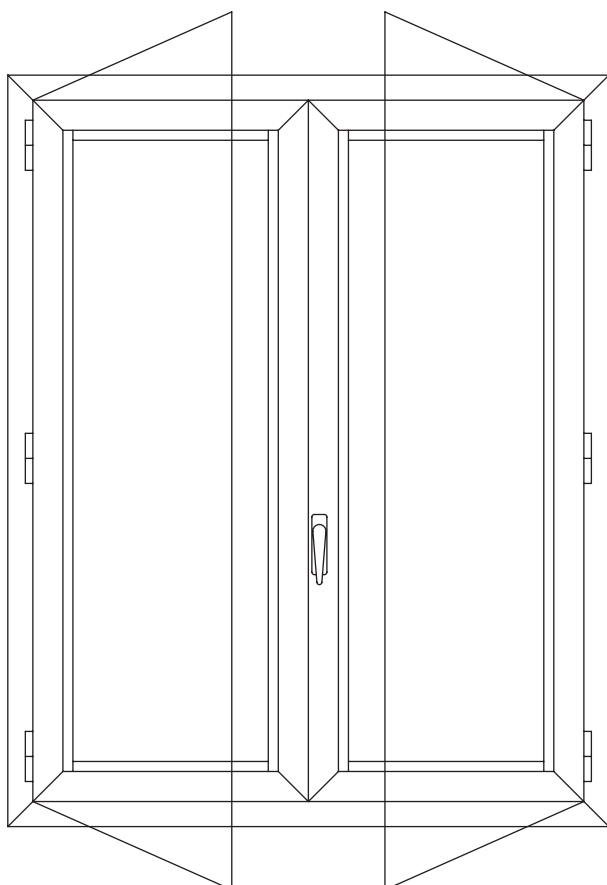
ACCREDITA
LAB N° 0617

Reporto n° 0071/12
Pagina 8 di 8
M003-PC006 Rev. 01
Data: 16/04/2012
Emissione: DT
Approvato: DGE

SERIE 56-63

prestazione termica

6



I valori di trasmittanza U_f sotto riportati sono i risultati di calcolo eseguiti dal Laboratorio Tecnologico Legno Legno, secondo la normativa UNI EN ISO 10077-2.

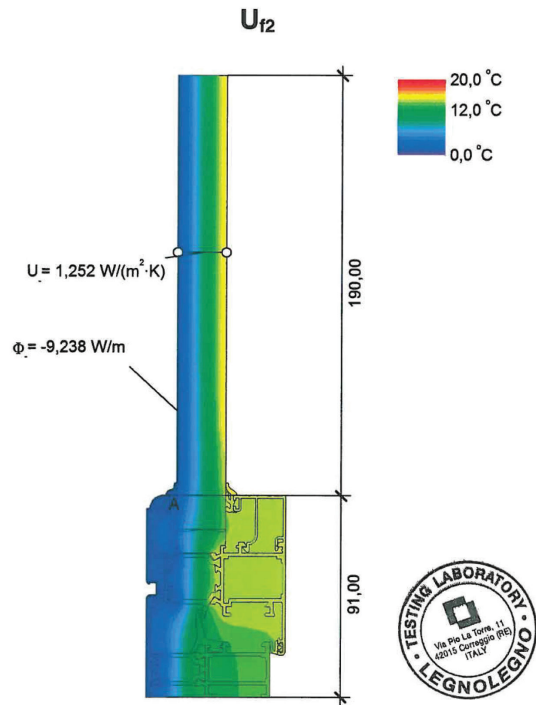
Finestra a 2 ante: larghezza 1300mm x altezza 1500mm

	U_f W/m ² . K	
H altezza del serramento 1500 mm		$U_w = \frac{A_g \cdot U_g + A_f \cdot U_f + L_g \cdot \psi}{A_g + A_f}$
L larghezza del serramento 1300 mm		
Ante: numero ante 2		
Sezione laterale 91 mm	2,50	
Sezione superiore 91 mm	2,50	
Sezione inferiore 91 mm	2,50	
Sezione nodo centrale 149 mm	2,50	
ψ coefficiente lineare di trasmissione termica del bordo del vetro. W/m ² .K		
		A_f Area profilato in alluminio 0,81 m ² A_g Area superficie vetro 1,14 m ² L_g Perimetro del vetro 6,11 mt

SERIE 56-63

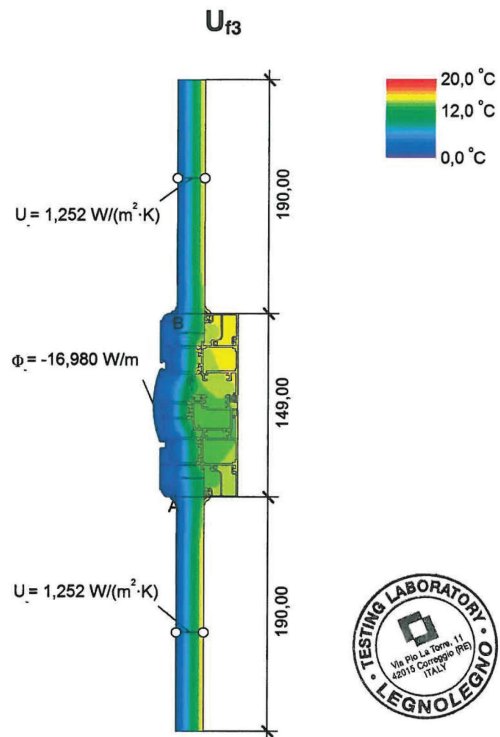
prestazione termica

7



$$U_i = \frac{\frac{\Phi}{\Delta T} - U_p \cdot b_p}{b_i} = \frac{\frac{9,238}{20,000} - 1,252 \cdot 0,190}{0,091} = 2,5 \text{ W/(m}^2 \cdot \text{K)}$$

Codice prova 0085U/12
Data di effettuazione calcolo 25/09/2012



$$U_{cb} = \frac{\frac{\Phi}{\Delta T} - U_{p1} \cdot b_{p1} - U_{p2} \cdot b_{p2}}{b_i} = \frac{\frac{16,980}{20,000} - 1,252 \cdot 0,190 - 1,252 \cdot 0,190}{0,149} = 2,5 \text{ W/(m}^2 \cdot \text{K)}$$

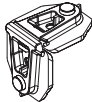
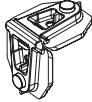
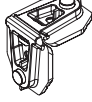
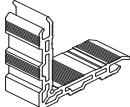
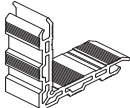
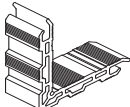
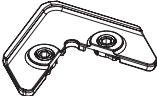
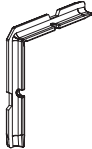
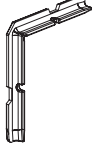
Codice prova 0085U/12
Data di effettuazione calcolo 25/09/2012






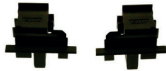



SERIE 56-63

accessori

8

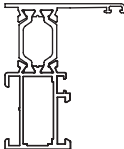
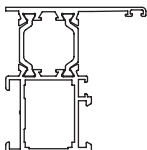
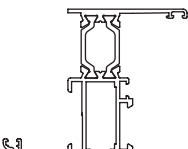
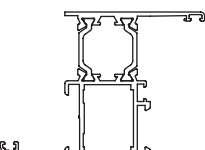
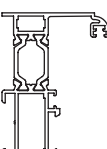
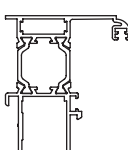
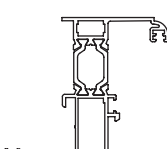
ACCESSORI	CODICE	DESCRIZIONE
	1SQ01	Squadretta a bottone (26x11)
	1SQ02	Squadretta a bottone (26x18)
	1SQ03	Squadretta a bottone (26x36)
	1SQ04	Squadretta in alluminio a graffiare (26x11)
	1SQ05	Squadretta in alluminio a graffiare (26x18)
	1SQ06	Squadretta in alluminio a graffiare (26x36)
	1SQ07	Squadretta di allineamento
	1SQ08	Squadretta di allineamento interna
	1SQ09	Squadretta di allineamento interna

ACCESSORI	CODICE	DESCRIZIONE
	2GN01	Guarnizione di battuta in EPDM
	2GN02	Guarnizione centrale in EPDM
	2GN03	Angolo vulcanizzato per 2GN02
	2GN04	Guarnizione muro/telaio in EPDM
	3AC01	Angolo per fermavetri (metallici) Possibilità di aver RAL9010 (bianchi)
	4TP01	Tappo centrale in nylon Pr. 63201
	4TP02	Tappo gocciolatoio in nylon

SERIE 56-63

elenco profili

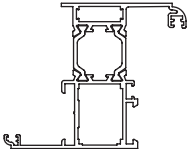
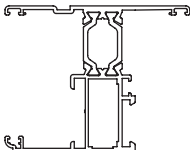
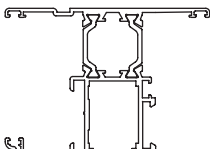
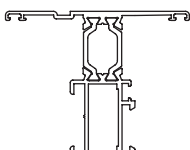
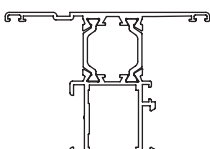
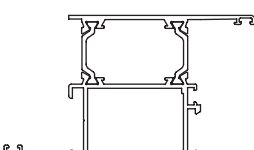
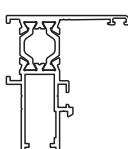
10

SEZIONE	CODICE	DESCRIZIONE	PESO	PAGINA
	63001	Telaio a "L" da 56 mm (sq.11 mm)	0,980 kg/m	18
	63002	Telaio a "L" da 56 mm (sq.18 mm)	1,150 kg/m	18
	63003	Telaio a "Z" da 56 mm (sq.11 mm)	1,095 kg/m	18
	63004	Telaio a "Z" da 56 mm (sq.18 mm)	1,270 kg/m	18
	63005	Telaio a "L" da 63 mm (sq.11 mm)	1,110 kg/m	19
	63006	Telaio a "L" da 63 mm (sq.18 mm)	1,310 kg/m	19
	63007	Telaio a "Z" da 63 mm (sq.11 mm)	1,230 kg/m	19

SERIE 56-63

elenco profili

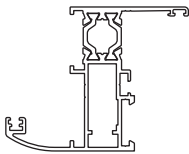
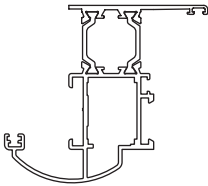
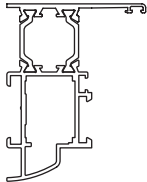
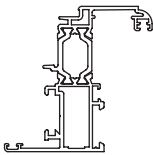
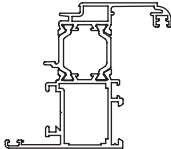
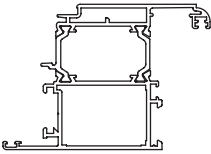
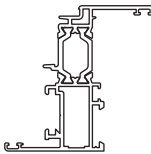
11

SEZIONE	CODICE	DESCRIZIONE	PESO	PAGINA
	63008	Telaio a "Z" da 63 mm (sq. 18 mm)	1,425 kg/m	19
	63009	Telaio a "U" da 56 mm (sq. 11 mm)	1,210 kg/m	20
	63010	Telaio a "U" da 56 mm (sq. 18 mm)	1,380 kg/m	20
	63011	Telaio a "T" da 56 mm (sq. 11 mm)	1,090 kg/m	20
	63012	Telaio a "T" da 56 mm (sq. 18 mm)	1,260 kg/m	20
	63013	Telaio a "Z" da 56 mm (sq. 36 mm)	1,375 kg/m	21
	63014	Telaio a "L" da 56 mm (sq. 11 mm)	1,030 kg/m	21

SERIE 56-63

elenco profili

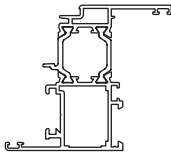
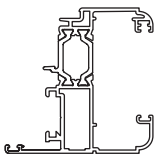
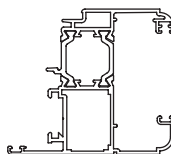
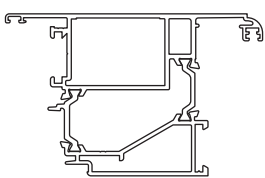
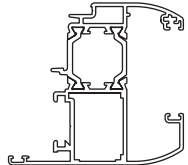
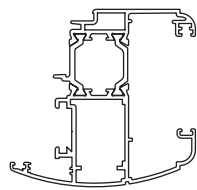
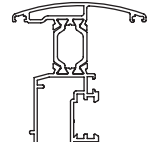
12

SEZIONE	CODICE	DESCRIZIONE	PESO	PAGINA
	63015	Telaio a "Z" da 56 mm con battitura 40 (sq. 11 mm)	1,200 kg/m	21
	63016	Telaio a "Z" da 69 mm (sq. 18 mm)	1,450 kg/m	21
	63017	Telaio a "L" da 69 mm (sq. 18 mm)	1,265 kg/m	22
	63101	Anta a "Z" da 63 mm (sq. 11 mm)	1,240 kg/m	23
	63102	Anta a "Z" da 63 mm (sq. 18 mm)	1,400 kg/m	23
	63103	Anta a "Z" da 63 mm (sq. 36 mm)	1,600 kg/m	23
	63104	Anta a "Z" da 63 mm (sq. 11 mm)	1,190 kg/m	23

SERIE 56-63

elenco profili

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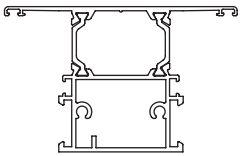
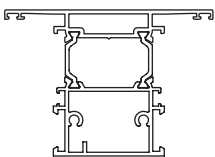
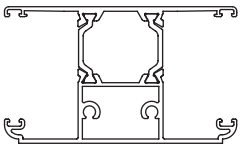
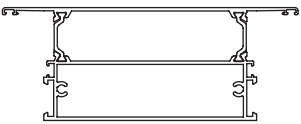

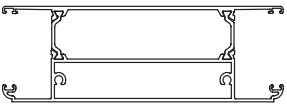
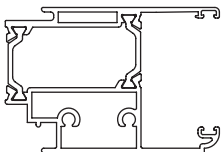
SEZIONE	CODICE	DESCRIZIONE	PESO	PAGINA
	63105	Anta a "Z" da 63 mm (sq. 18 mm)	1,355 kg/m	24
	63106	Anta a V.I. da 63 mm (sq. 11 mm)	1,340 kg/m	24
	63107	Anta a V.I. da 63 mm (sq. 18 mm)	1,500 kg/m	24
	63108	Anta apertura esterna da 63 mm (sq. 36 mm)	2,040 kg/m	24
	63109	Anta a V.I. da 63 mm (sq. 18 mm)	1,440kg/m	25
	63110	Anta a V.I. da 69 mm (sq. 18 mm)	1,580 kg/m	25
	63201	Anta a "T" centrale di riporto	1,210 kg/m	25



SERIE 56-63

elenco profili

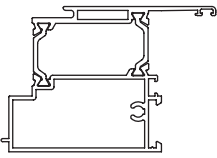
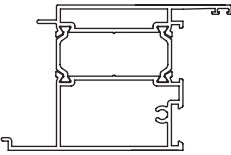
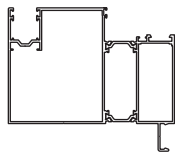
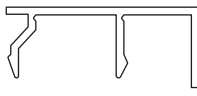
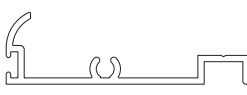
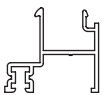

14

SEZIONE	CODICE	DESCRIZIONE	PESO	PAGINA
	63301	Traverso da 90x56	1,555 kg/m	26
	63302	Traverso da 90x63	1,720 kg/m	27
	63303	Traverso da 82x48	1,470 kg/m	28
	63401	Fascia da 150x56	2,400 kg/m	26
	63402	Fascia da 160x63	3,100 kg/m	27
	63403	Fascia da 150x48	2,325 kg/m	28
	63501	Zoccolo di riporto da 59x48	1,500 kg/m	29

SERIE 56-63

elenco profili

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SEZIONE	CODICE	DESCRIZIONE	PESO	PAGINA
	63502	Zoccolo di riporto da 59x56	1,400 kg/m	29
	63503	Zoccolo di riporto da 76x63	1,830 kg/m	29
	63600	Monoblocco	2,940 kg/m	30
	BBC1926	Coprovite	0,200 kg/m	30
	BBC1927	Cielino	0,355 kg/m	30
	BBC1537	Porta spazzolino	0,305 kg/m	29
	BBC1657	Gocciolatoio	0,325 kg/m	29



SERIE 56-63

elenco profili

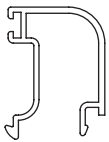
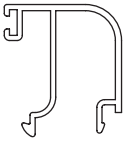
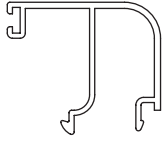
16

SEZIONE	CODICE	DESCRIZIONE	PESO	PAGINA
	BBC0723	Asta di chiusura	0,135 kg/m	27
	BBC0278	Fermavetro a scatto da 11 mm	0,218 kg/m	31
	BBC1777	Fermavetro a scatto da 14 mm	0,224 kg/m	31
	BBC0277	Fermavetro a scatto da 24 mm	0,271 kg/m	31
	BBC0999	Fermavetro a scatto da 28 mm	0,285 kg/m	31
	BBC1379	Fermavetro a scatto da 31 mm	0,293 kg/m	31
	BBC1001	Fermavetro curvo a scatto da 17 mm	0,223 kg/m	31

SERIE 56-63

elenco profili

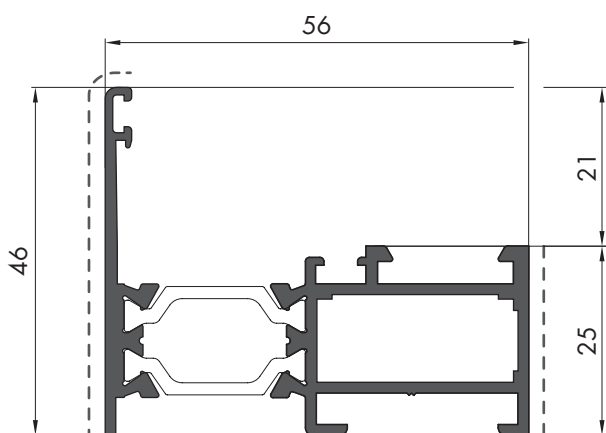
17

SEZIONE	CODICE	DESCRIZIONE	PESO	PAGINA
	BBC1380	Fermavetro curvo a scatto da 19 mm	0,236 kg/m	31
	BBC1004	Fermavetro curvo a scatto da 23 mm	0,258 kg/m	31
	BBC1002	Fermavetro curvo a scatto da 30 mm	0,281 kg/m	31

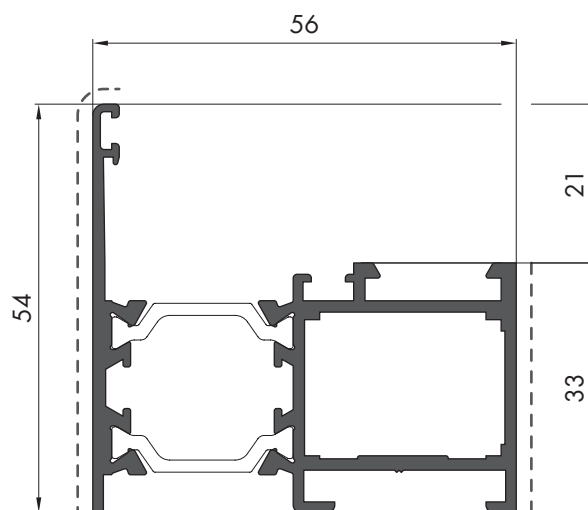


SERIE 56-63
profili

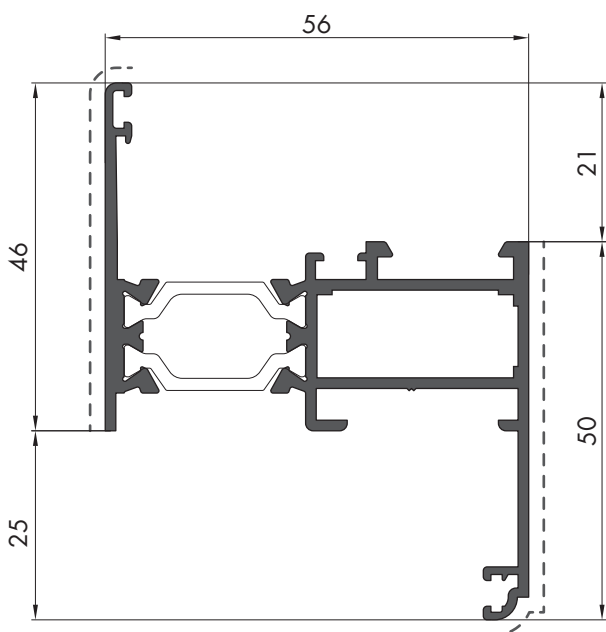
18



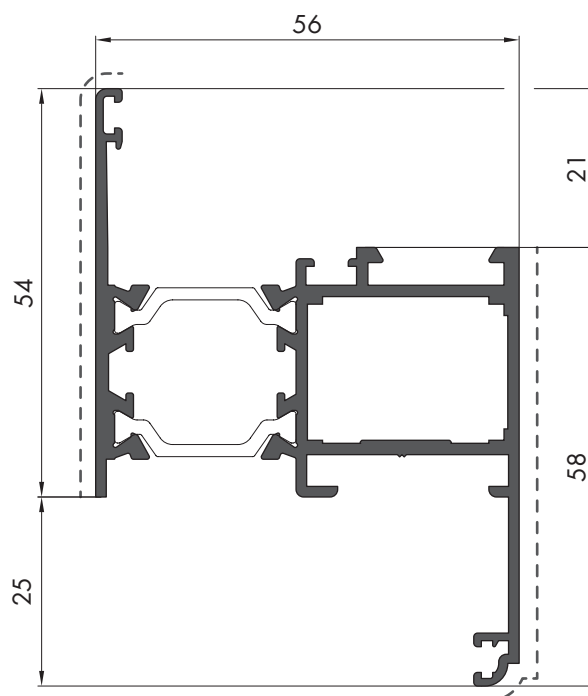
63001
0,980 kg/m



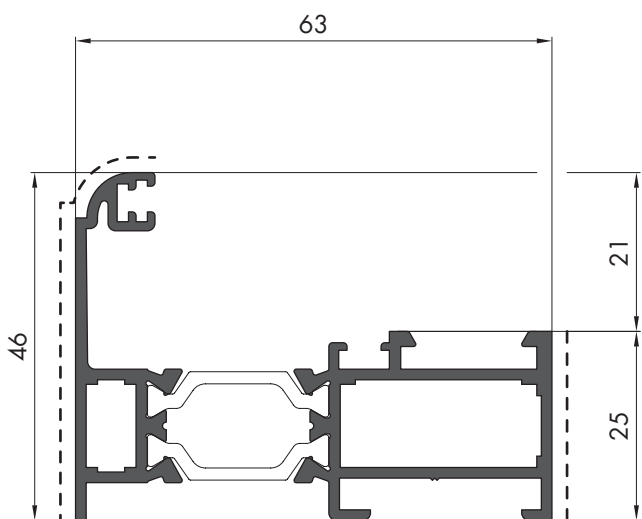
63002
1,150 kg/m



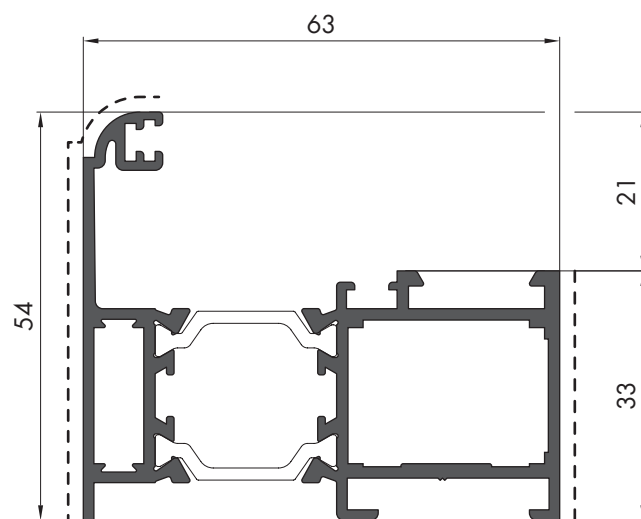
63003
1,095 kg/m



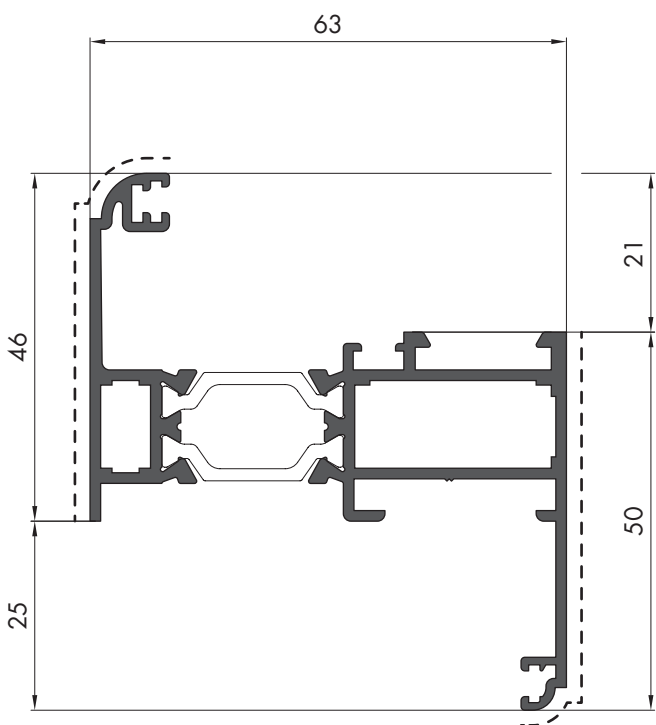
63004
1,270 kg/m



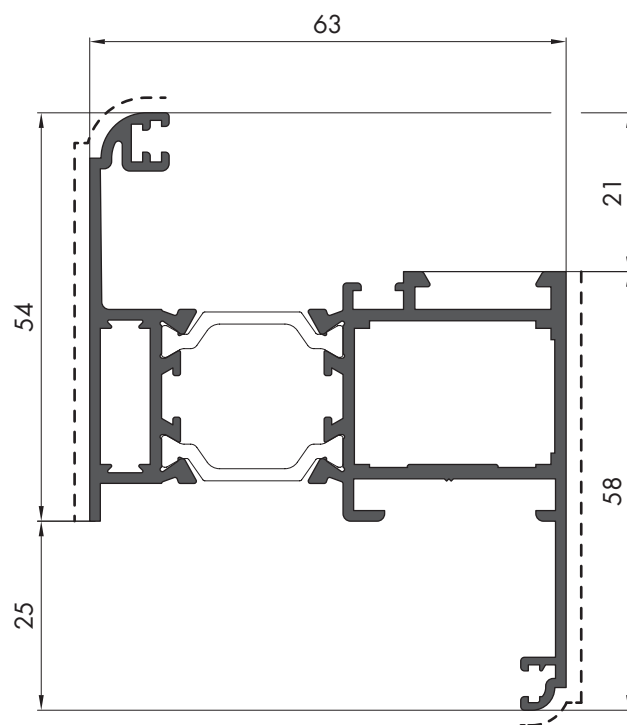
63005
1,110 kg/m



63006
1,310 kg/m



63007
1,230 kg/m

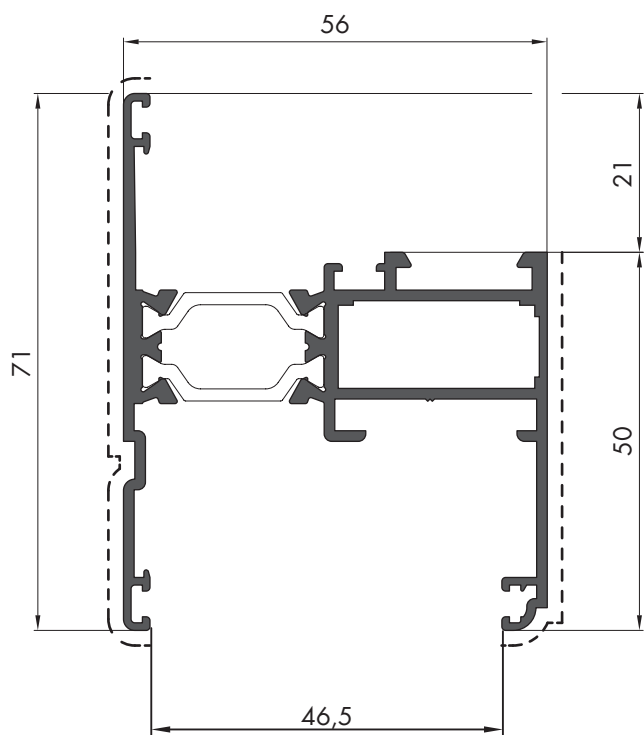


63008
1,425 kg/m

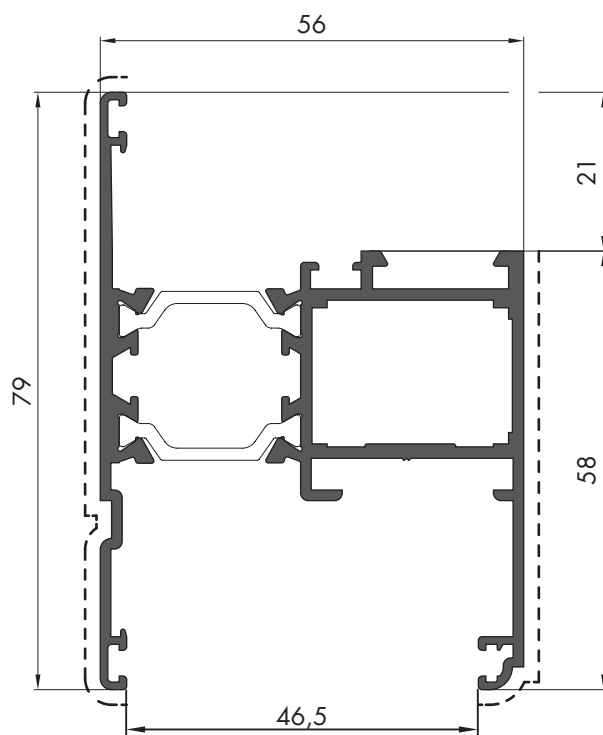


SERIE 56-63
profili

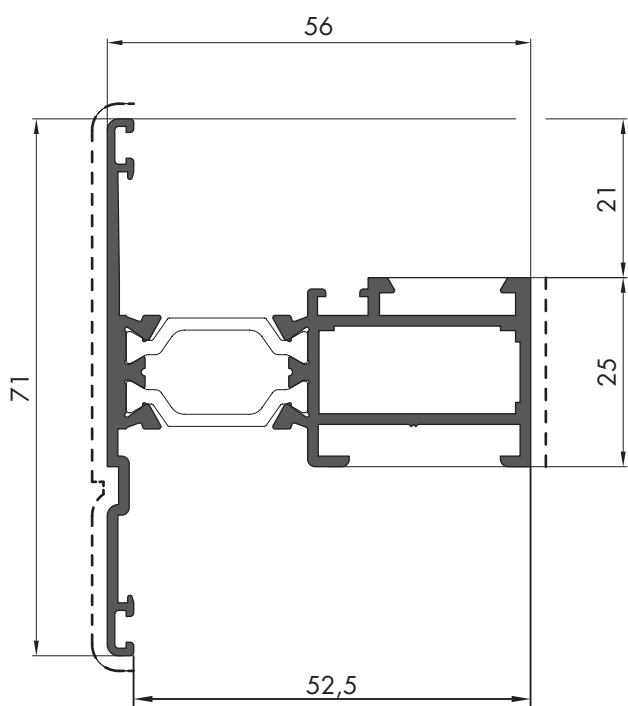
20



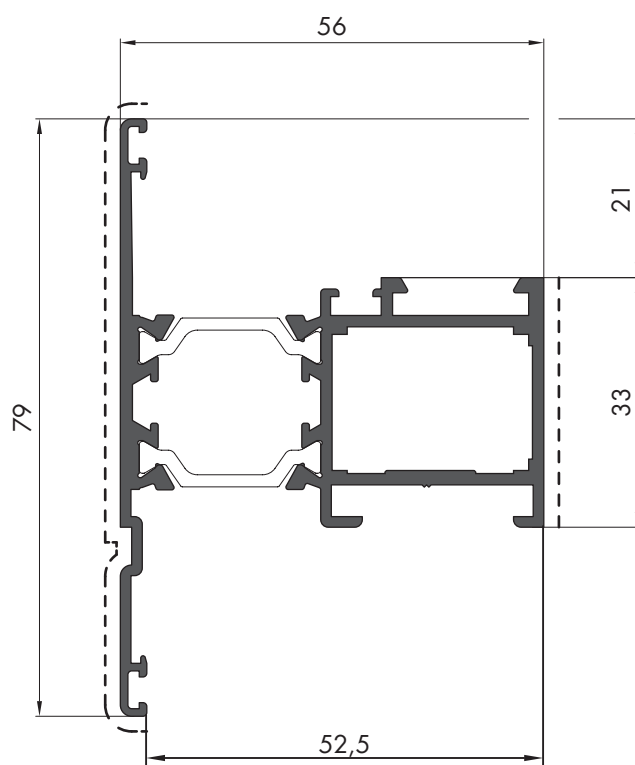
63009
1,210 kg/m



63010
1,380 kg/m



63011
1,090 kg/m

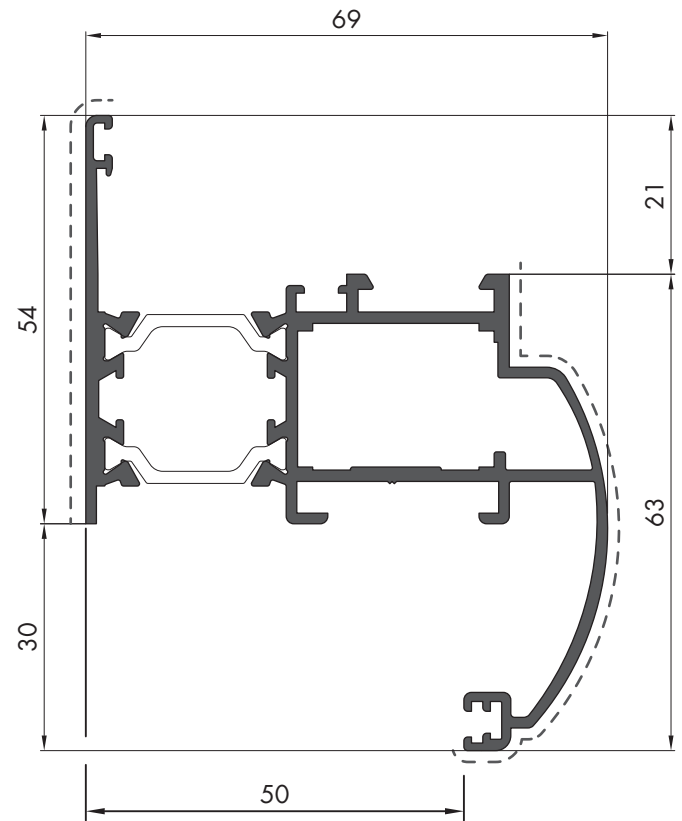
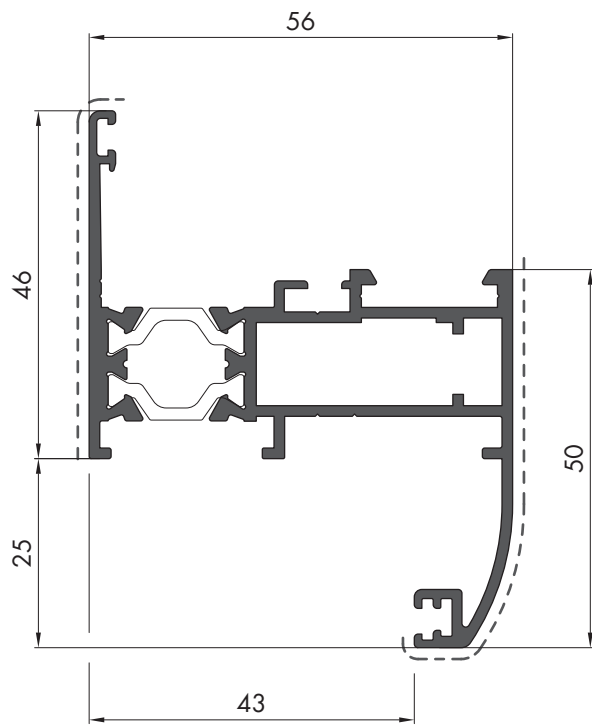
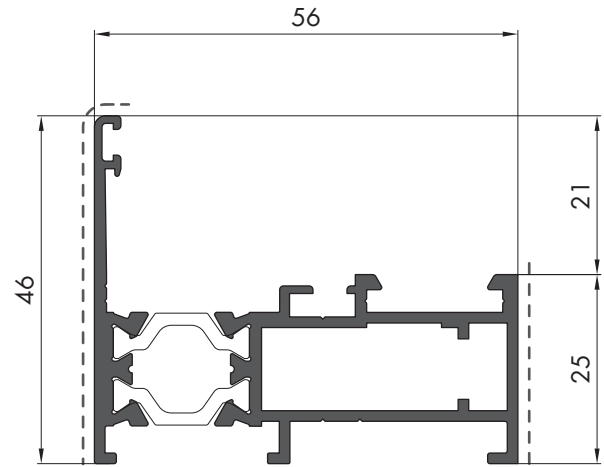
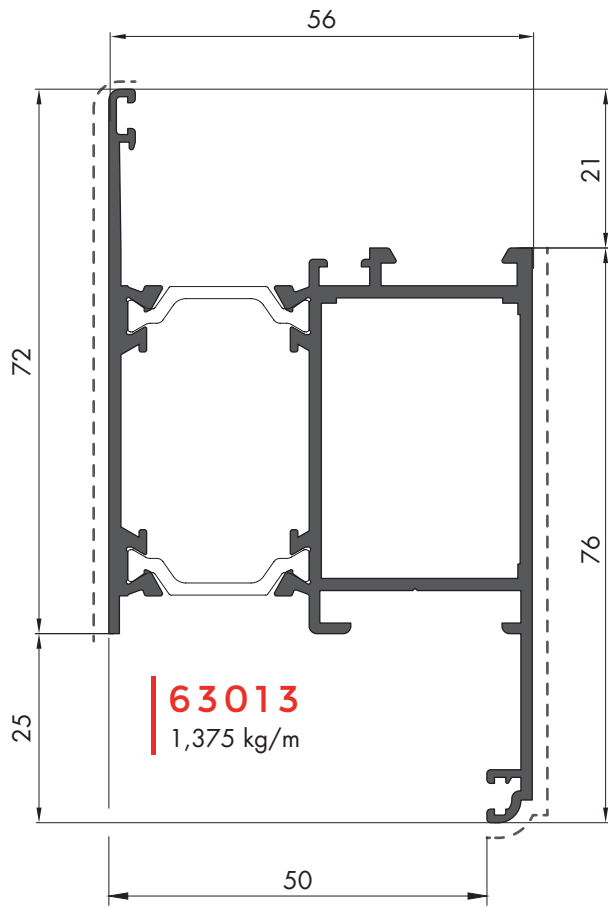


63012
1,260 kg/m



SERIE 56-63
profili

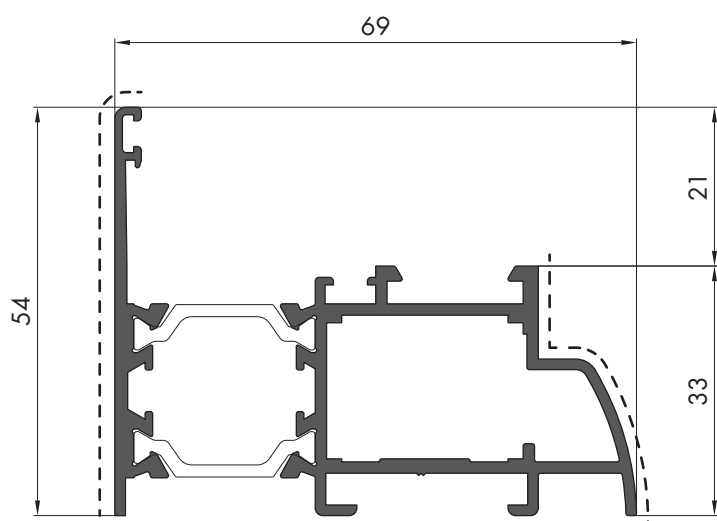
21





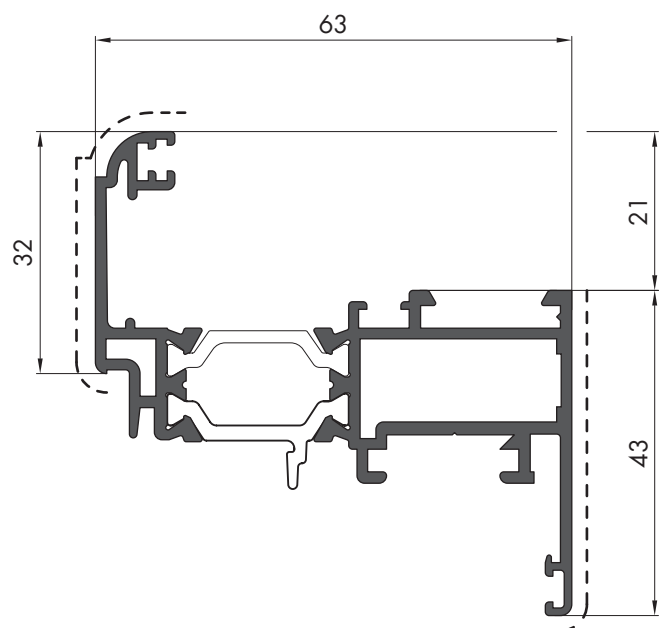
SERIE 56-63
profili

22

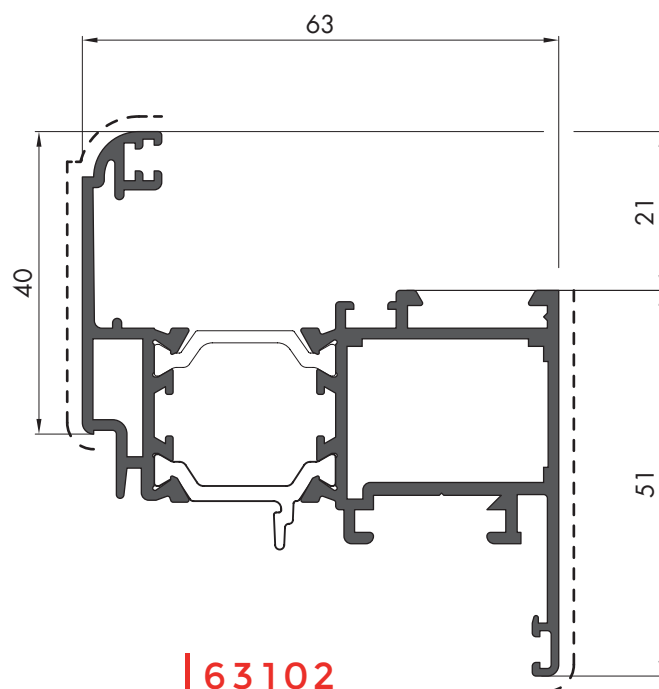


63017
1,265 kg/m

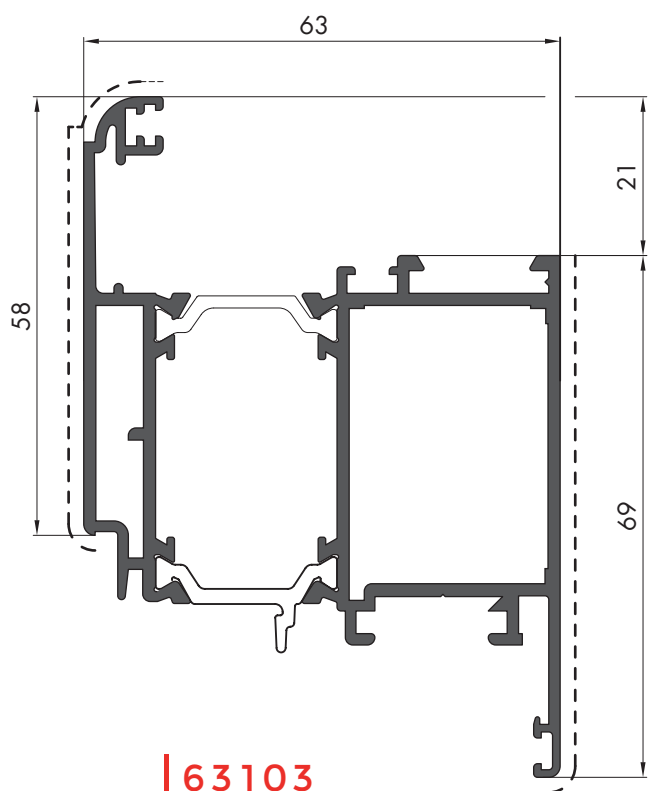
SERIE 56-63
profili



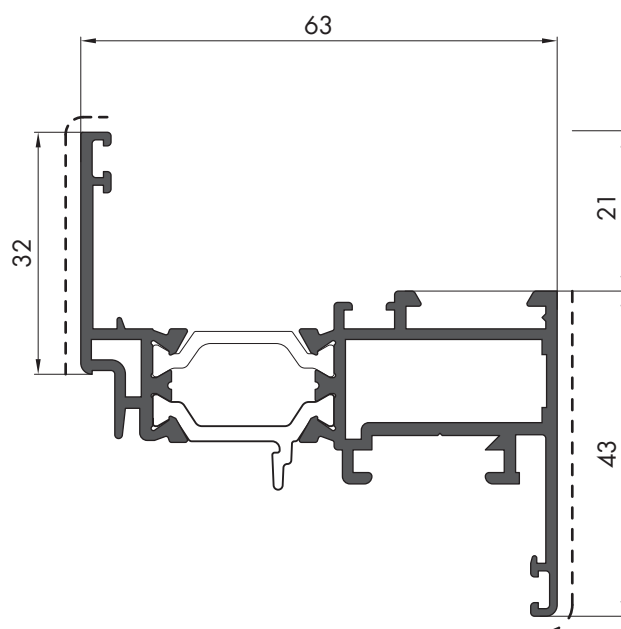
63101
1,240 kg/m



63102
1,400 kg/m



63103
1,600 kg/m

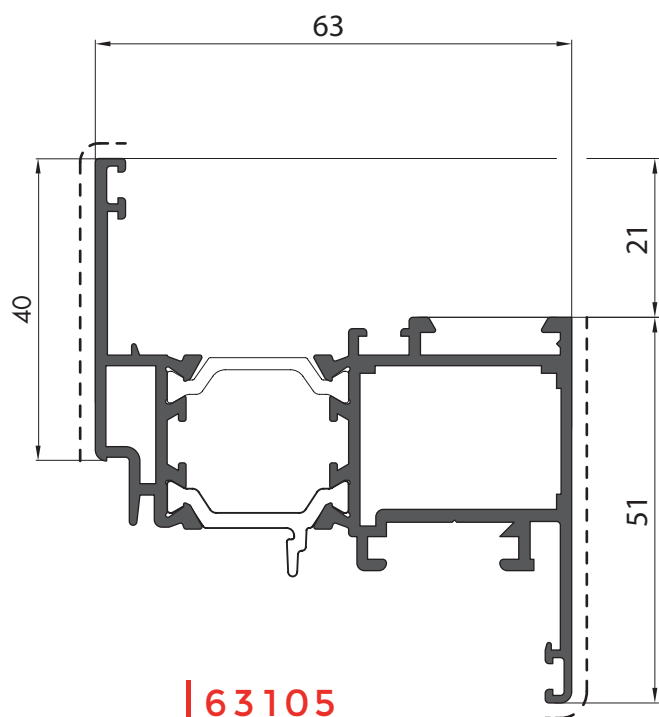


63104
1,190 kg/m

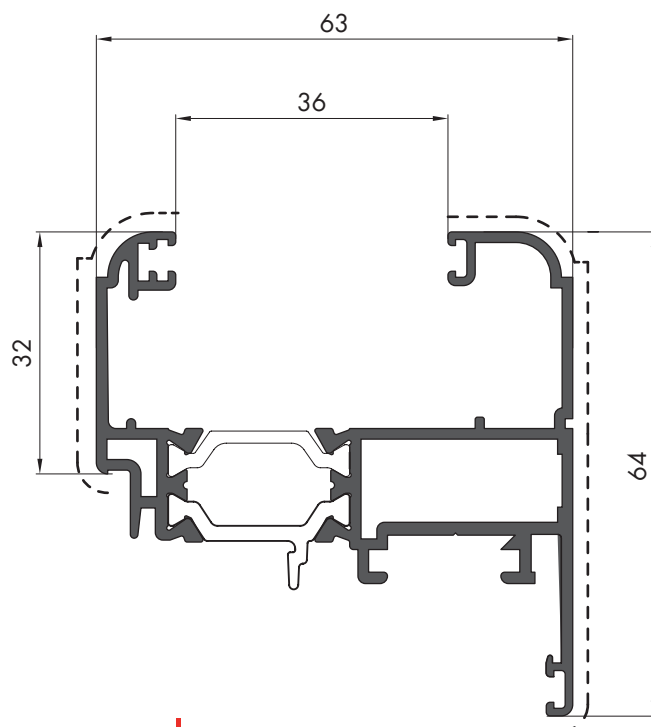


SERIE 56-63
profili

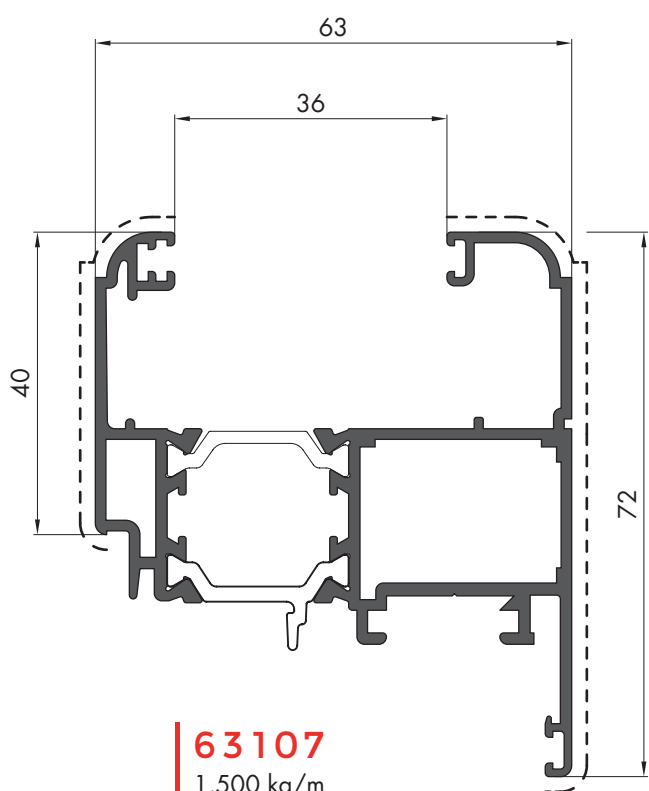
24



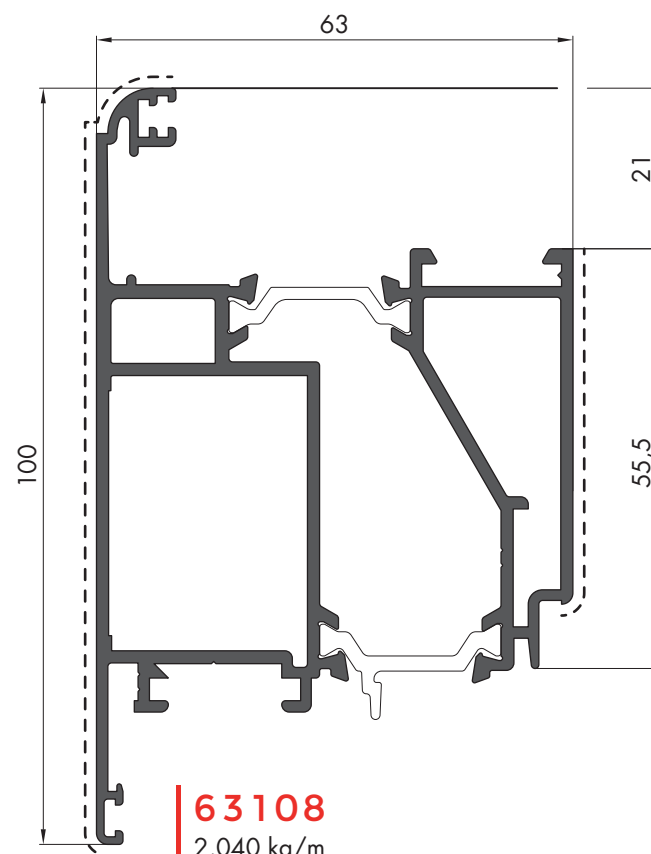
63105
1,355 kg/m



63106
1,340 kg/m



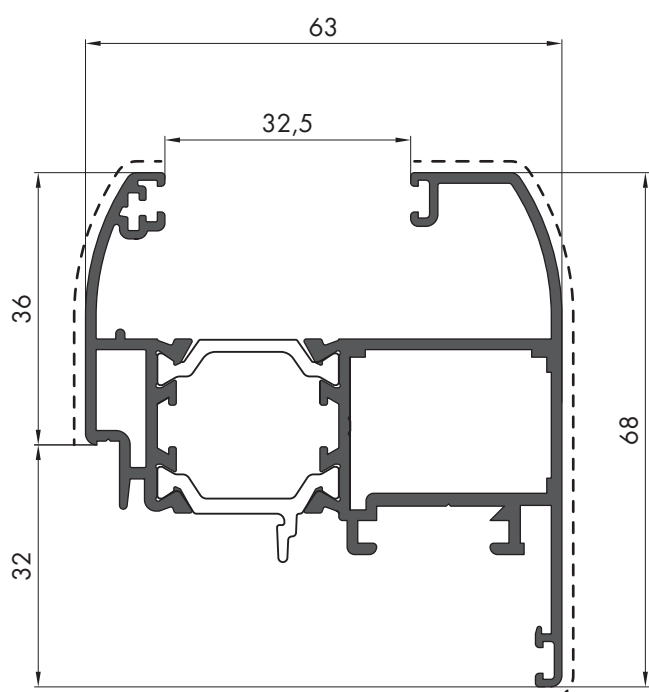
63107
1,500 kg/m



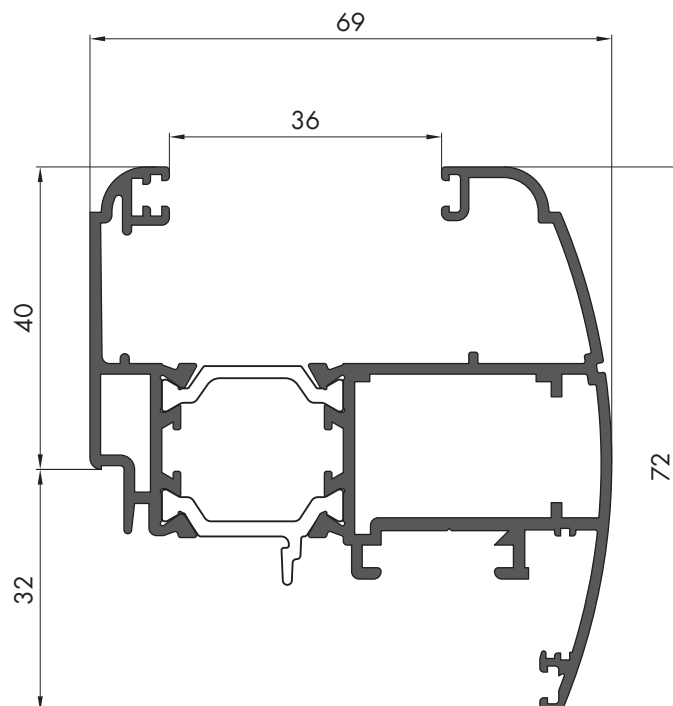
63108
2,040 kg/m

SERIE 56-63
profili

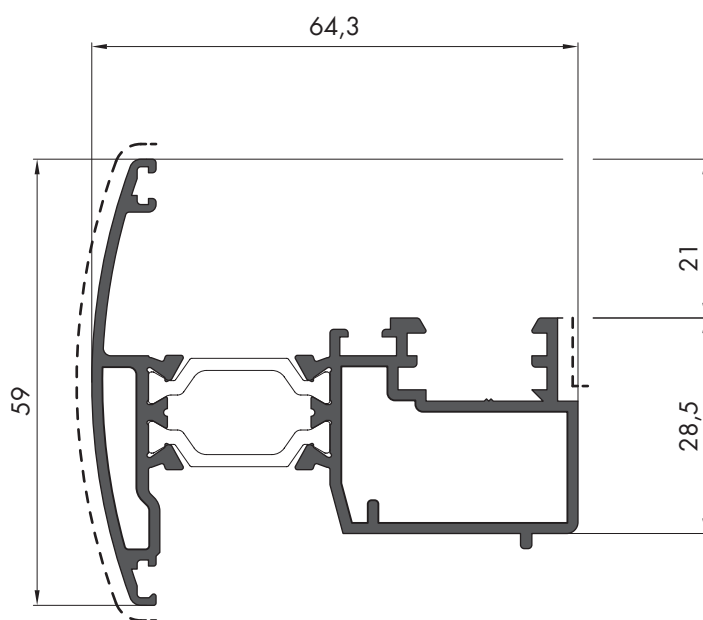
25



63109
1,440 kg/m



63110
1,580 kg/m

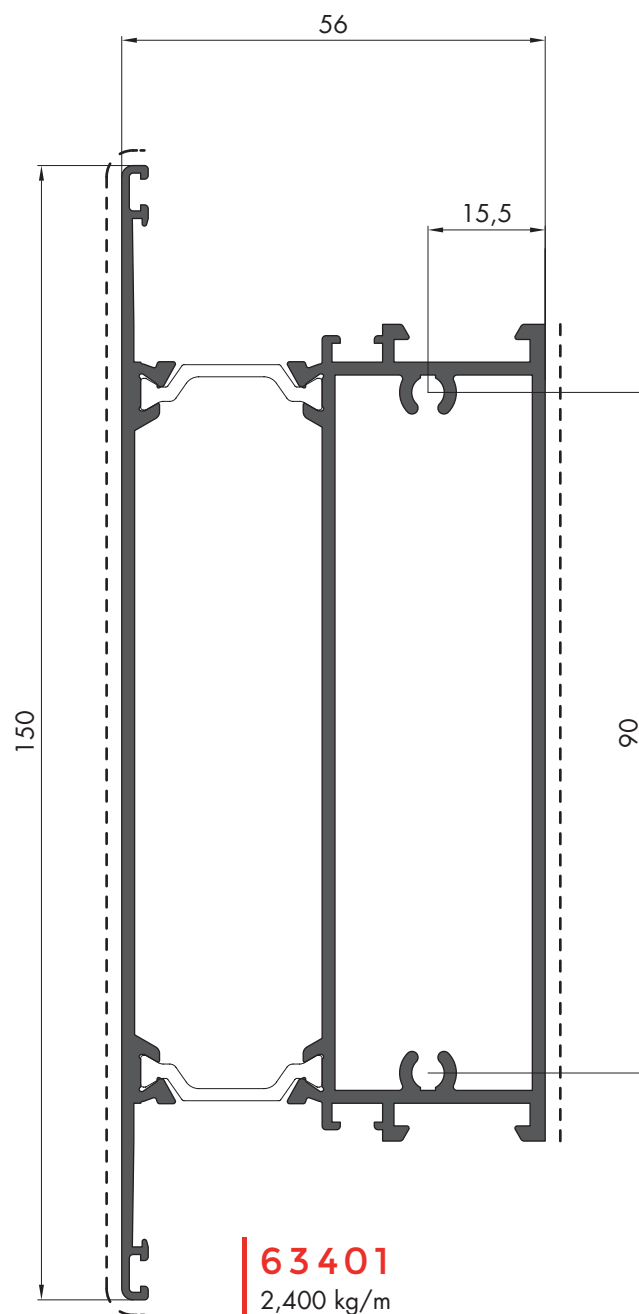
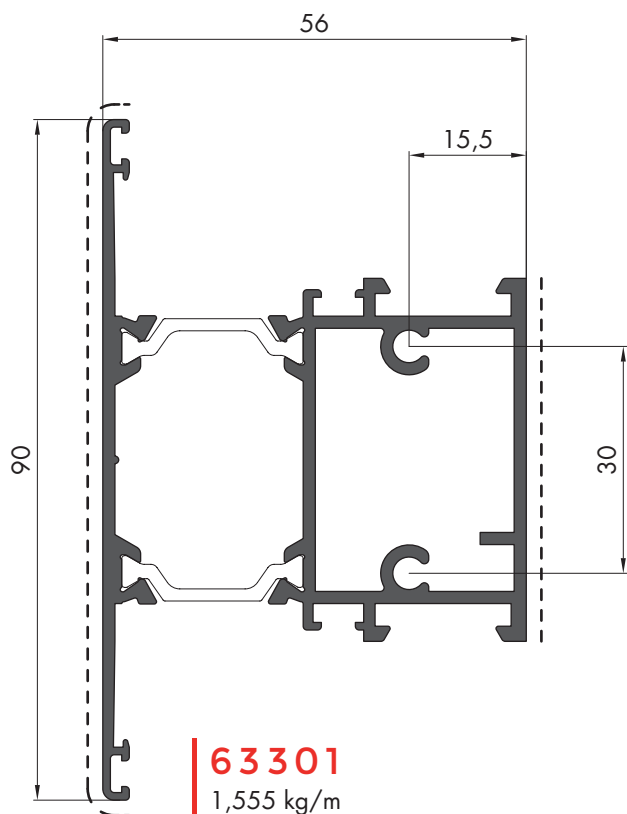


63201
1,210 kg/m



26

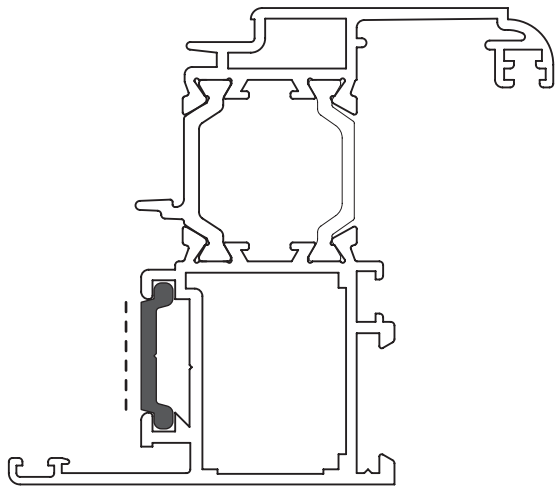
SERIE 56-63 profili



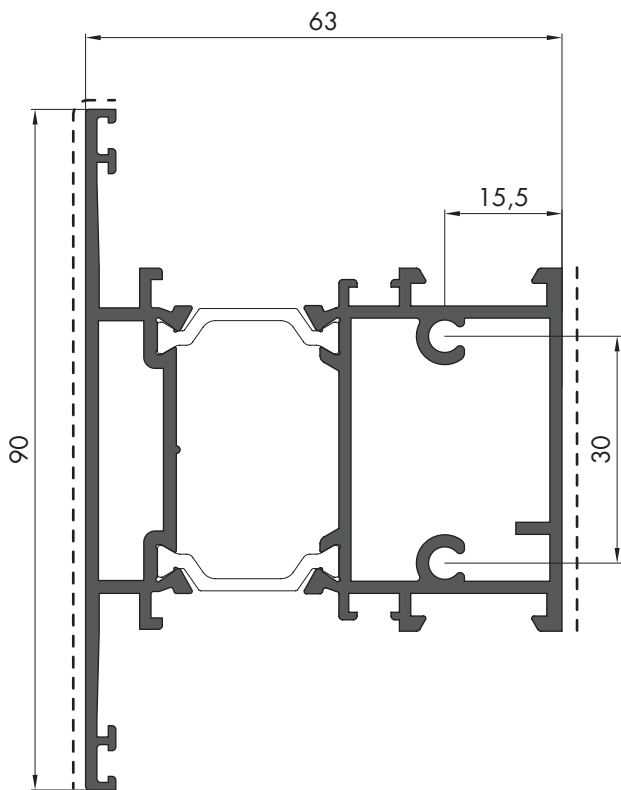
SERIE 56-63
profili



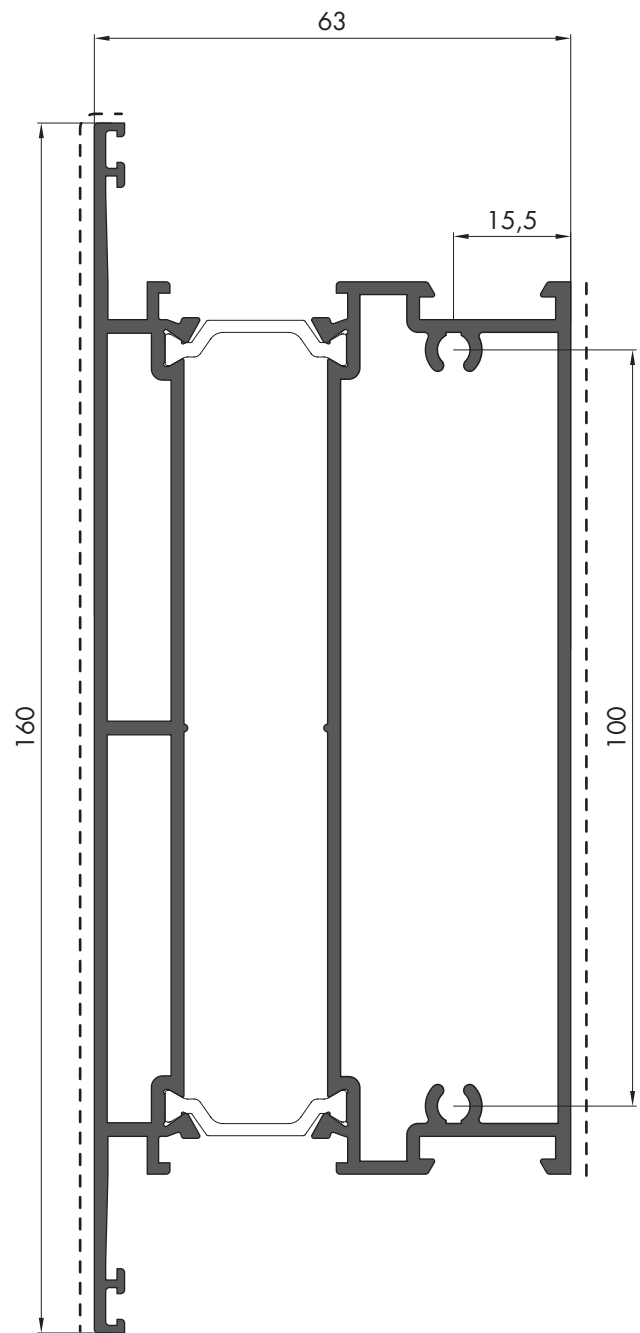
27



BBC0723
0,135 kg/m



63302
1,720 kg/m

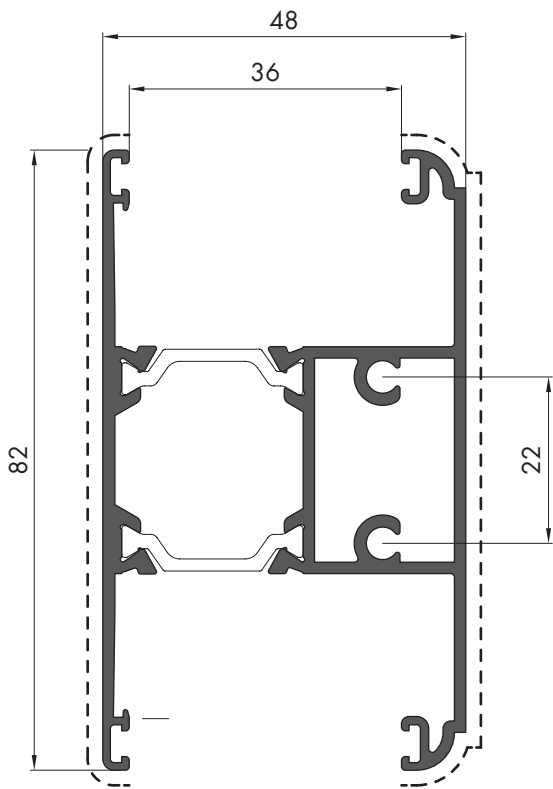


63402
3,100 kg/m

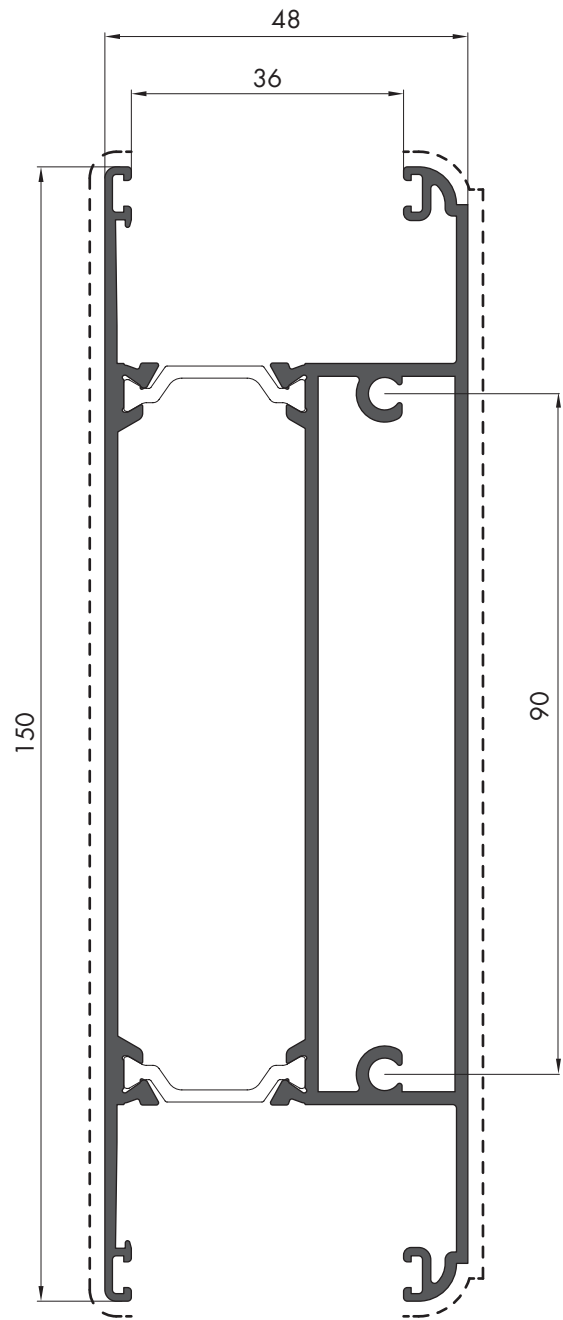


SERIE 56-63
profili

28



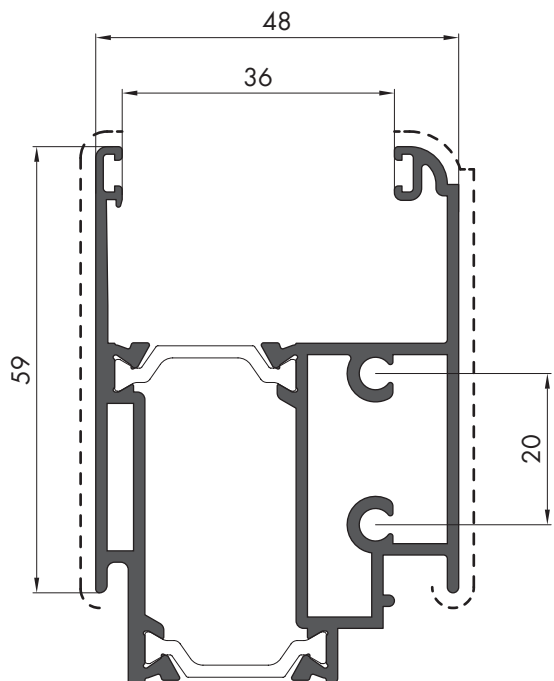
63303
1,470 kg/m



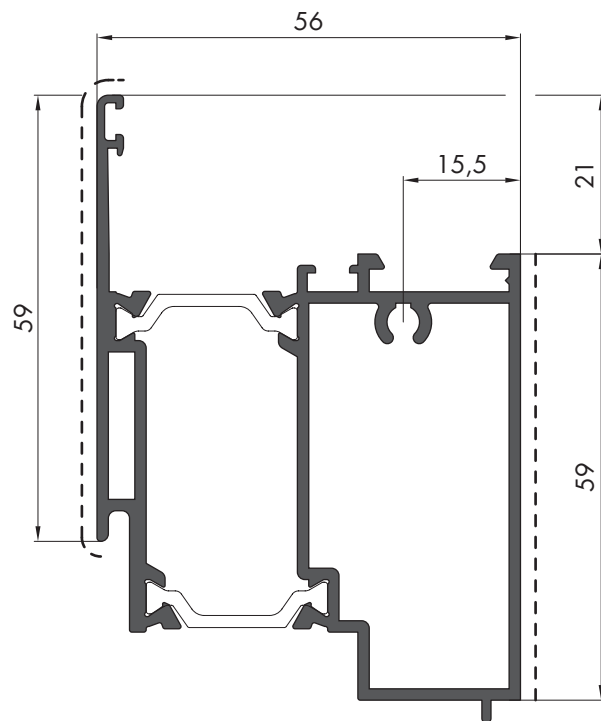
63403
2,325 kg/m

SERIE 56-63
profili

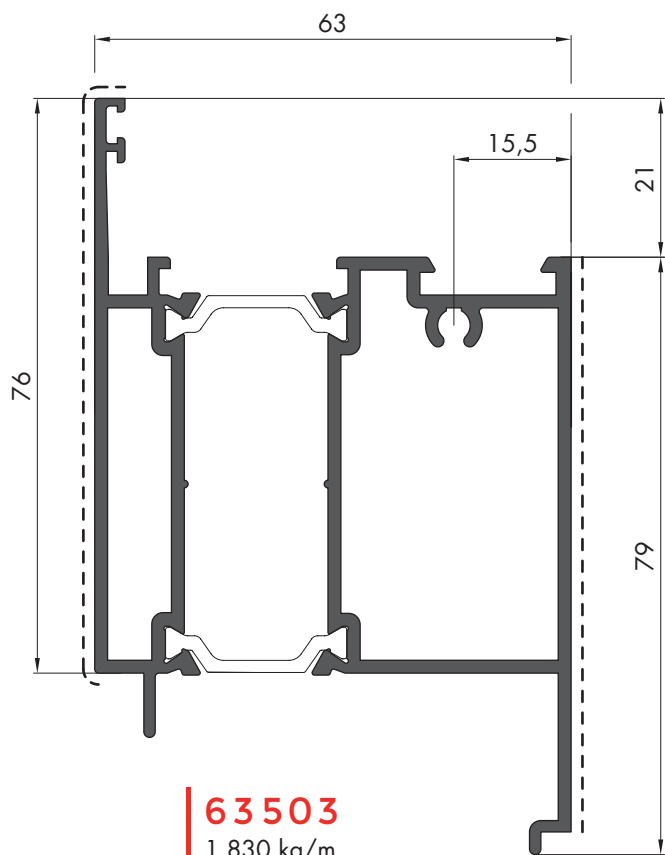
29



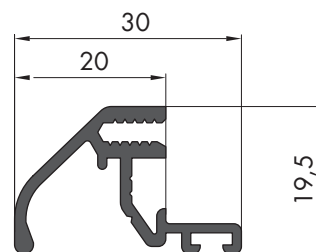
63501
1,500 kg/m



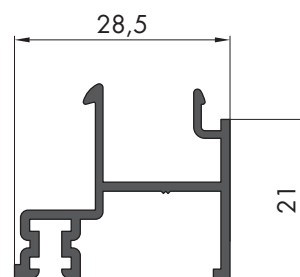
63502
1,400 kg/m



63503
1,830 kg/m



BBC1657
0,325 kg/m

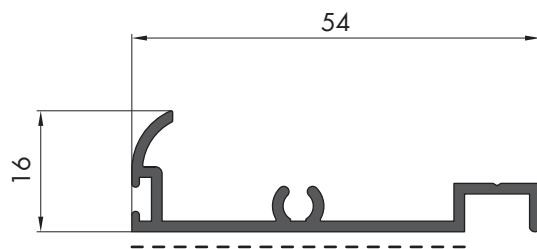
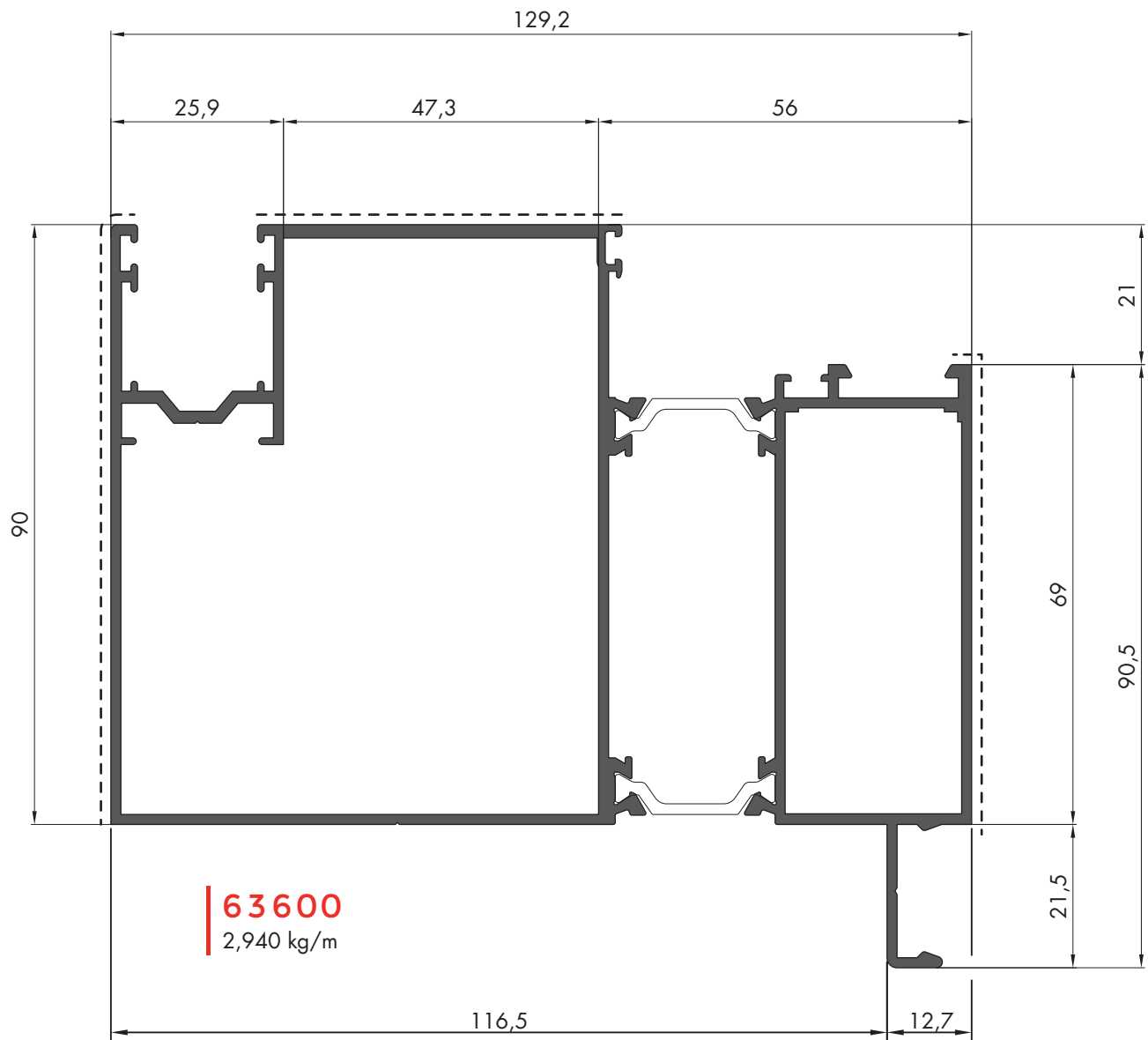


BBC1537
0,305 kg/m

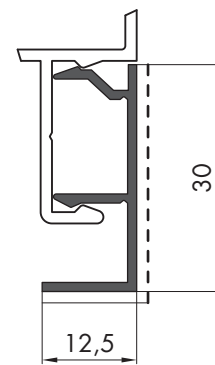


30

SERIE 56-63 profili



BBC1927
0,355 kg/m

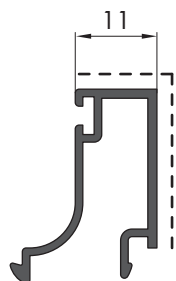


BBC1926
0,200 kg/m

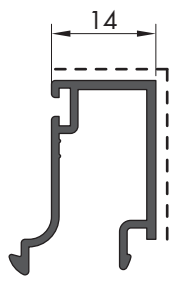
SERIE 56-63
profili



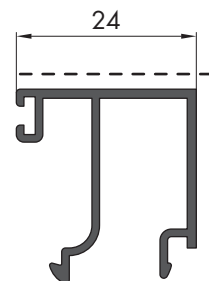
31



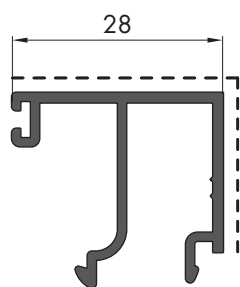
BBC0278
0,218 kg/m



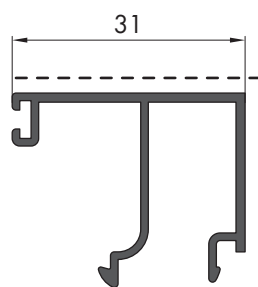
BBC1777
0,224 kg/m



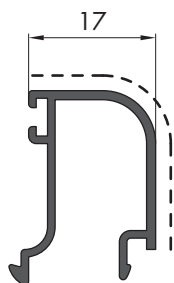
BBC0277
0,271 kg/m



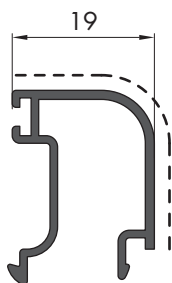
BBC0999
0,285 kg/m



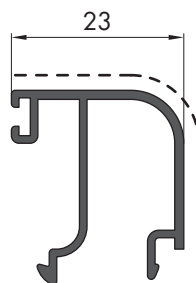
BBC1379
0,293 kg/m



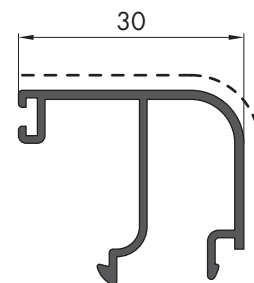
BBC1001
0,223 kg/m



BBC1380
0,236 kg/m



BBC1004
0,258 kg/m

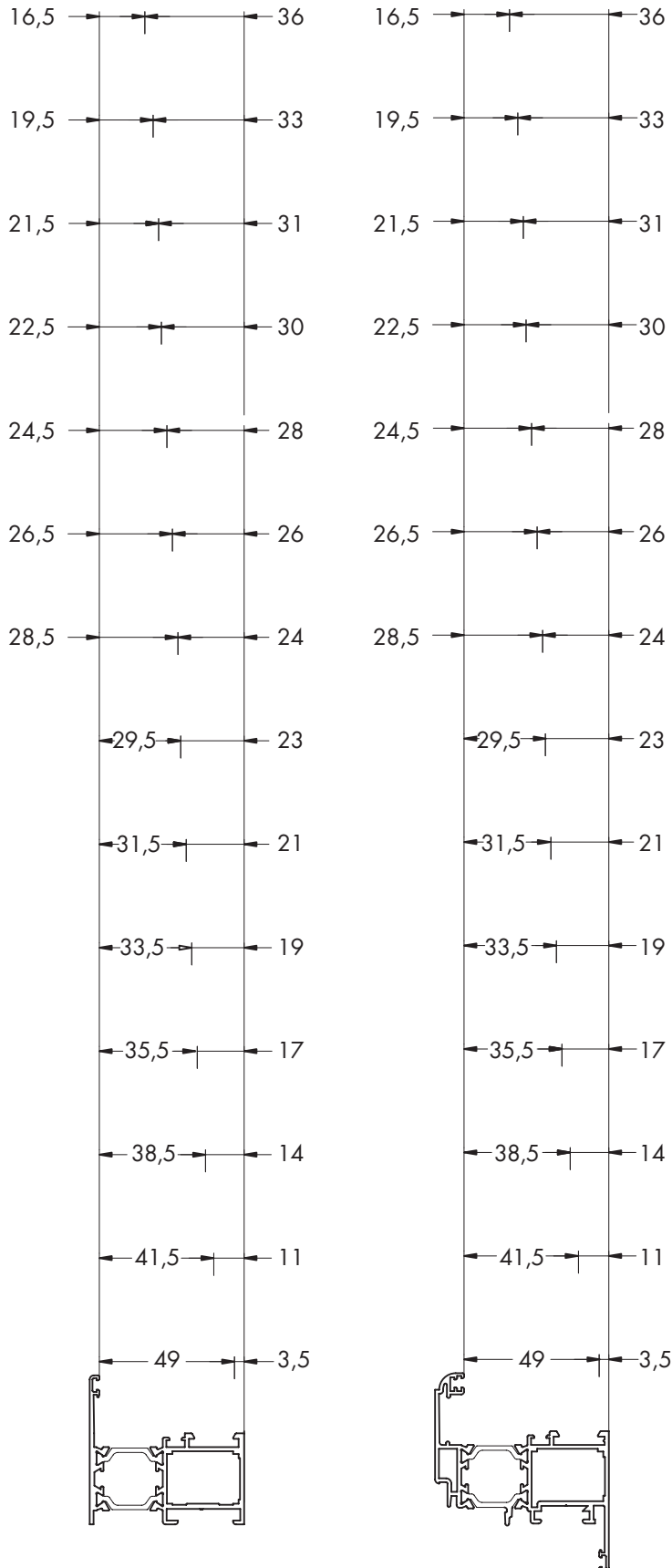


BBC1002
0,281 kg/m



SERIE 56-63

dimensioni vetri e fermavetri

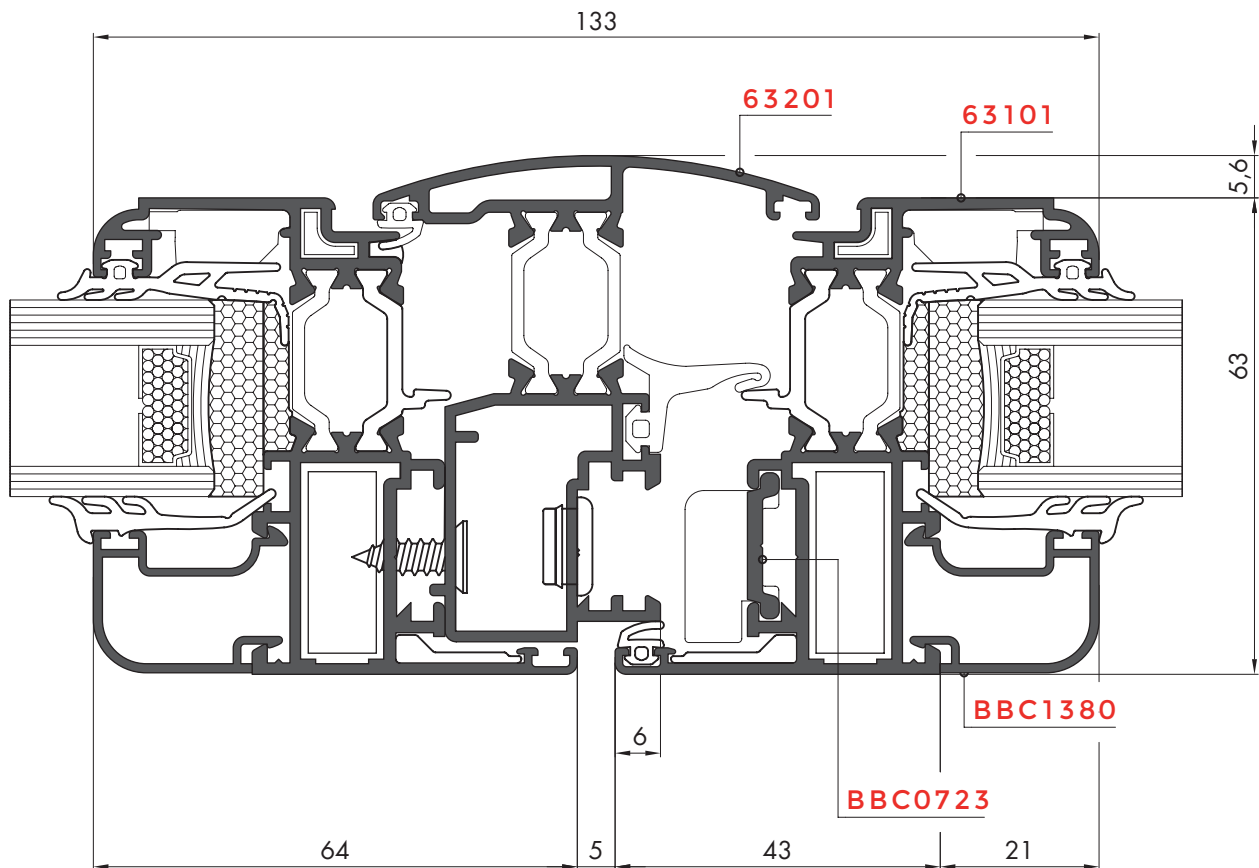
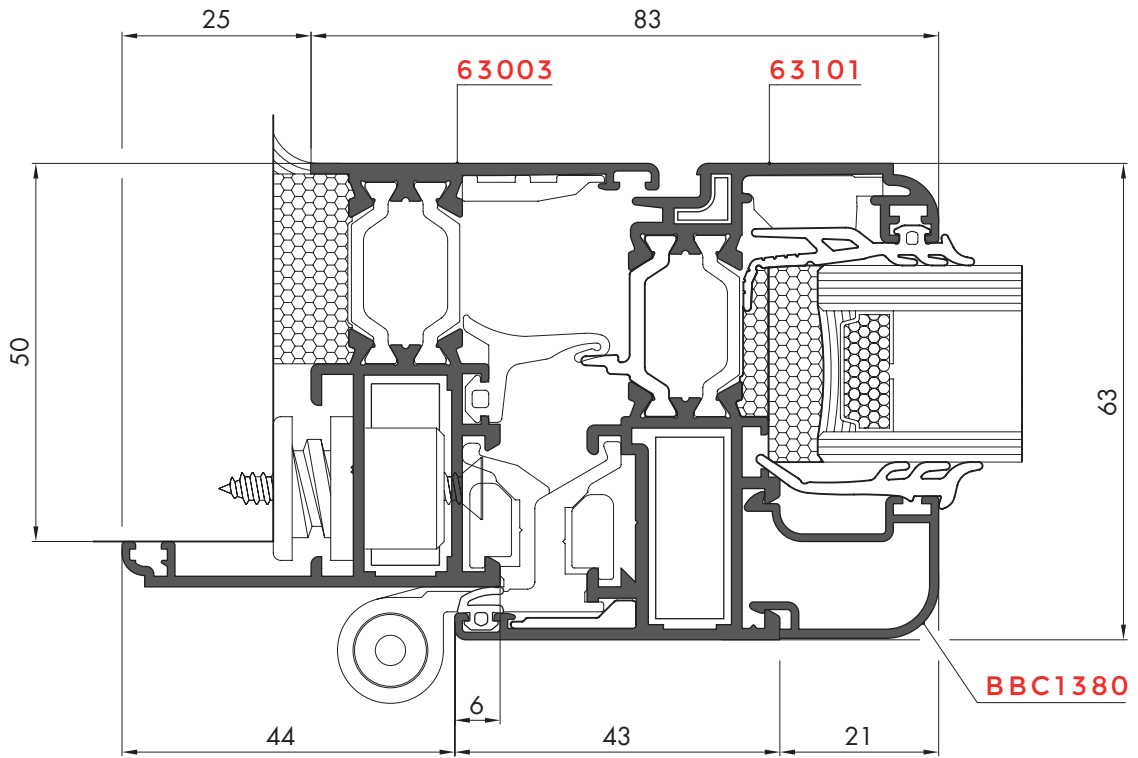
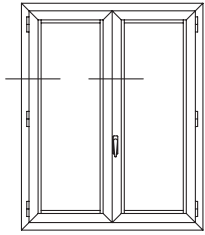


BBC1379 (31.0)
BBC1002 (30.0)
BBC0999 (28.0)
BBC0277 (24.0)
BBC1004 (23.0)
BBC1380 (19.0)
BBC1001 (17.0)
BBC1777 (14.0)
BBC0278 (11.0)





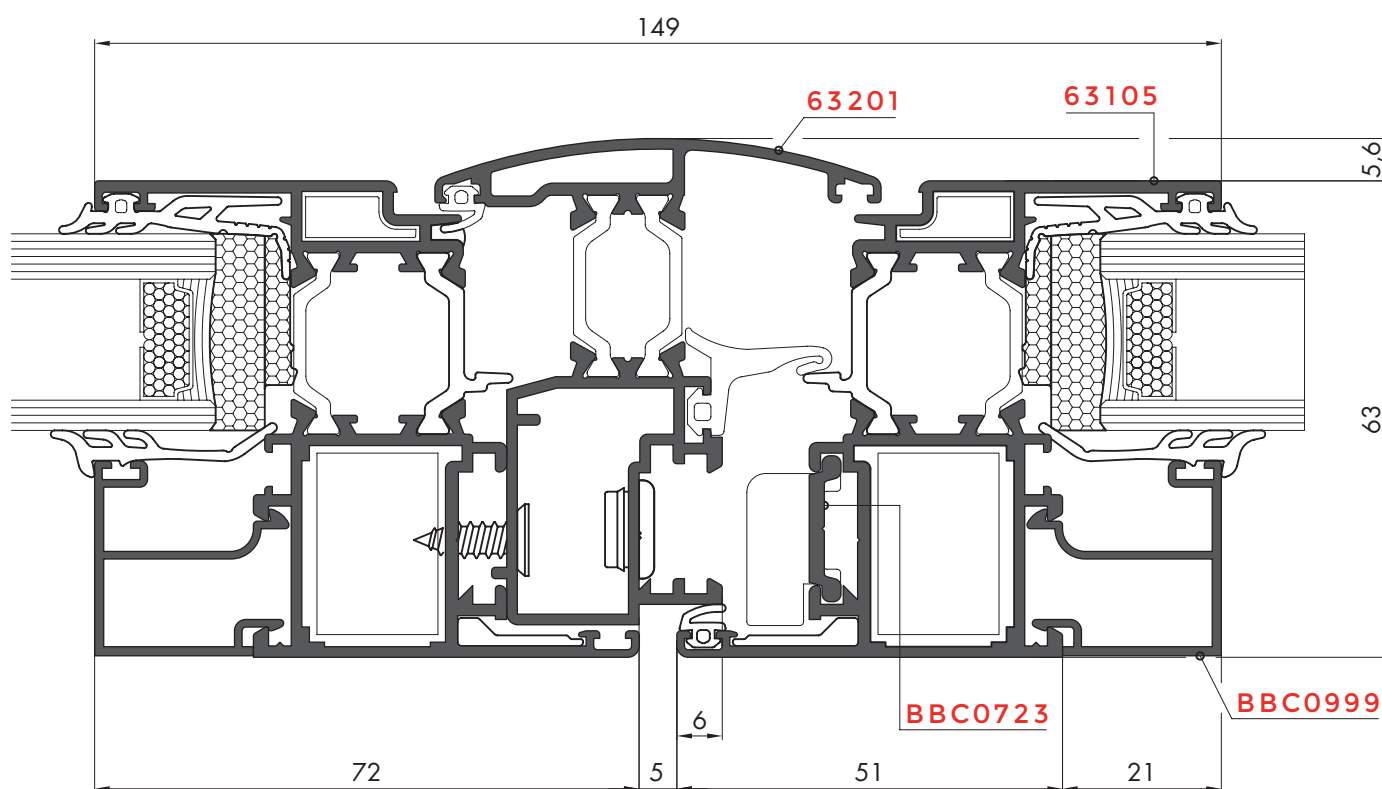
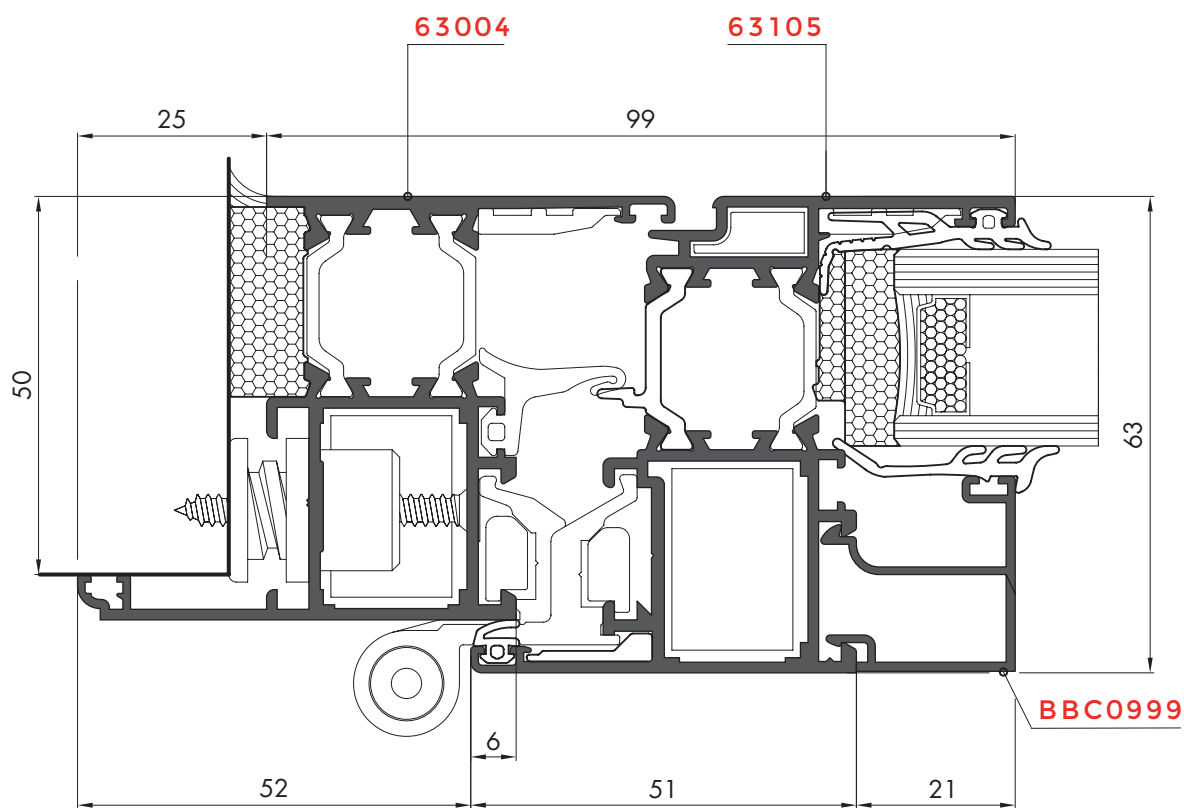
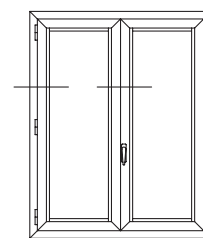
SERIE 56-63 sezioni



SERIE 56-63

sezioni

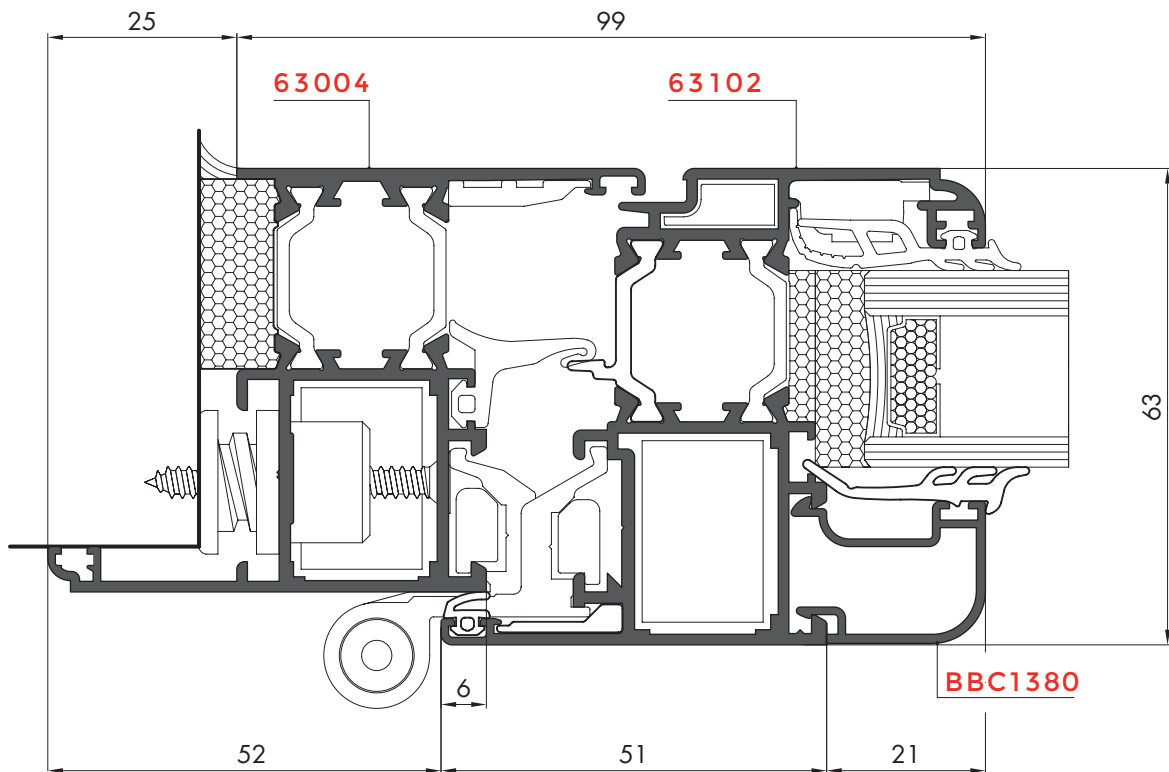
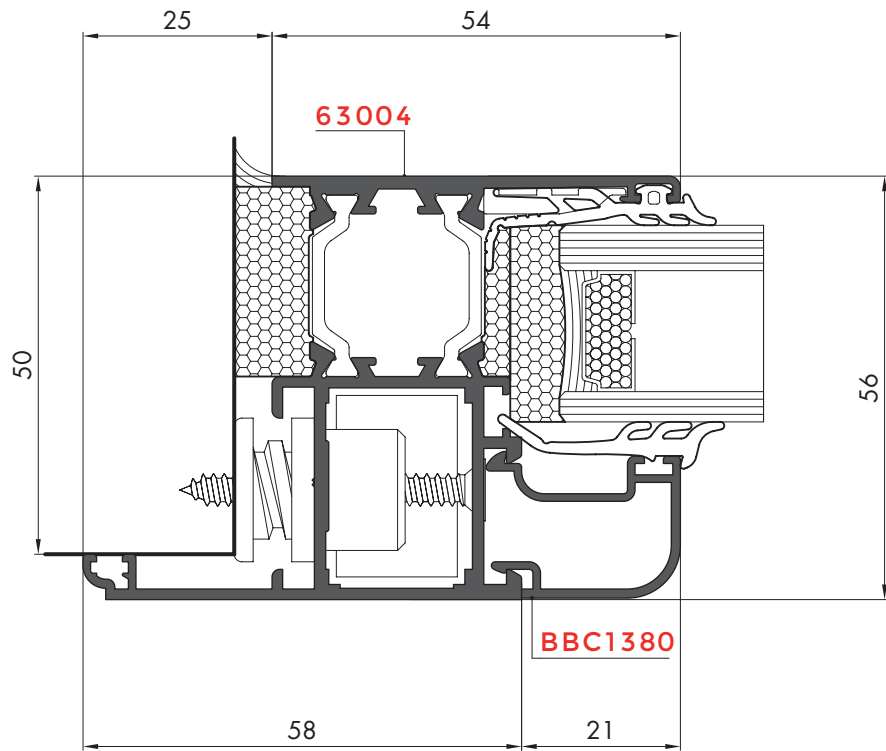
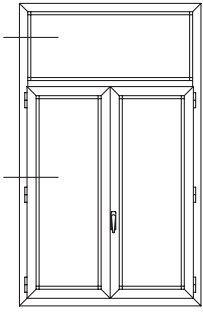
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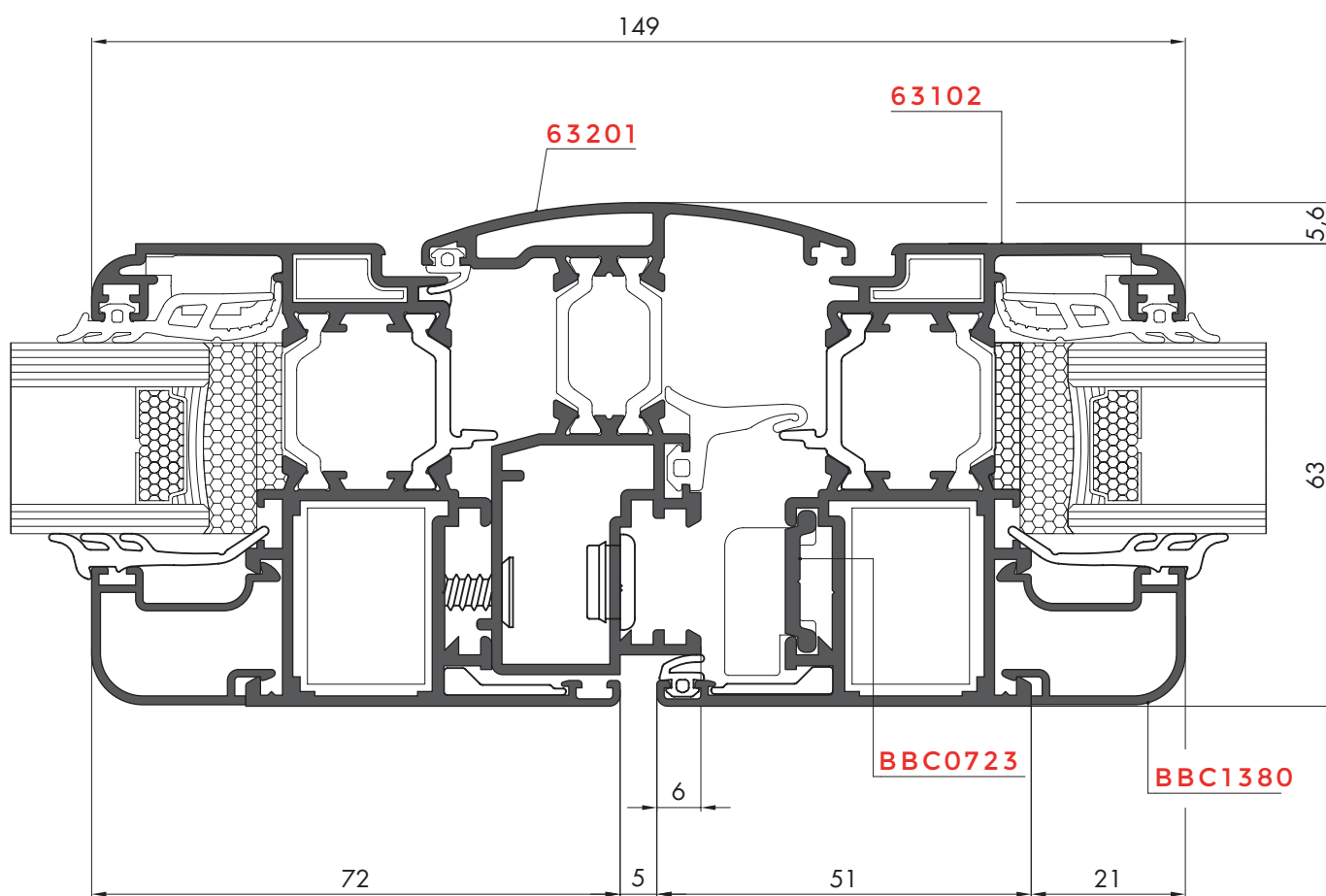
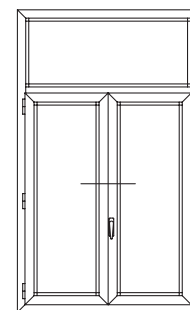
SERIE 56-63 sezioni

35



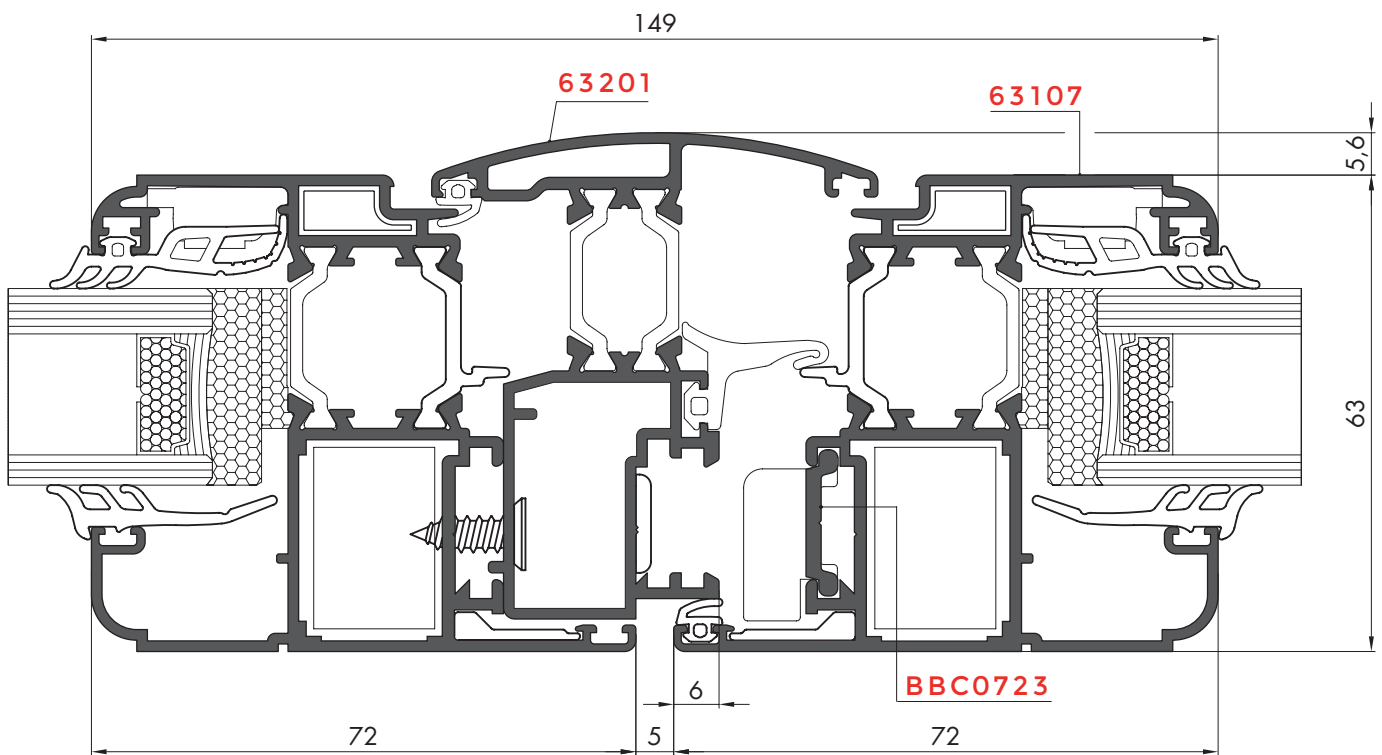
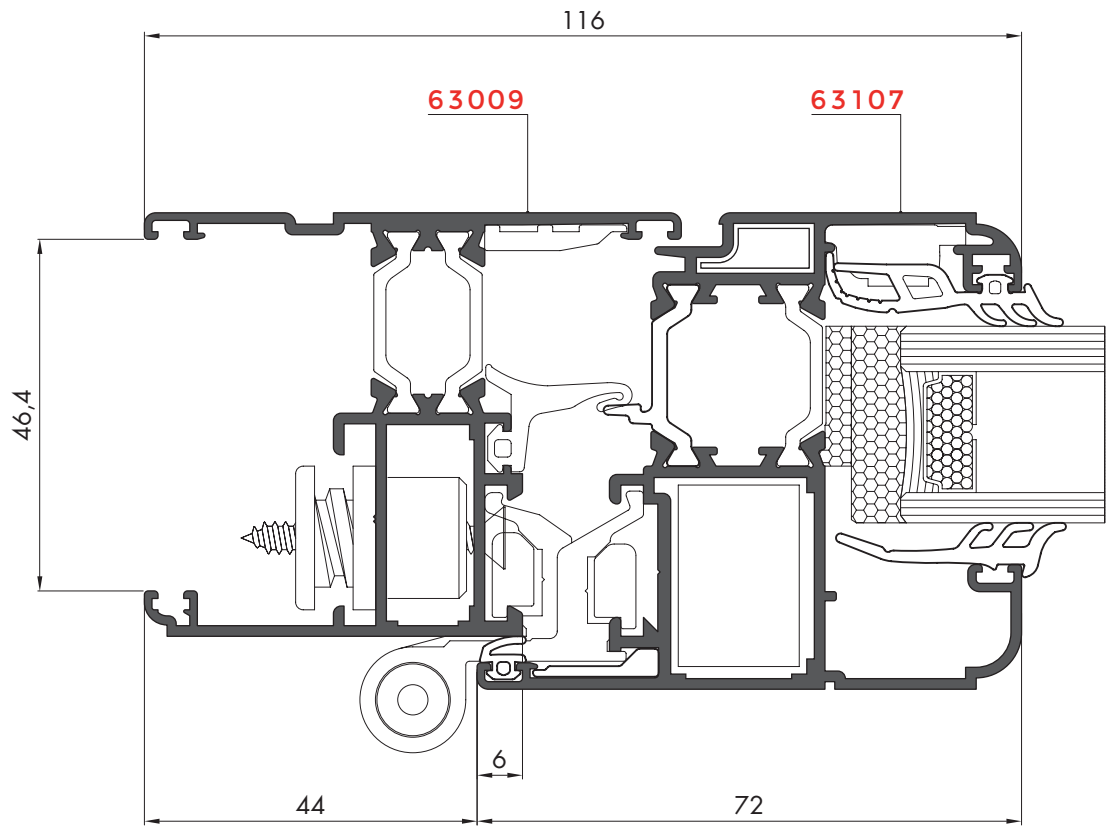
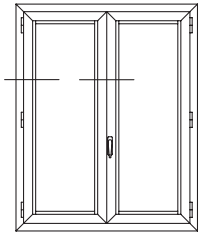
SERIE 56-63
sezioni

36





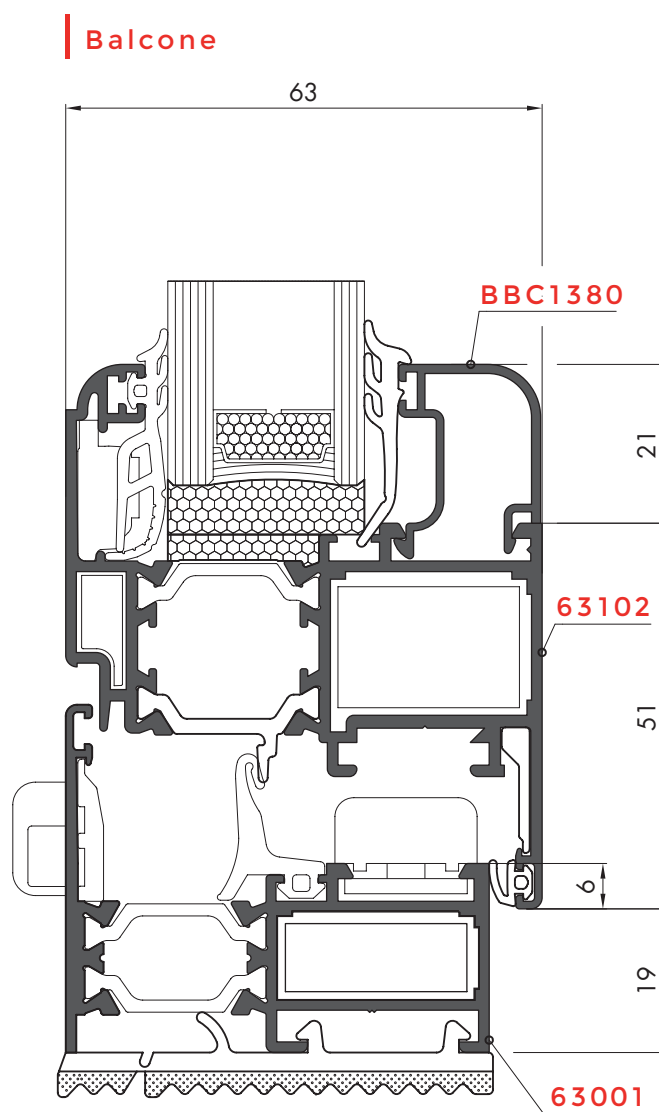
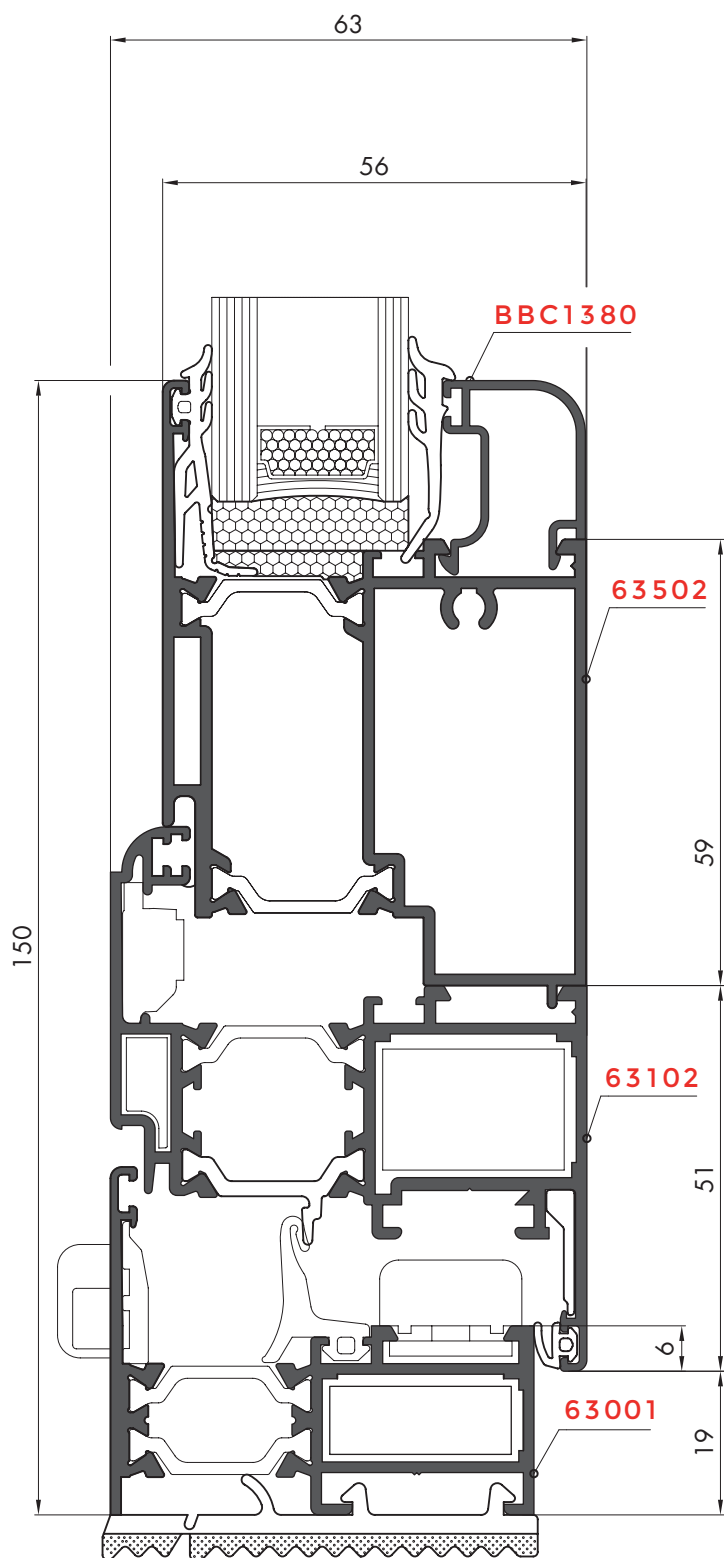
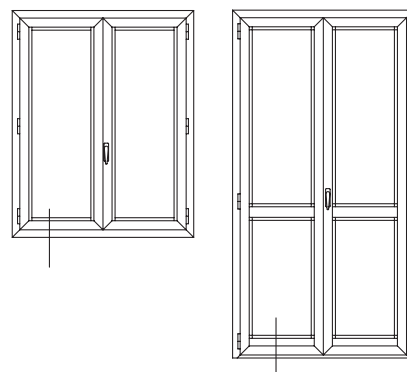
SERIE 56-63 sezioni



SERIE 56-63

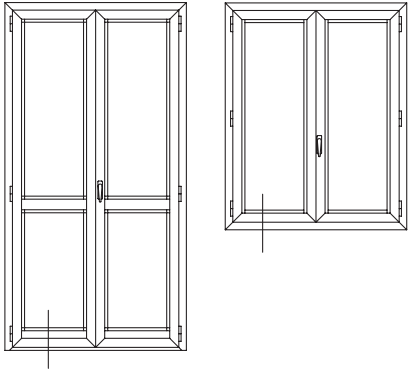
sezioni

38

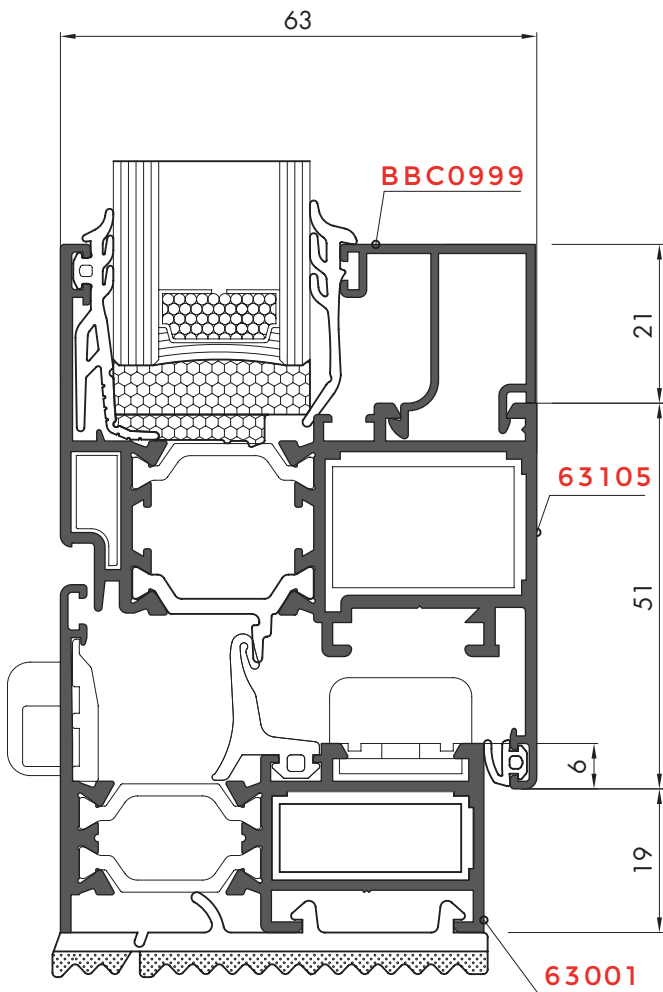




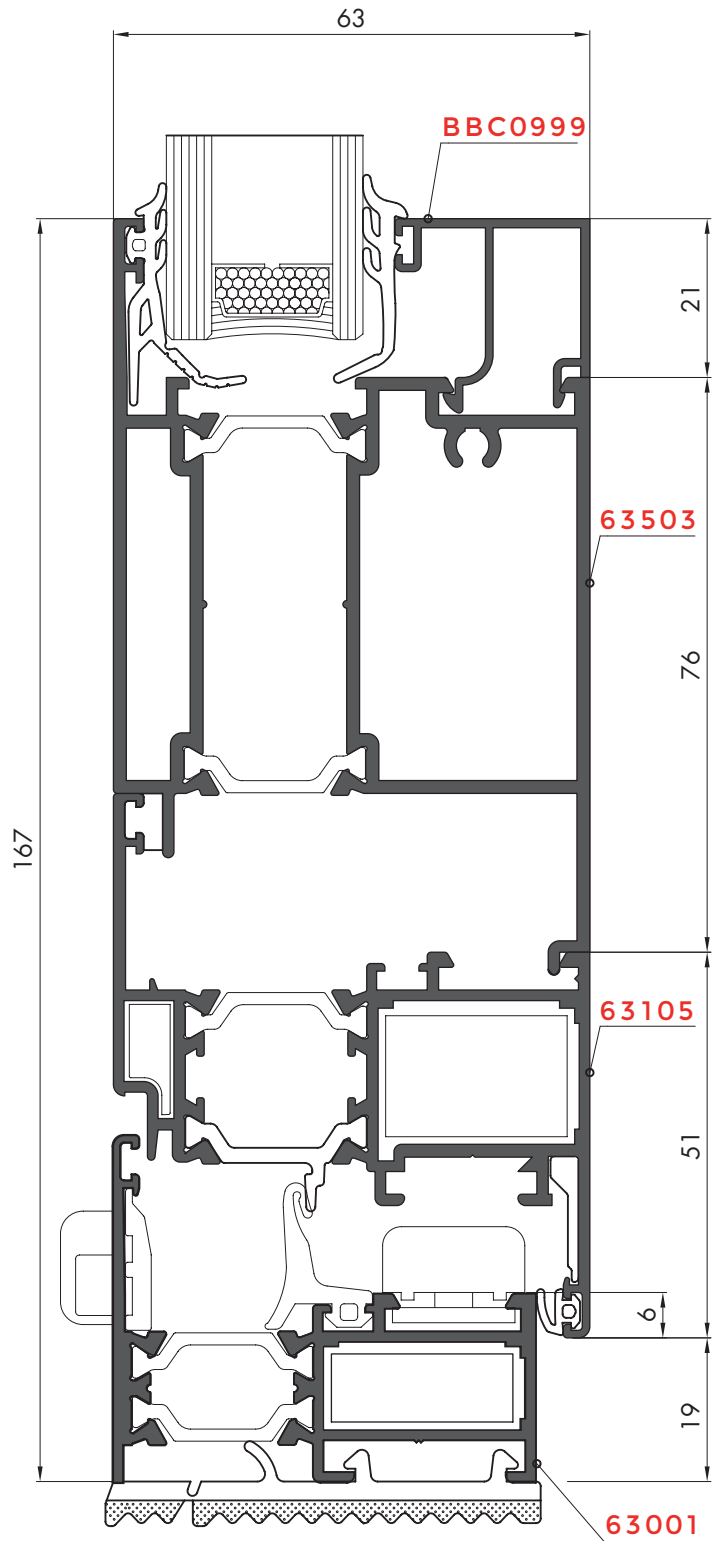
SERIE 56-63 sezioni



Balcone



T. 56

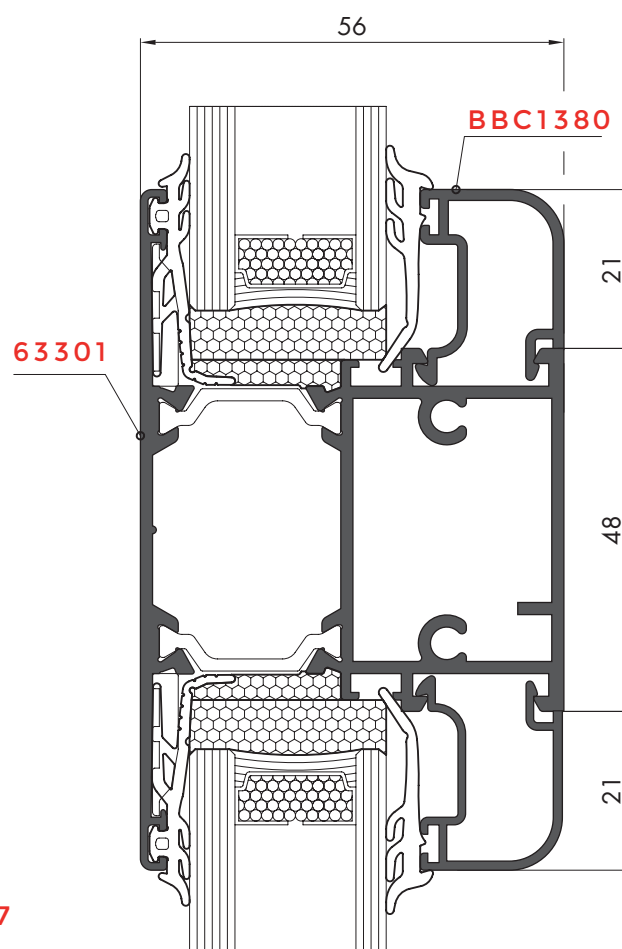
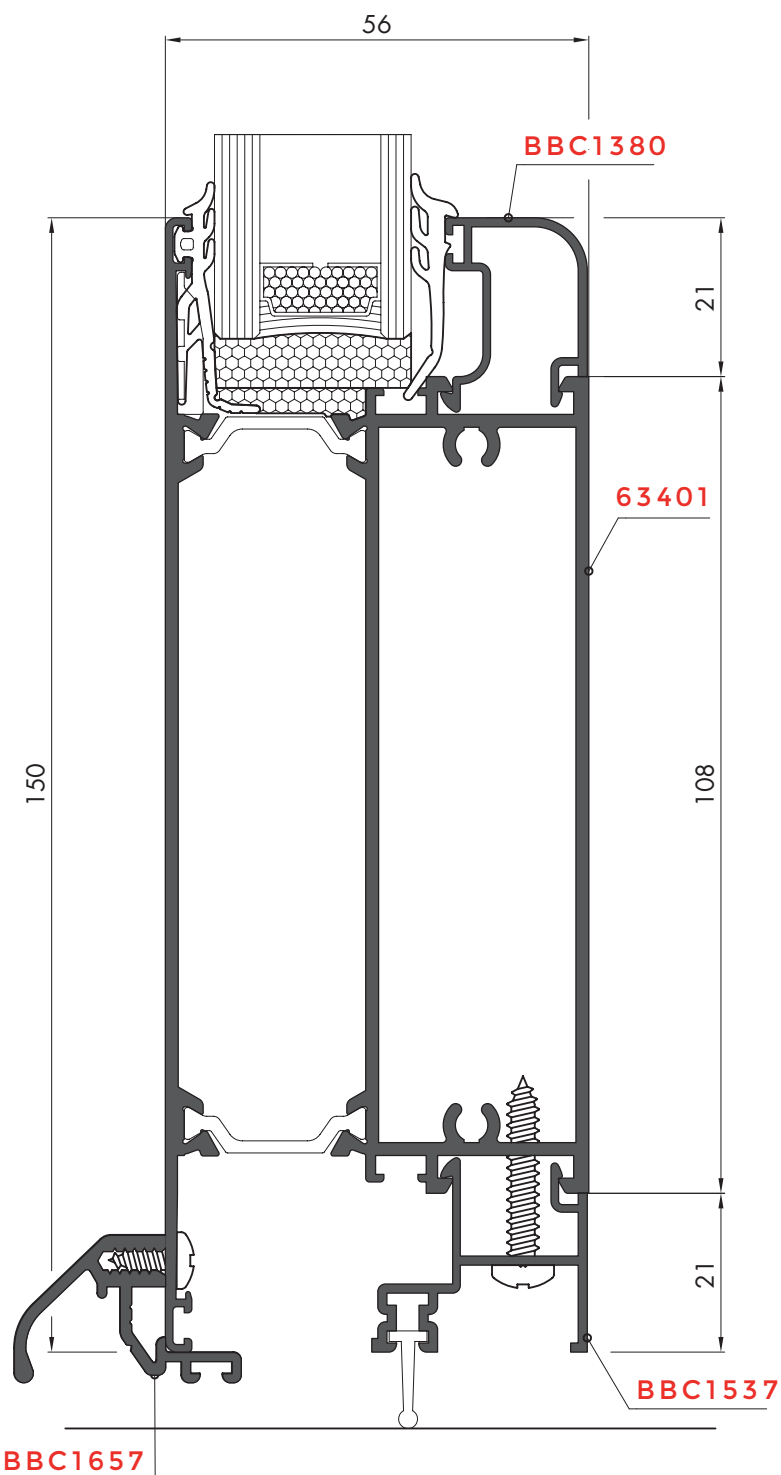
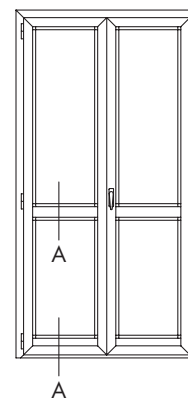




SERIE 56-63

sezioni

40

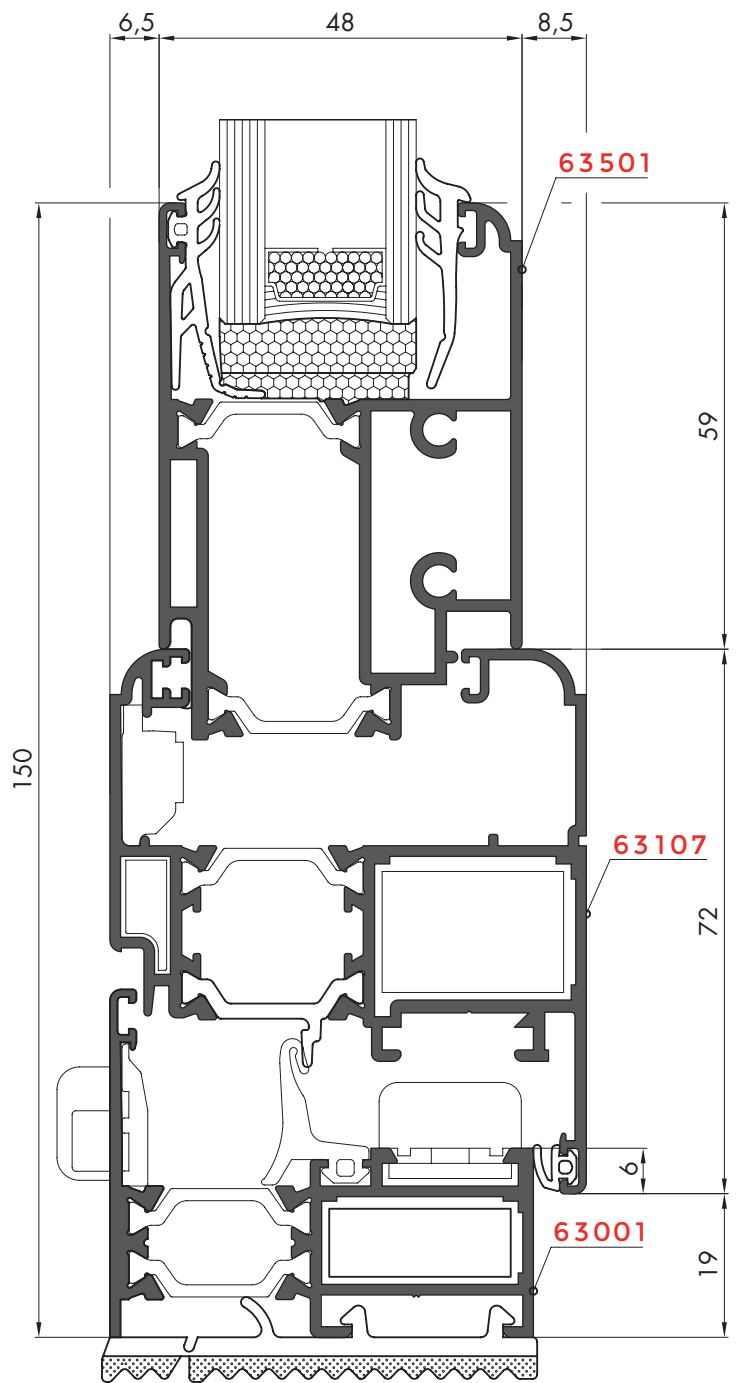
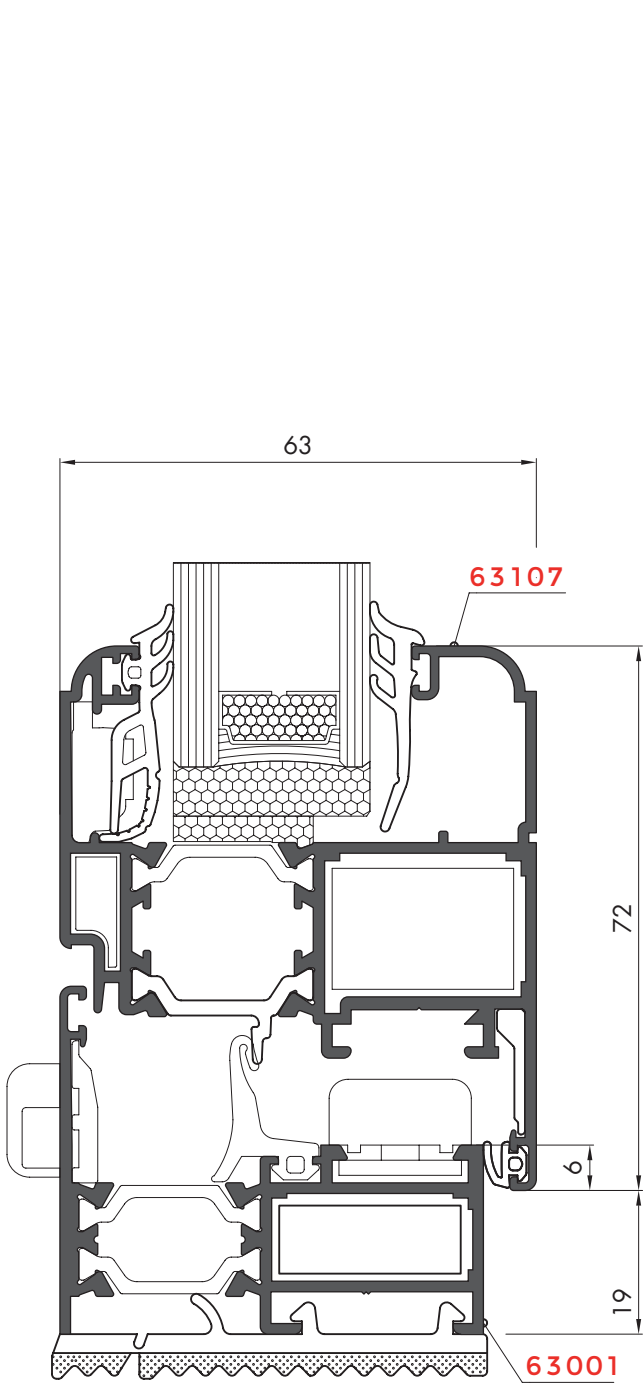
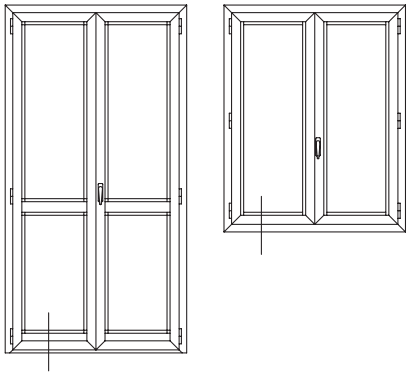


A



SERIE 56-63 sezioni

41

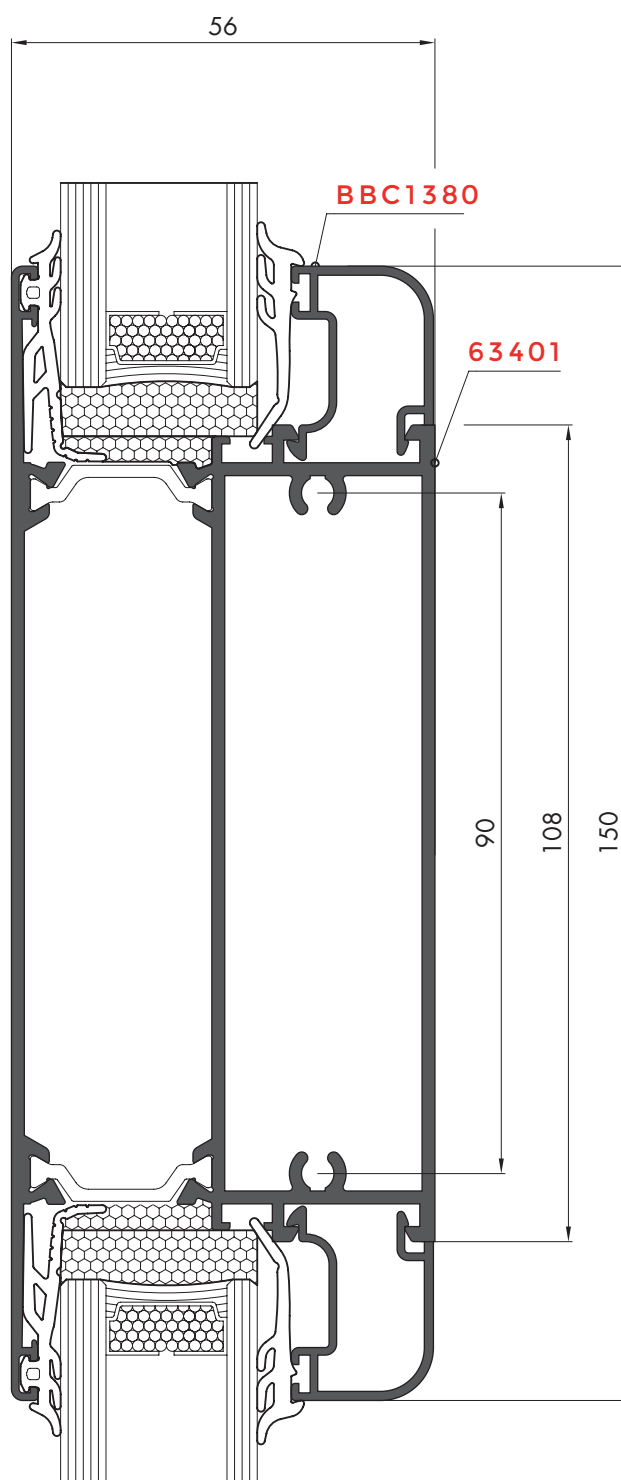
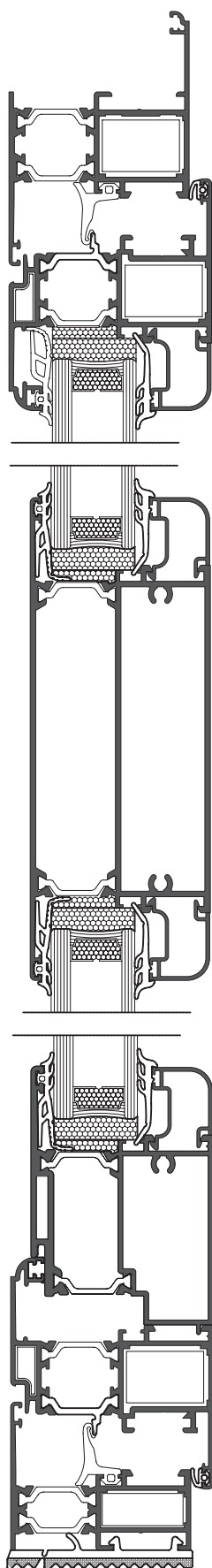
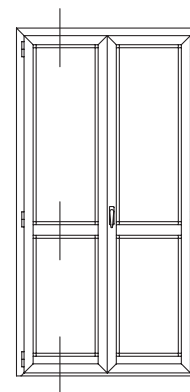




SERIE 56-63

sezioni

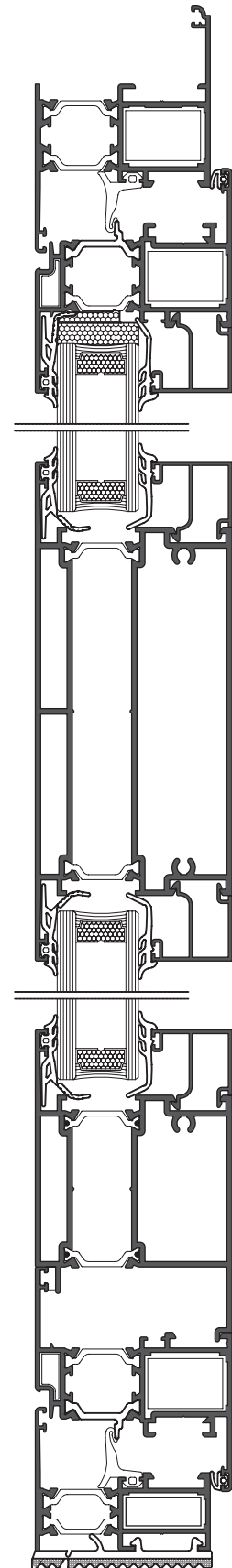
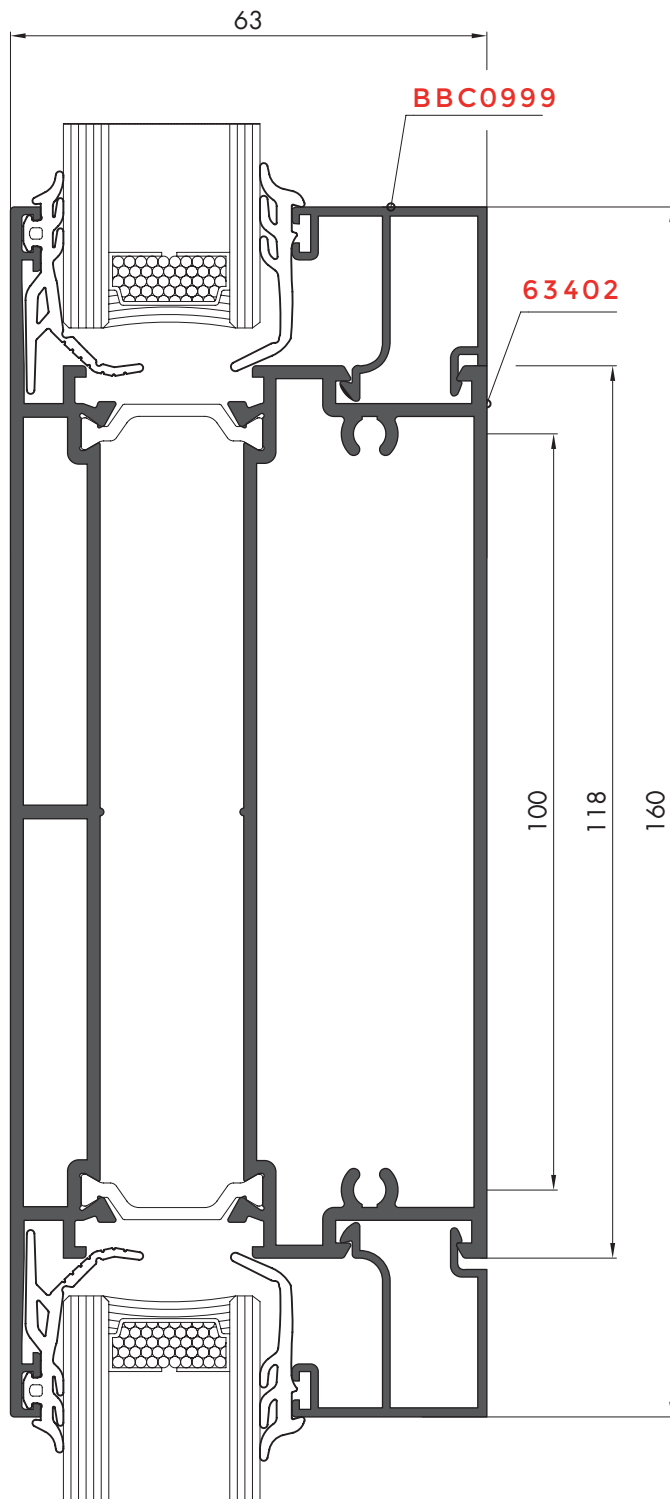
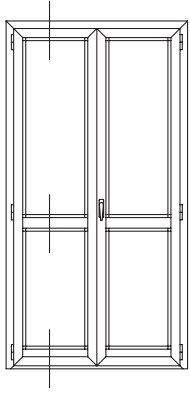
42





SERIE 56-63
sezioni

43

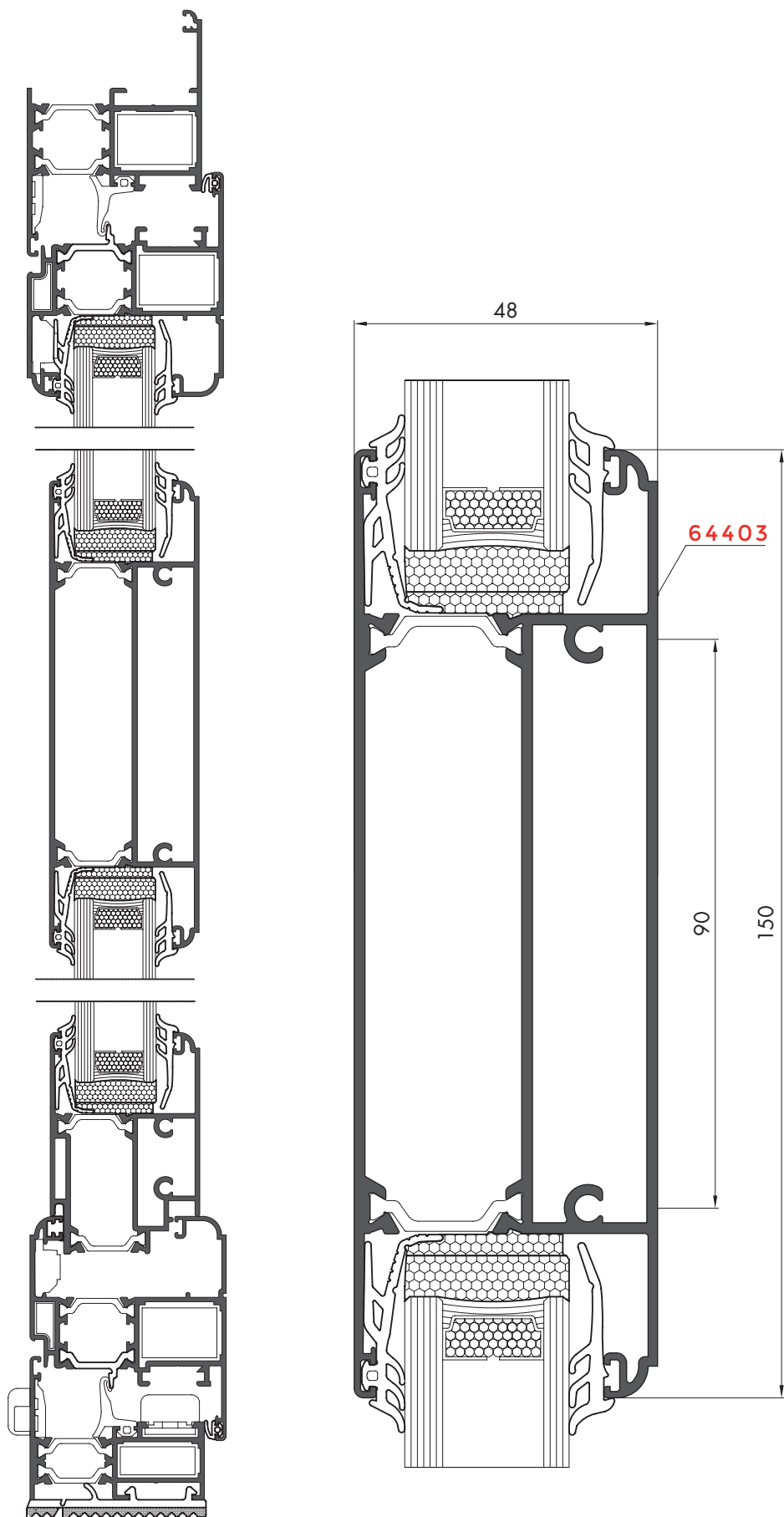
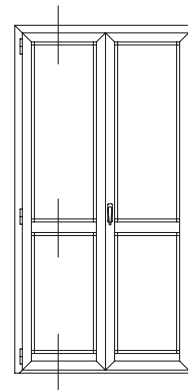




SERIE 56-63

sezioni

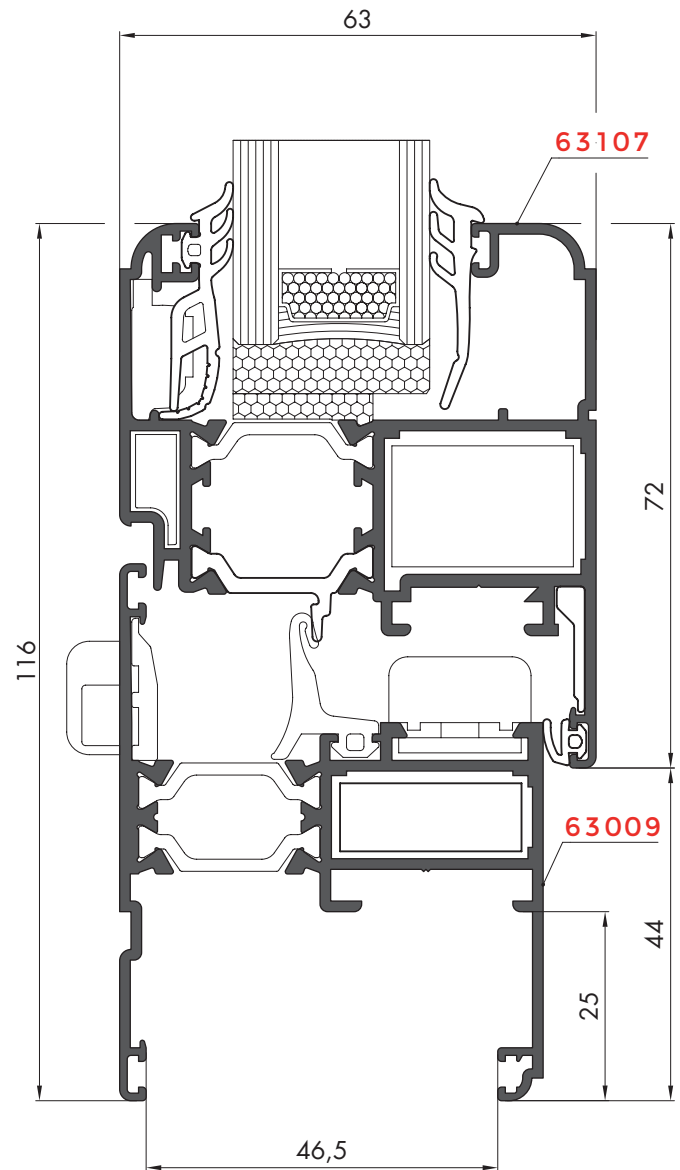
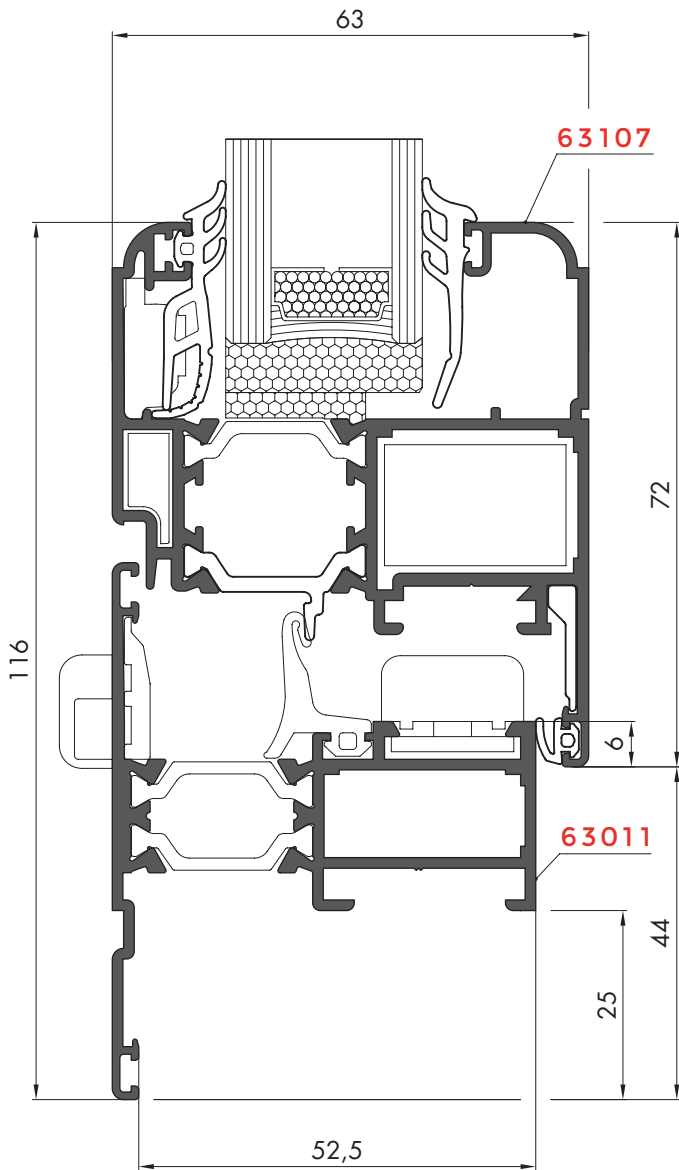
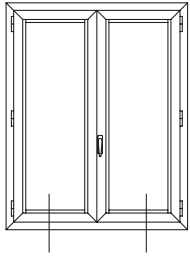
44





SERIE 56-63
sezioni

45

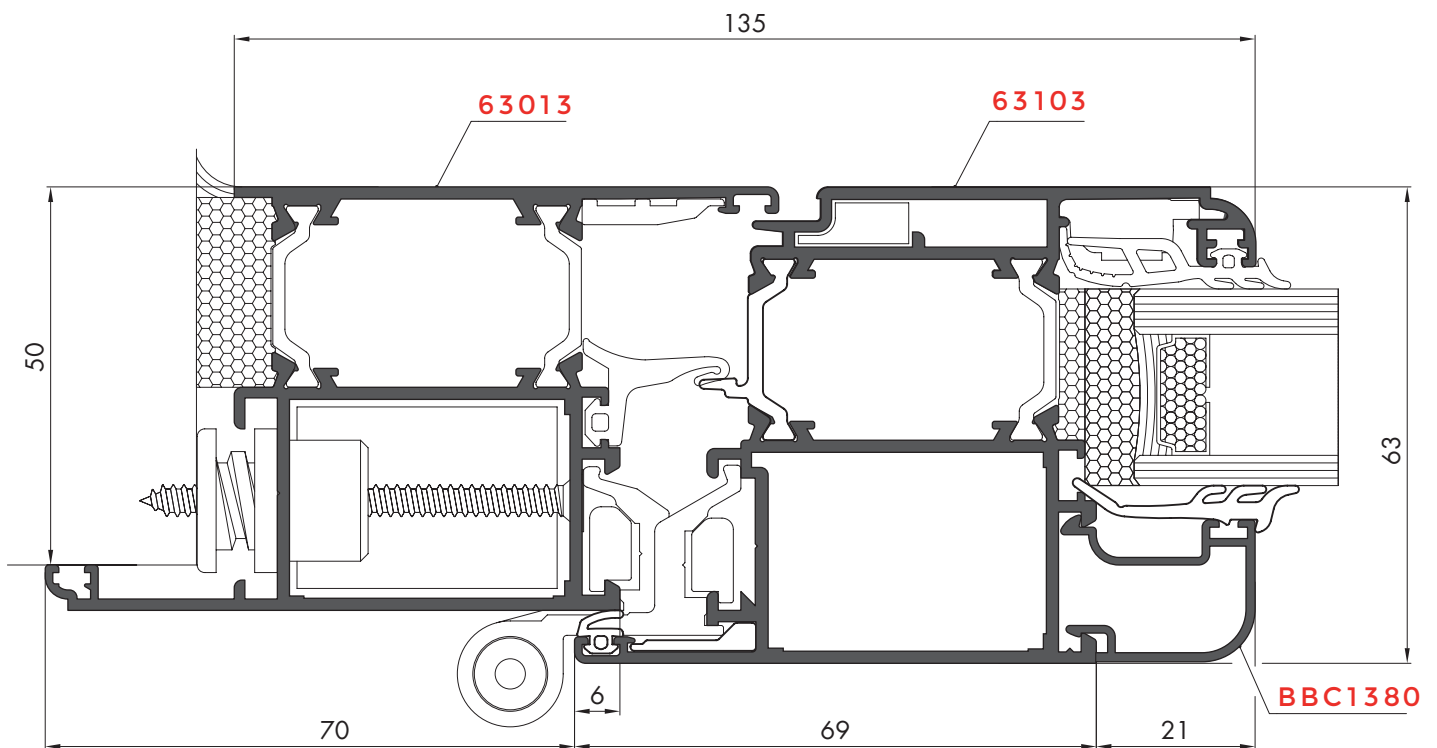
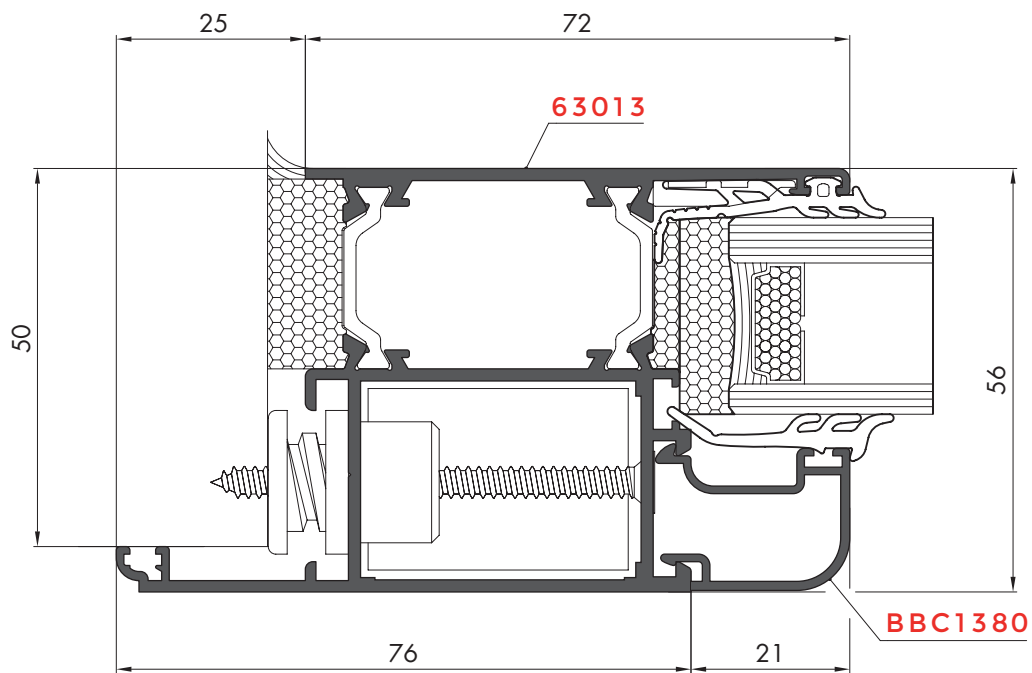
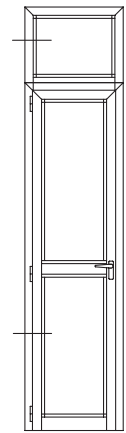




SERIE 56-63

sezioni

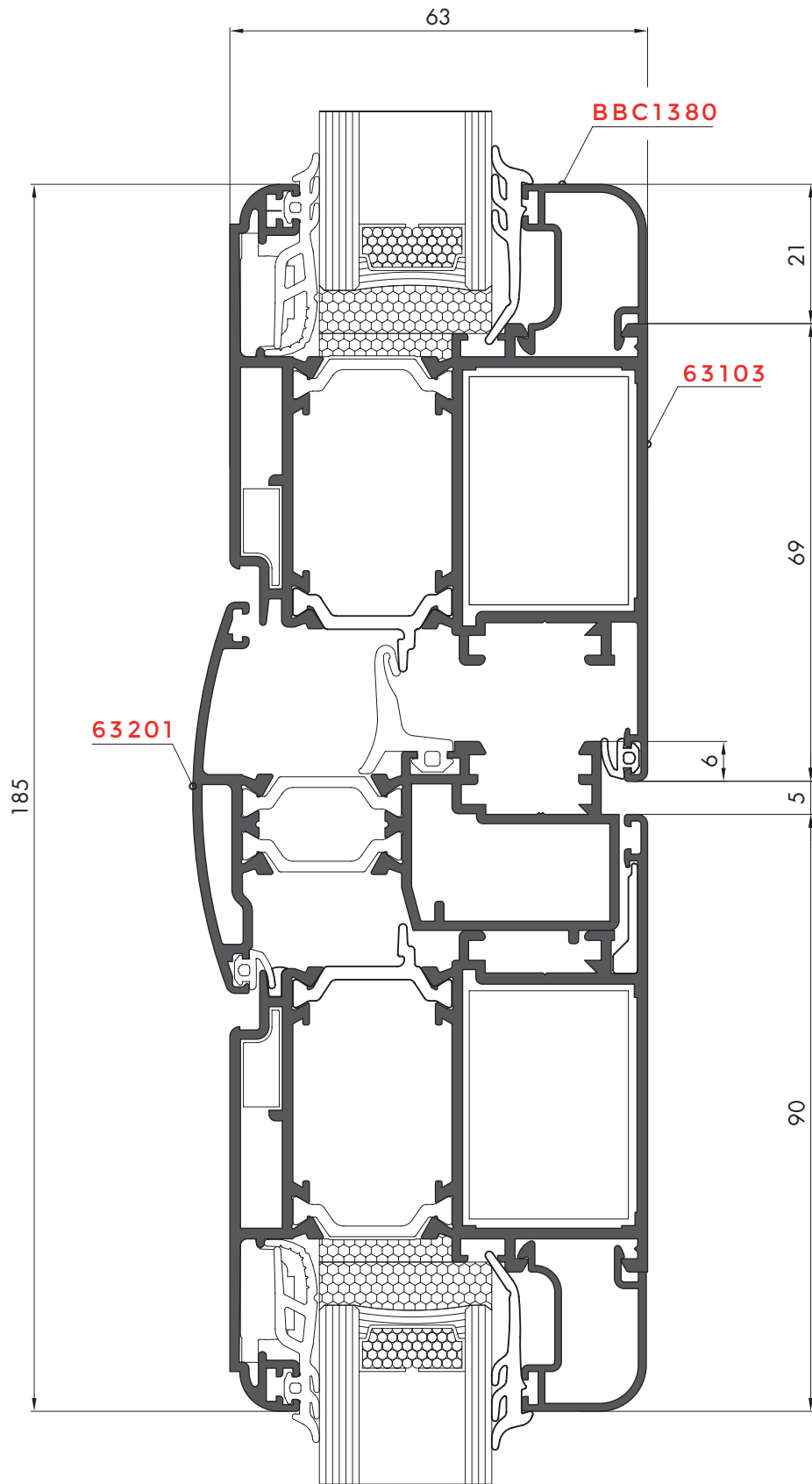
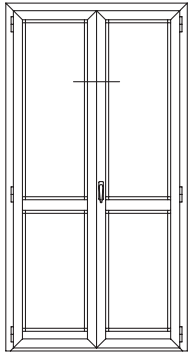
46





SERIE 56-63
sezioni

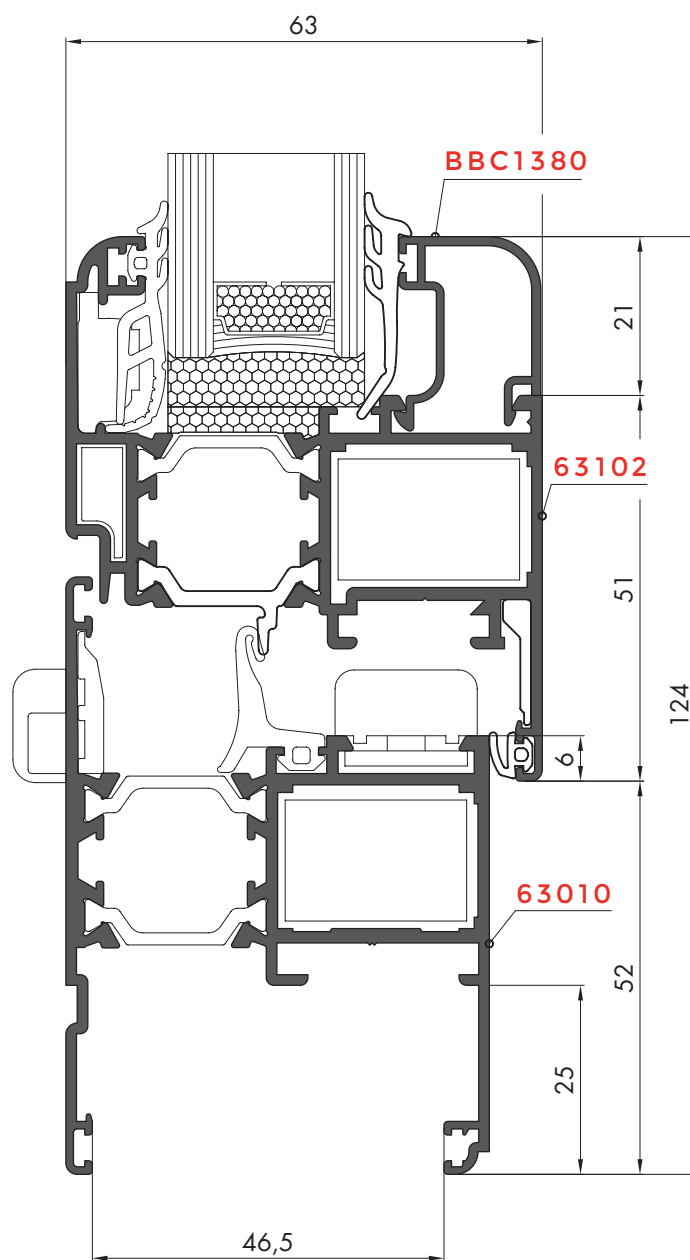
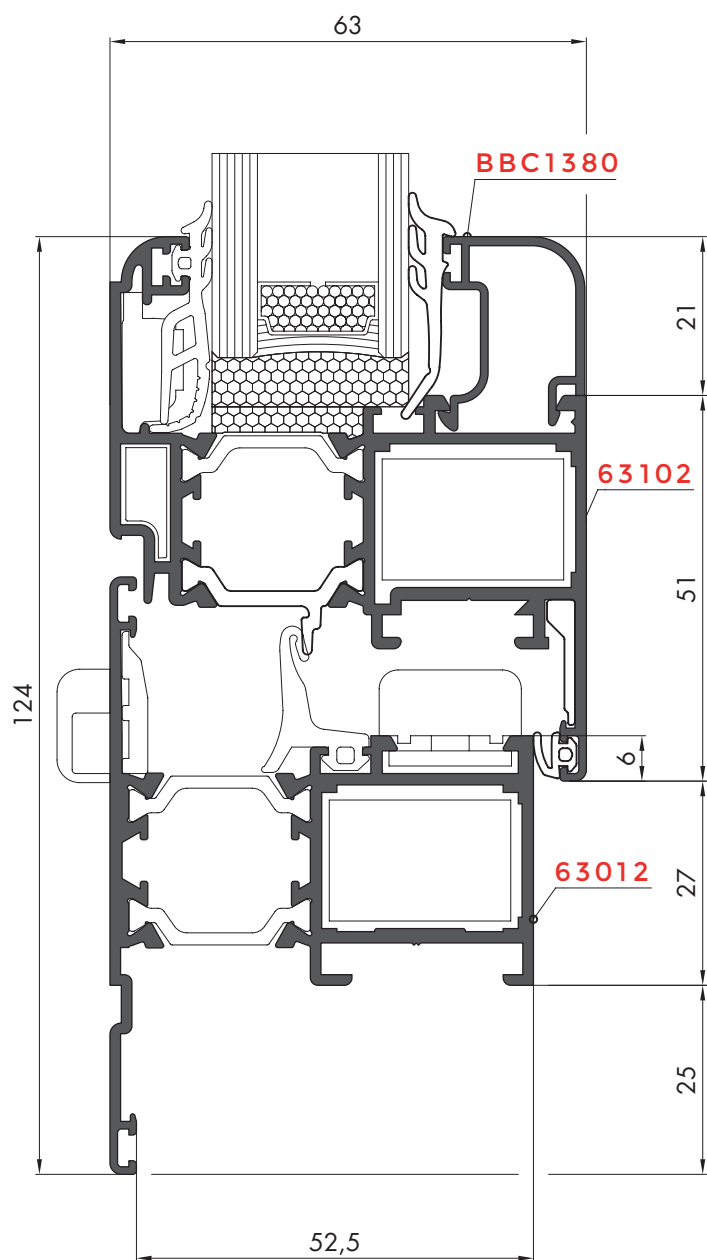
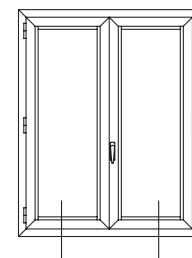
47



SERIE 56-63

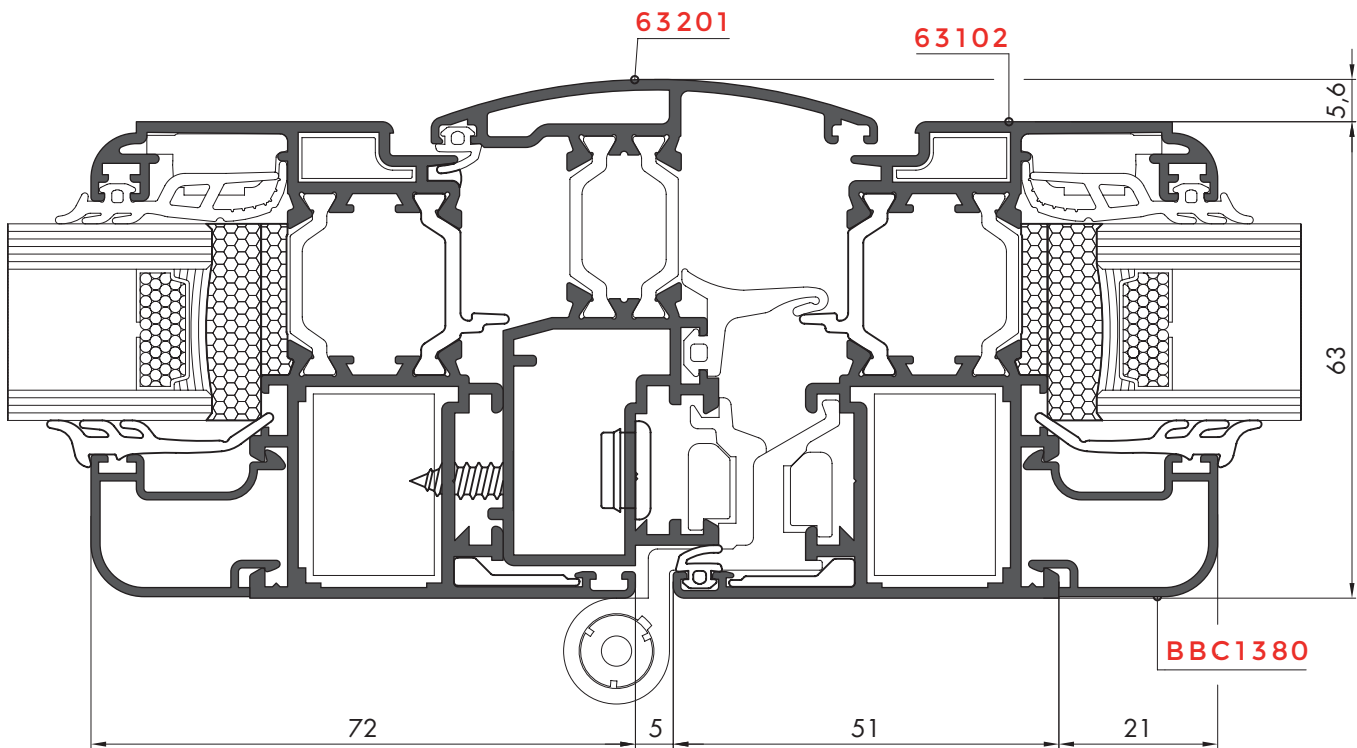
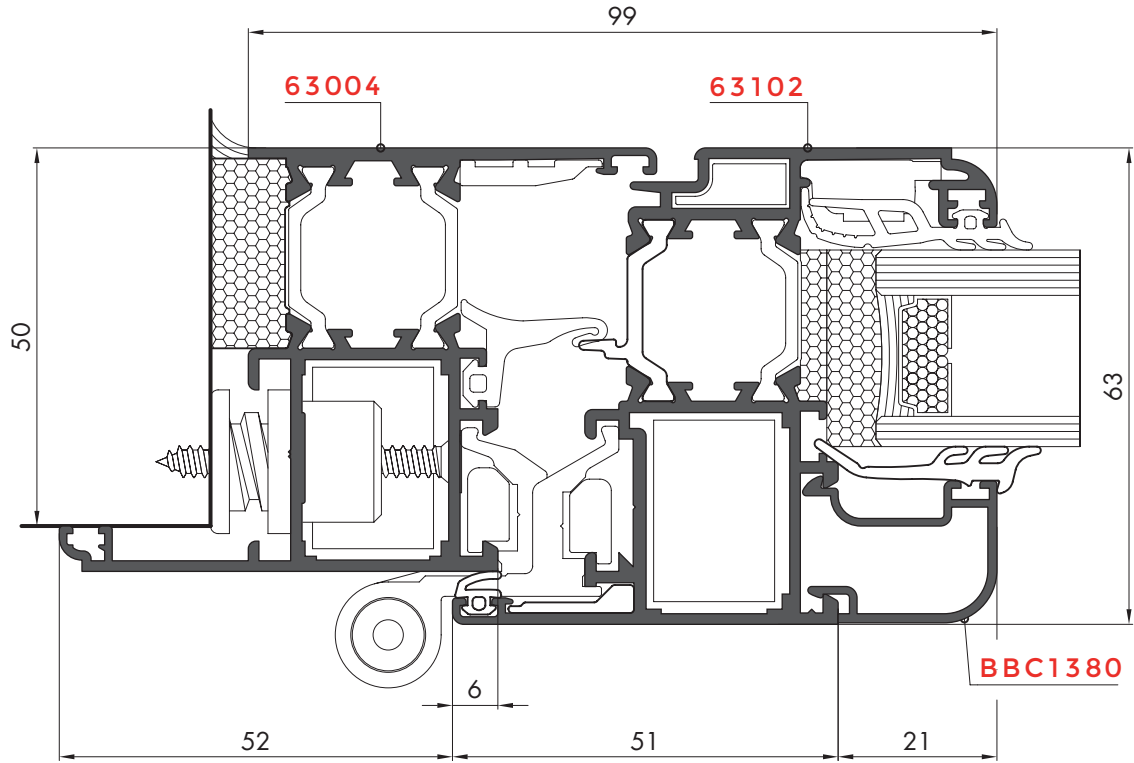
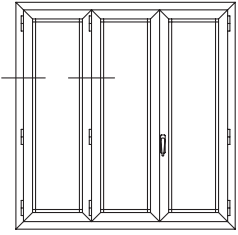
sezioni

48





SERIE 56-63 sezioni

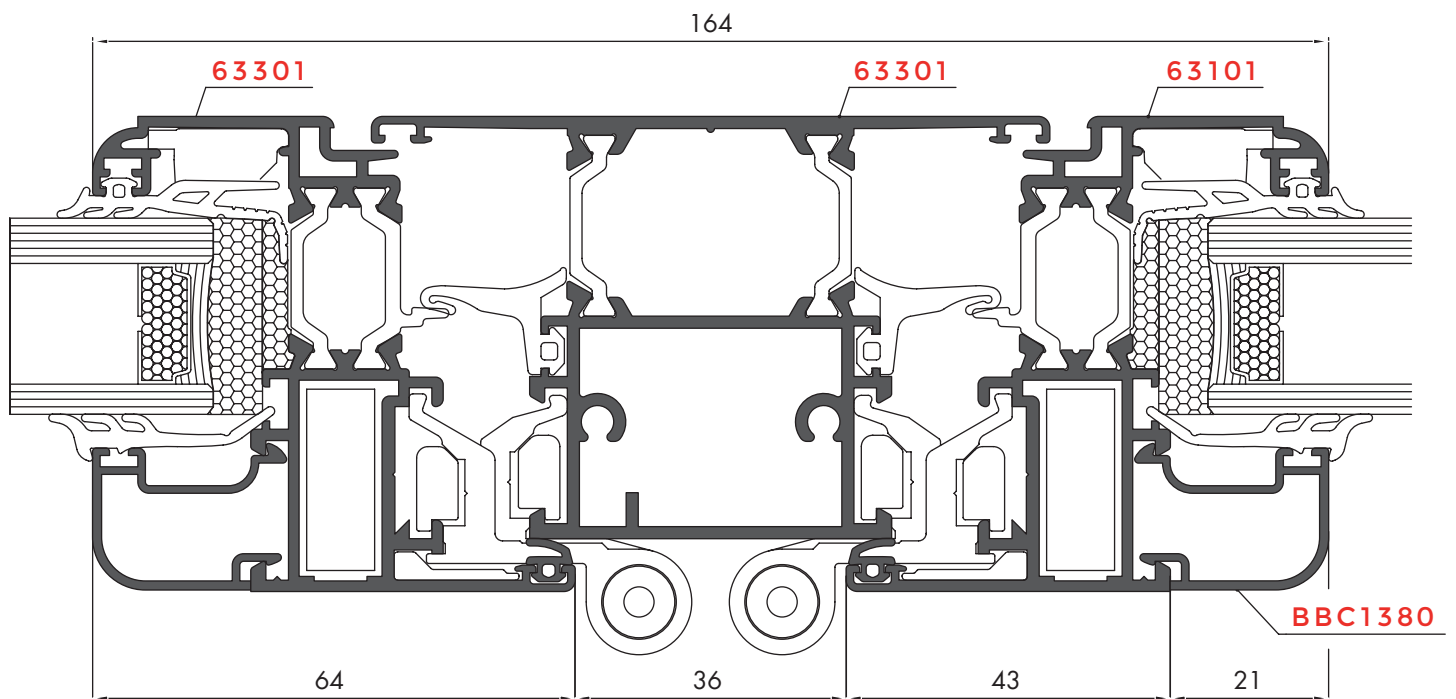
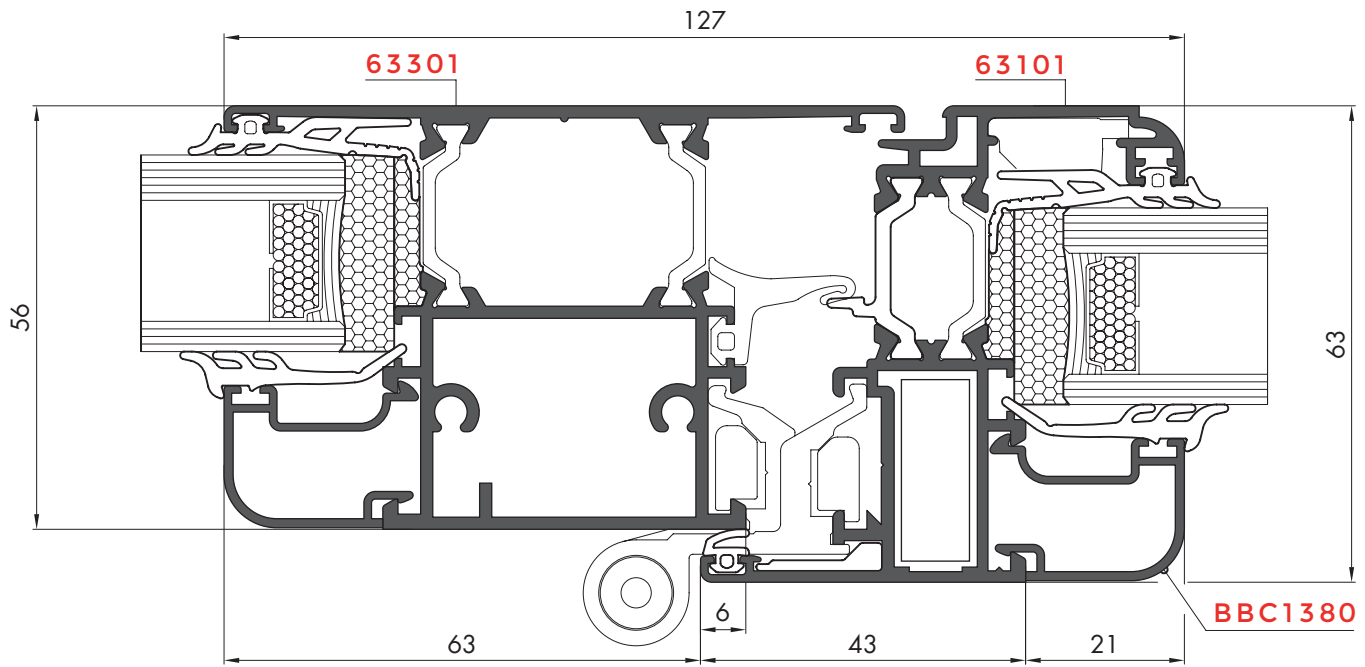
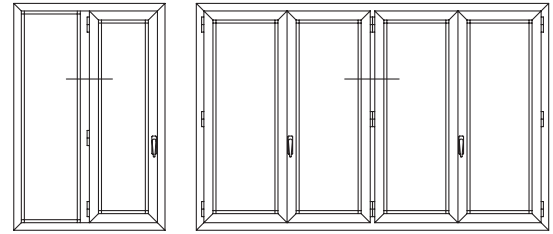




SERIE 56-63

sezioni

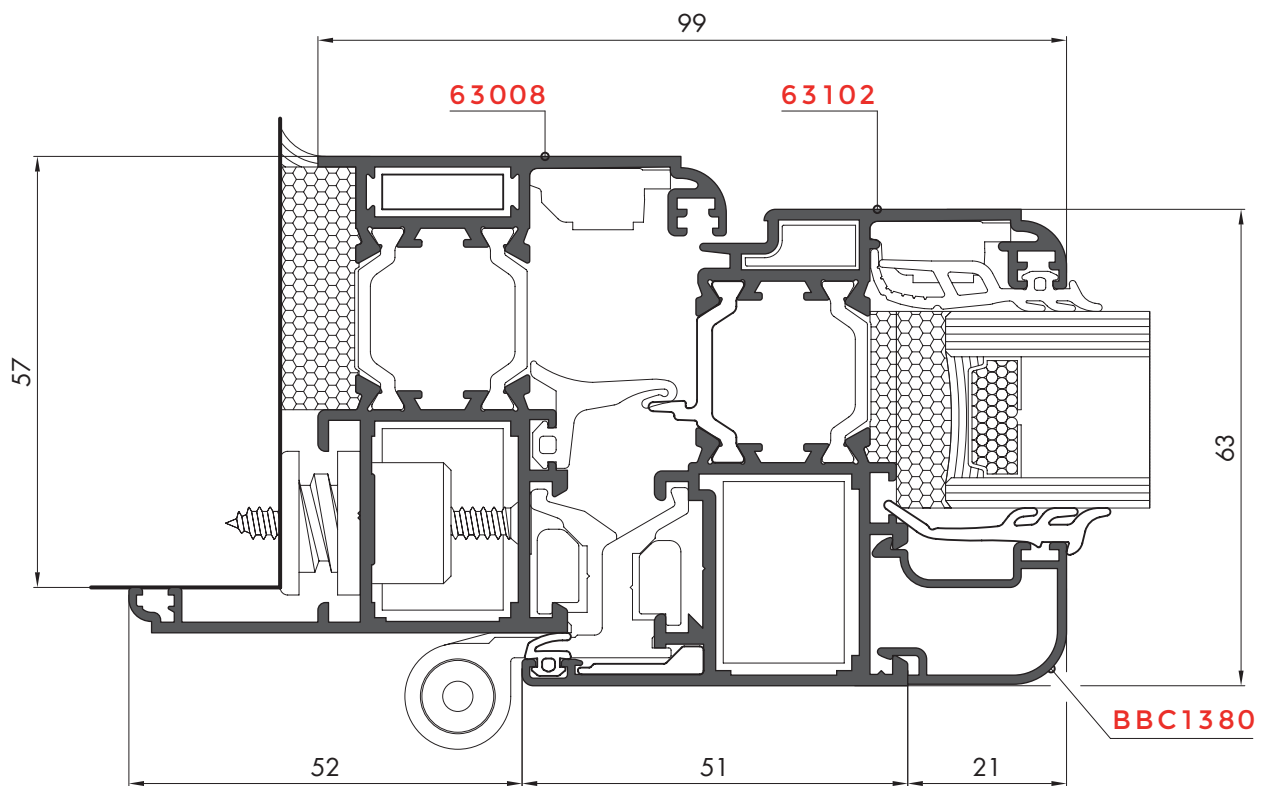
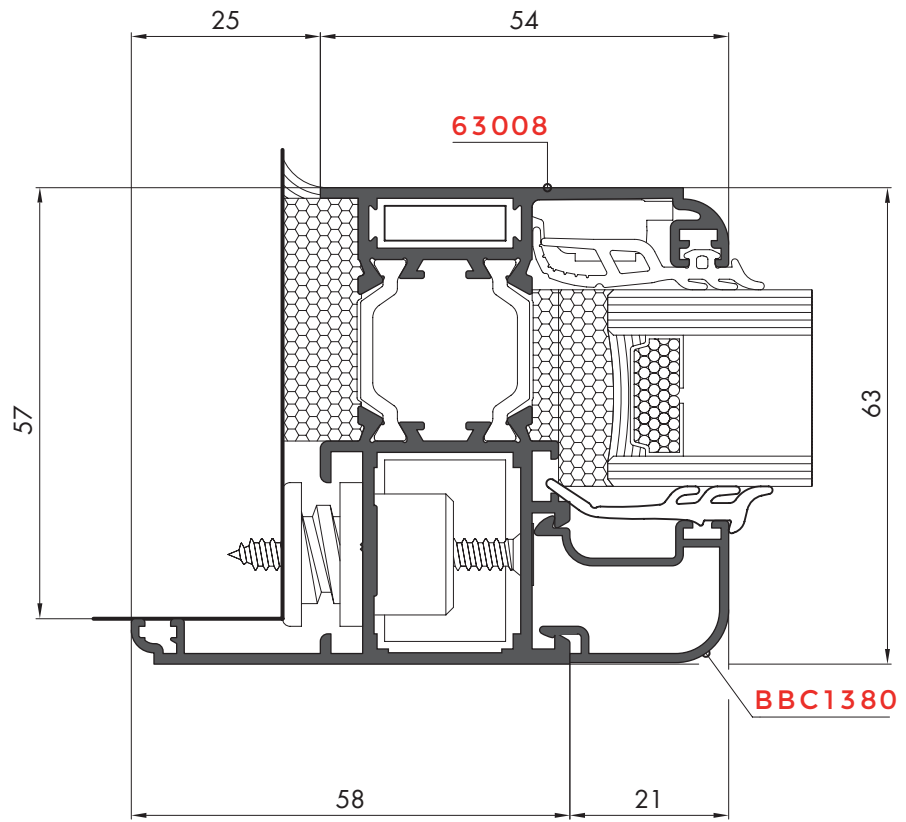
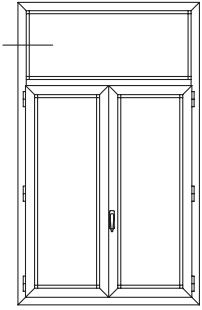
50





SERIE 56-63 sezioni

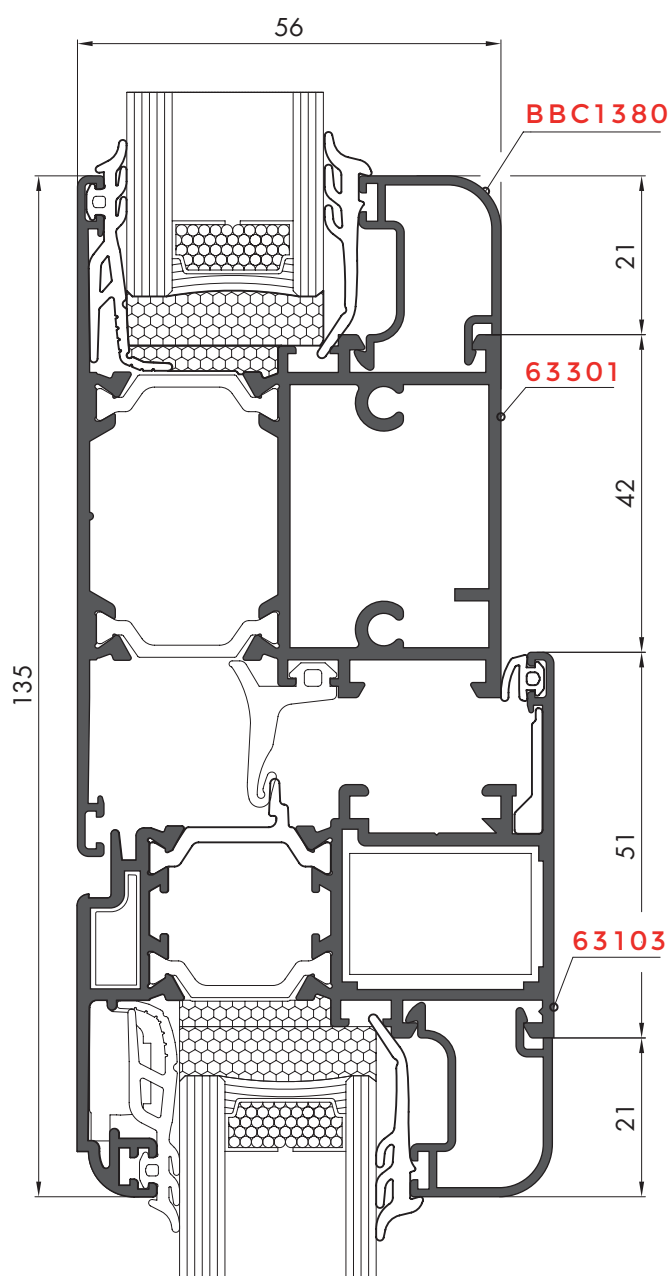
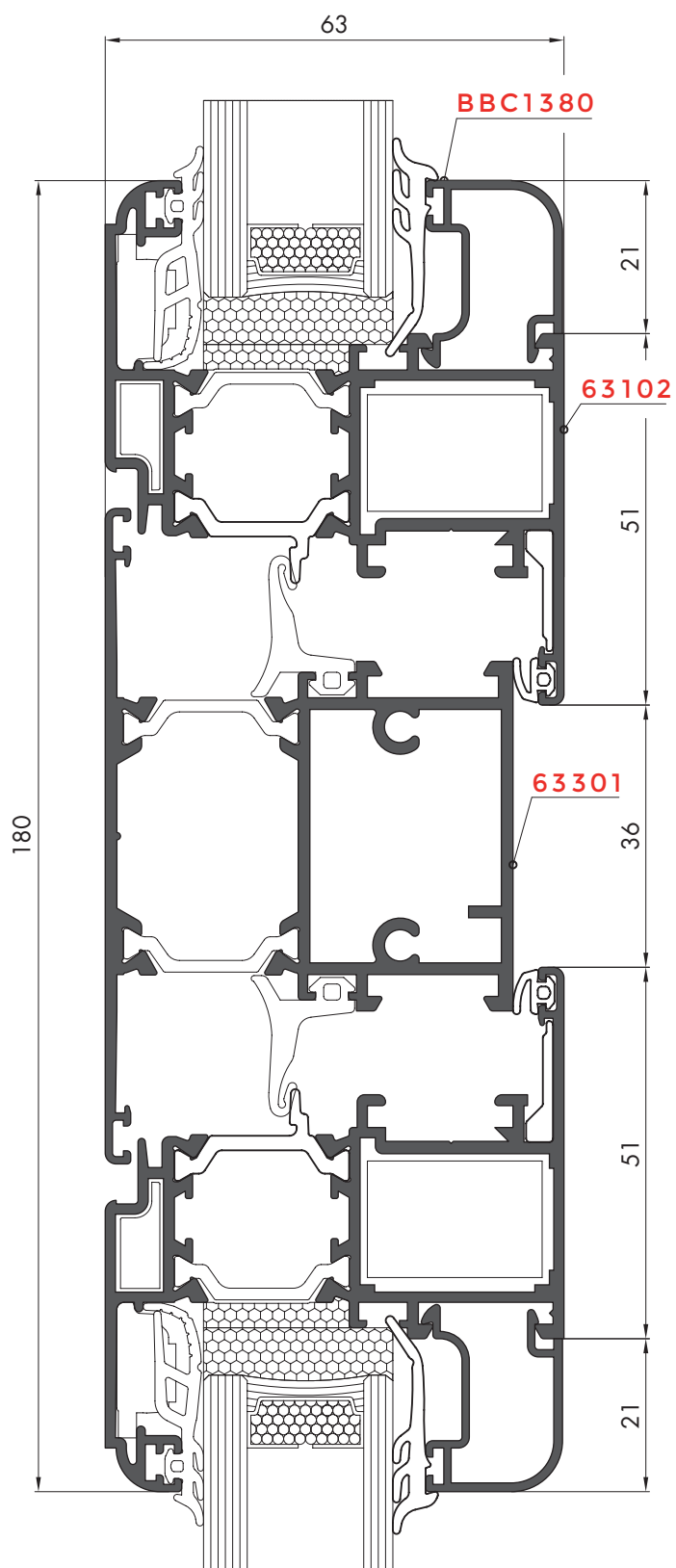
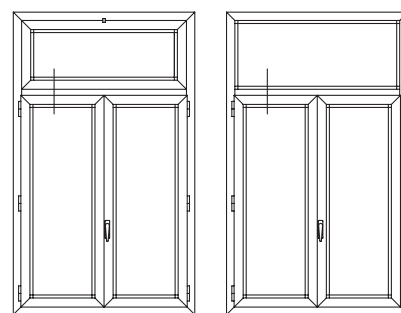
51



SERIE 56-63

sezioni

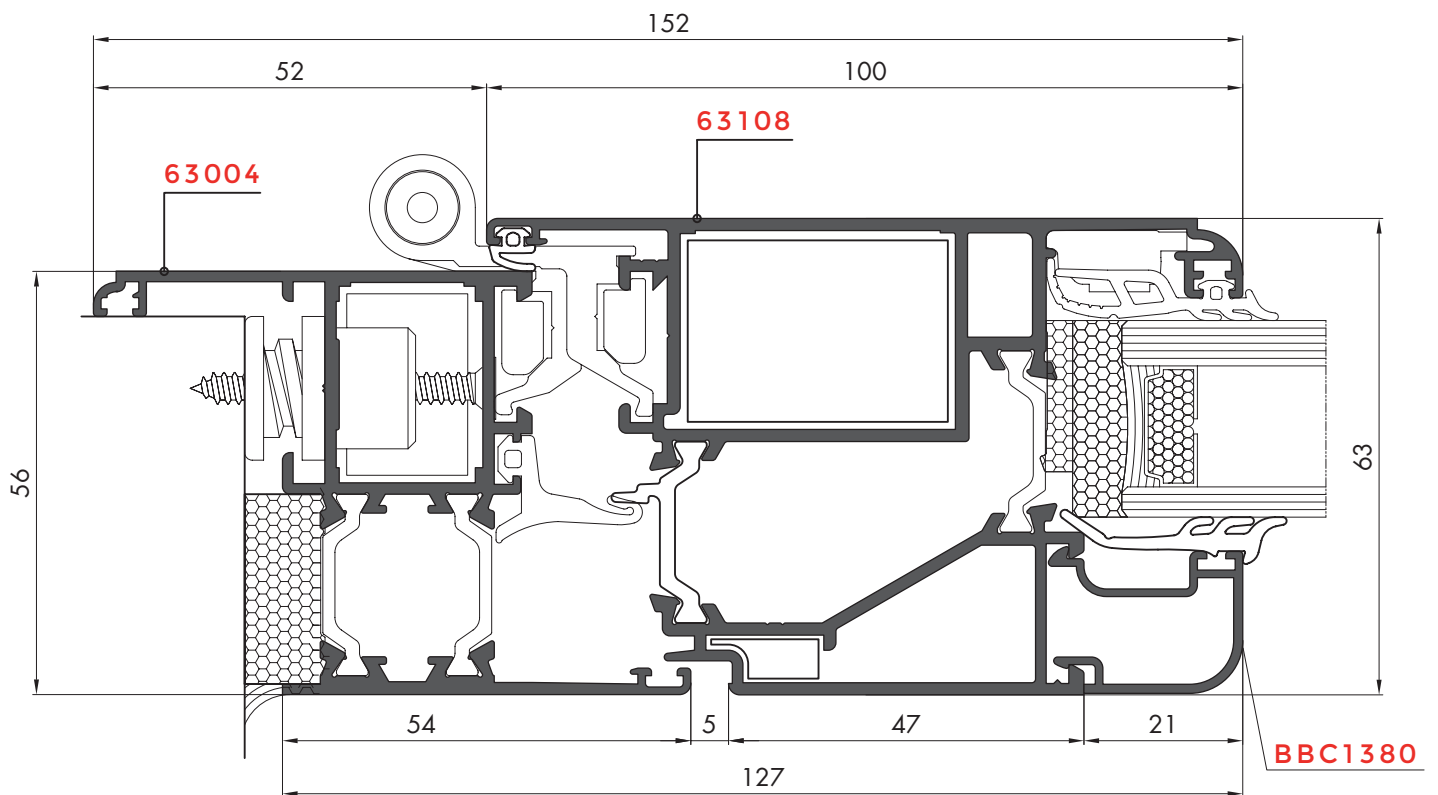
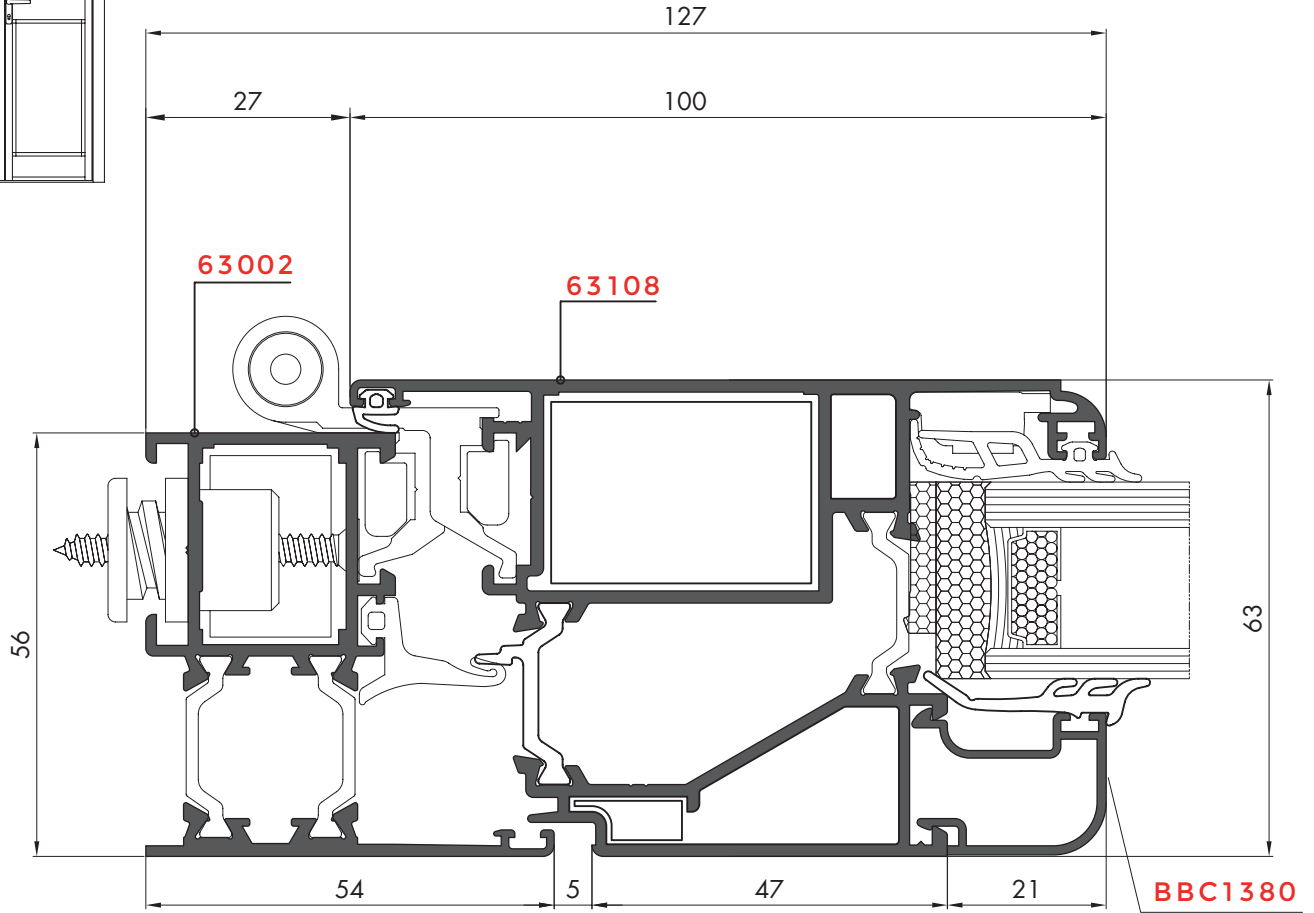
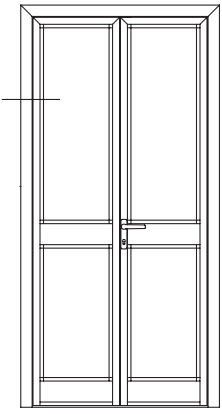
52





SERIE 56-63
sezioni

53

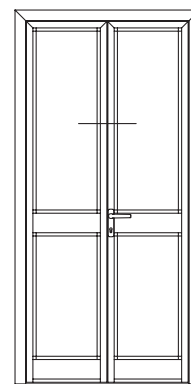
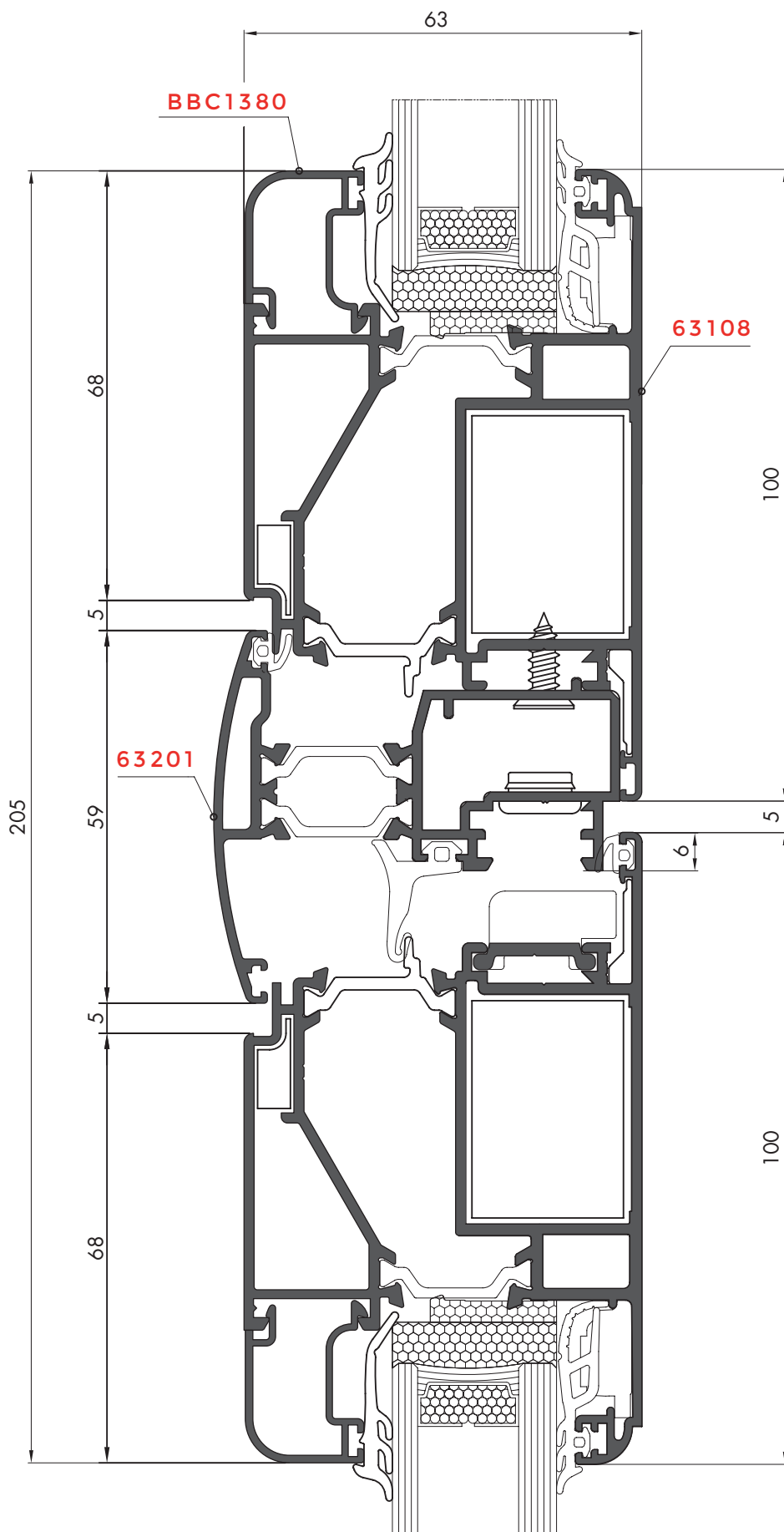




SERIE 56-63

sezioni

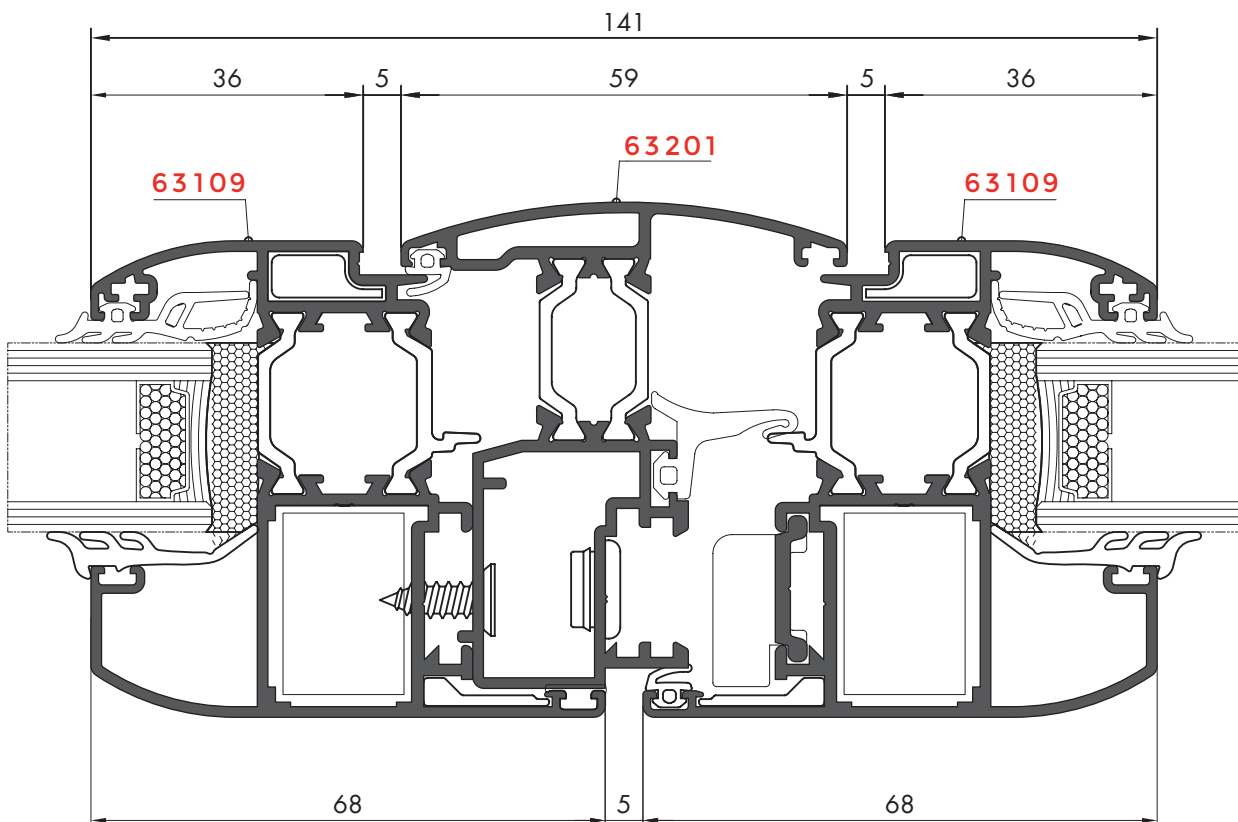
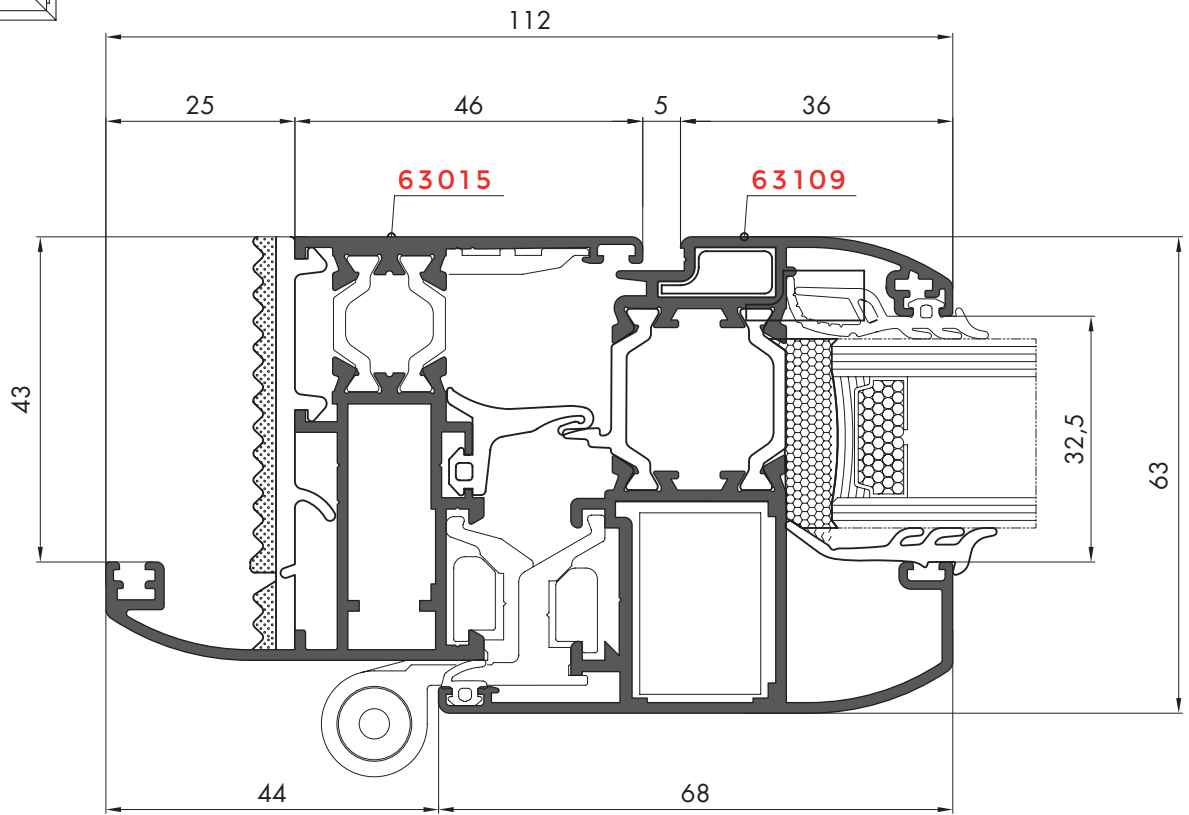
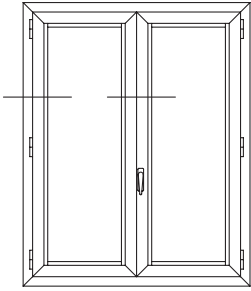
54





SERIE 56-63 sezioni

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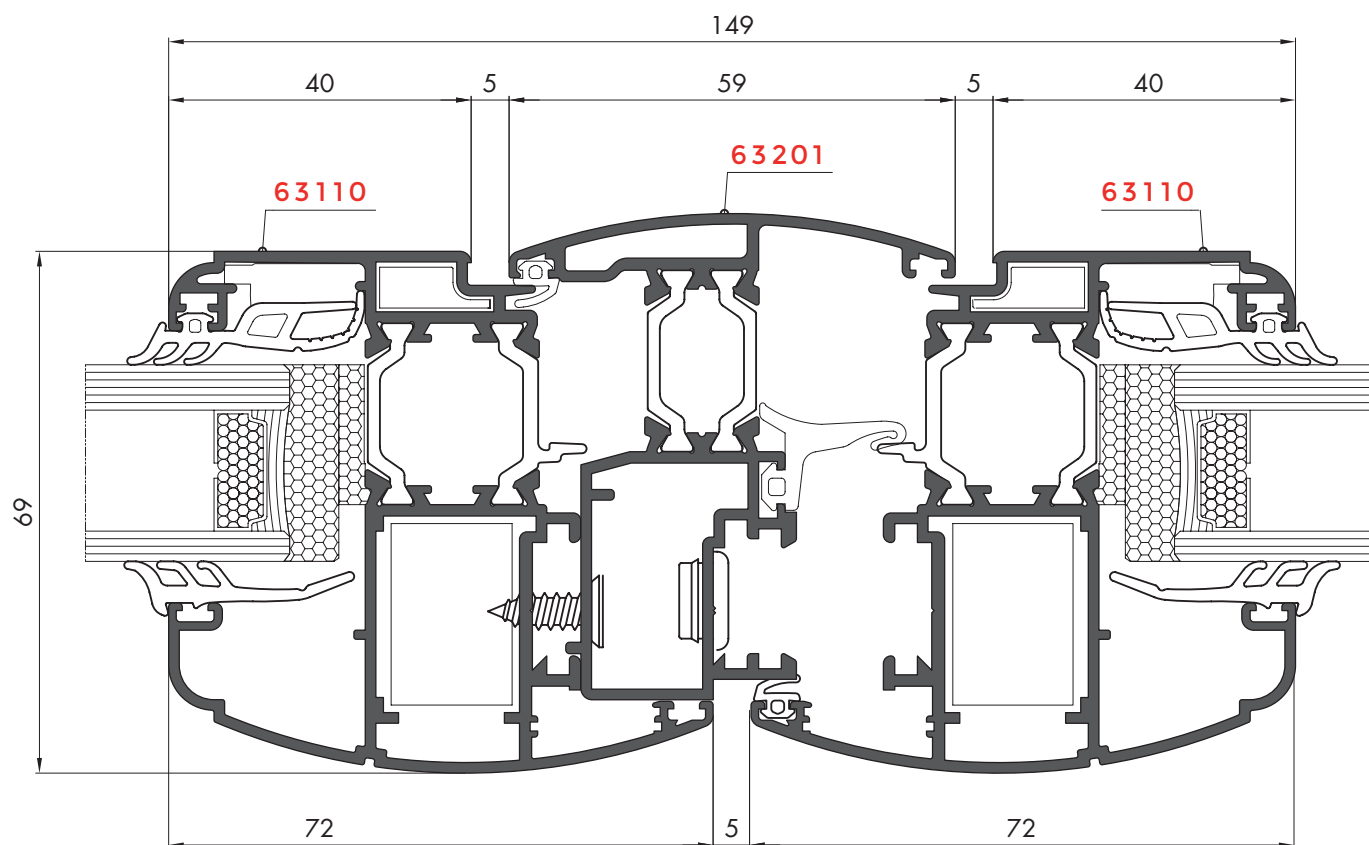
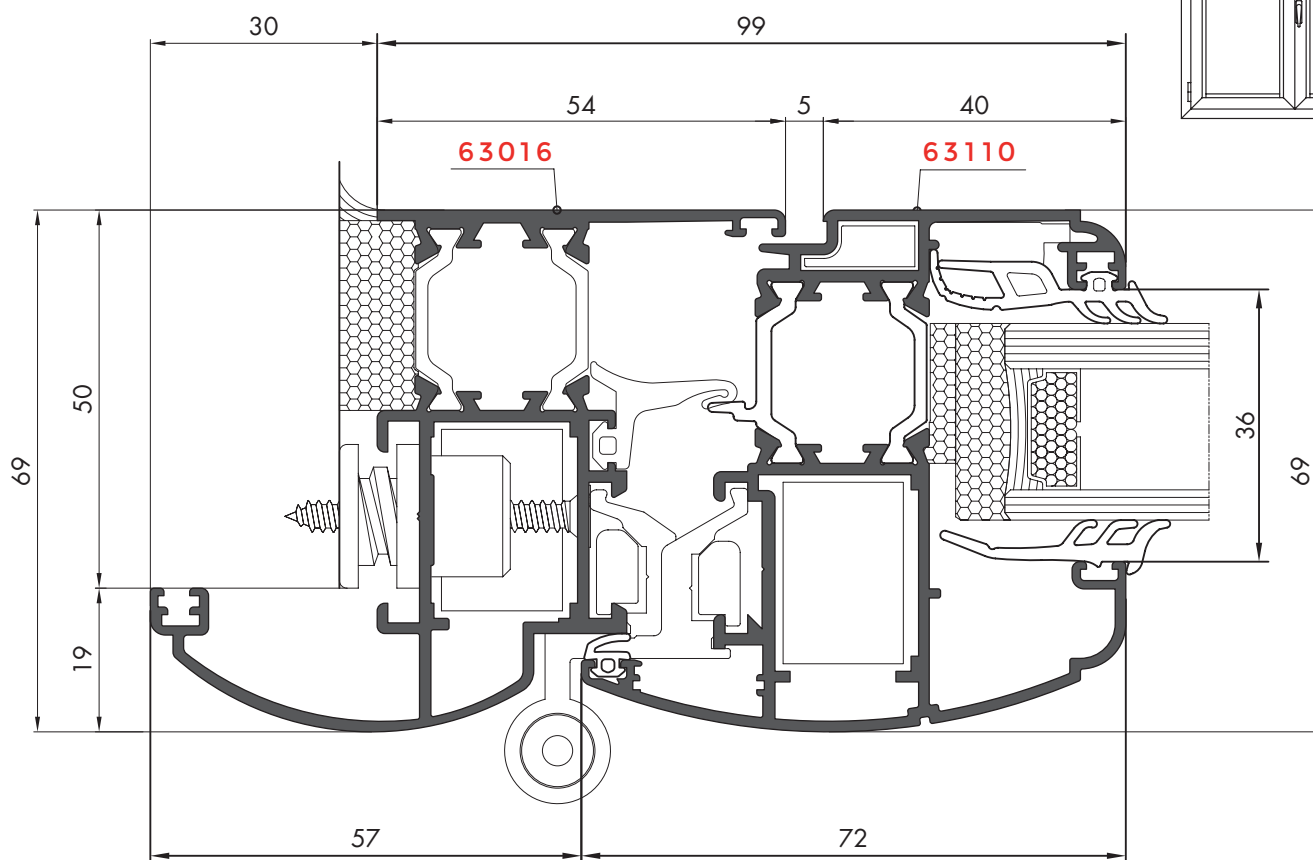
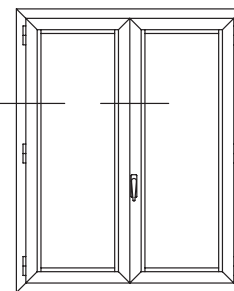




SERIE 56-63

sezioni

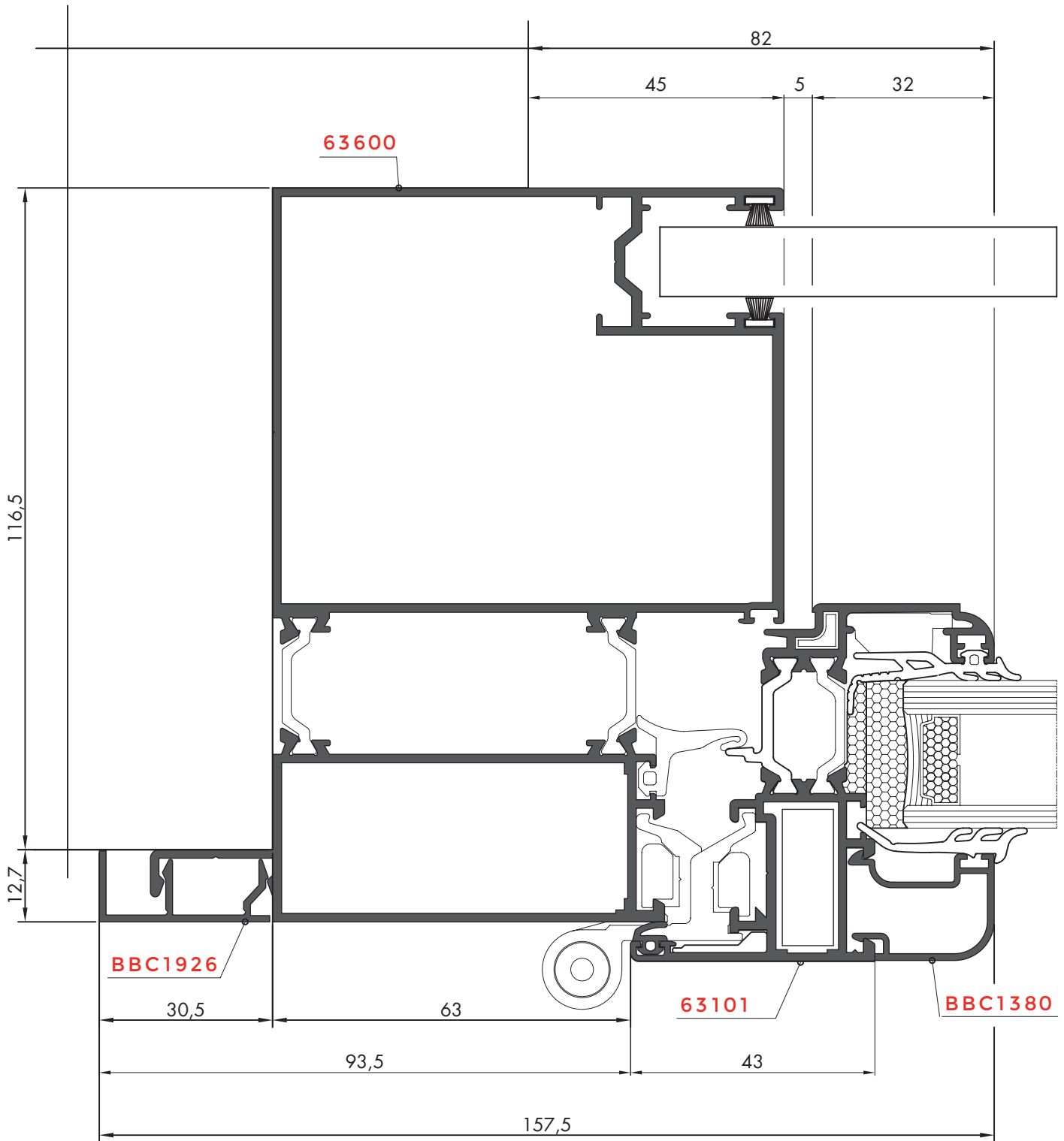
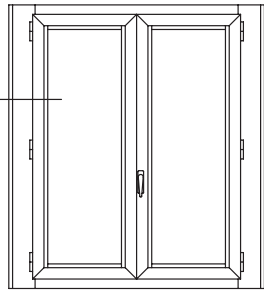
56





SERIE 56-63
sezioni

57

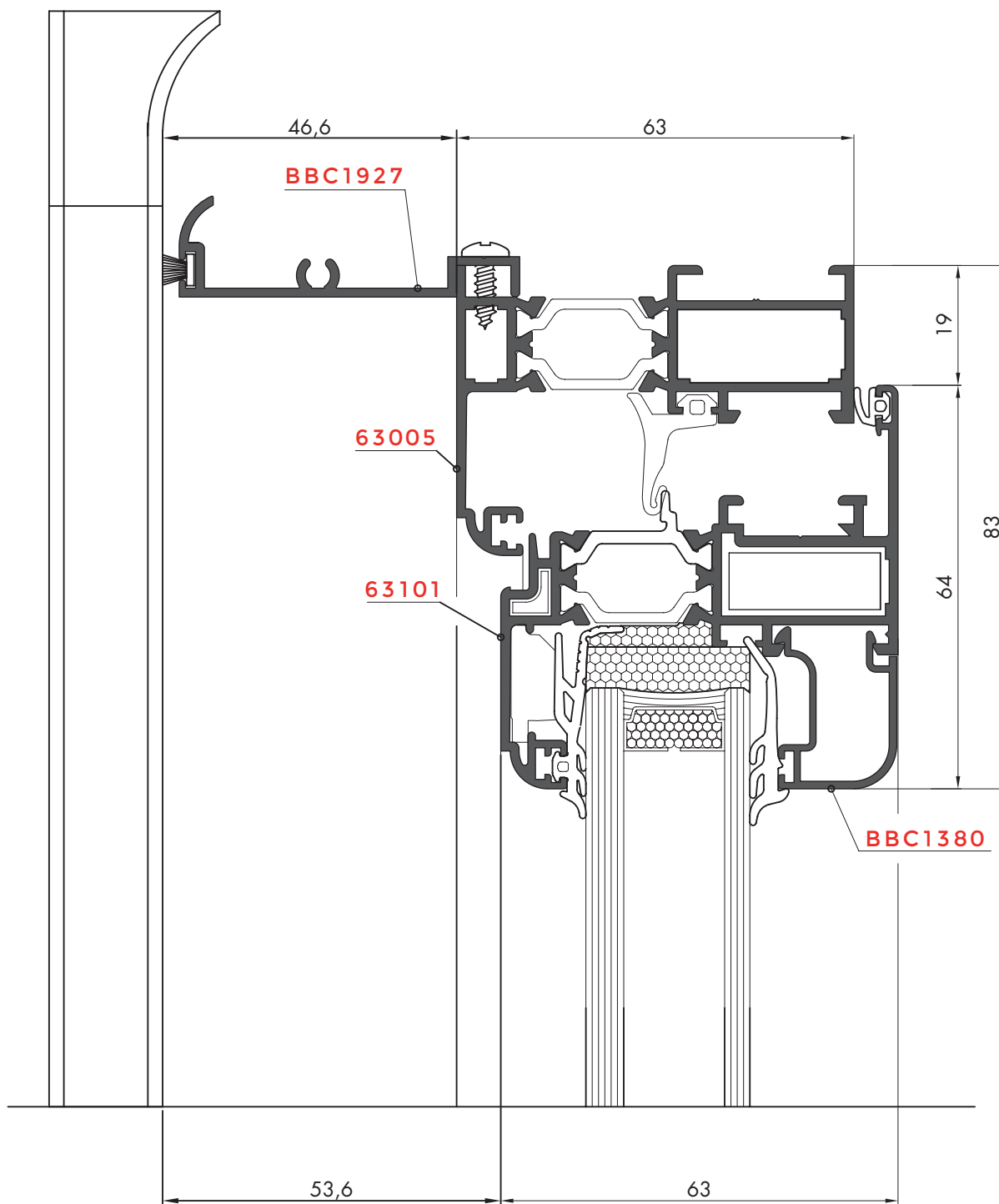
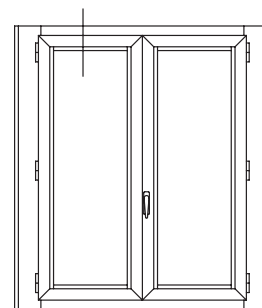




SERIE 56-63

sezioni

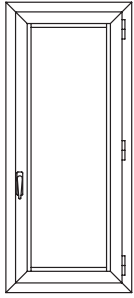
58





SERIE 56-63 distinte di taglio

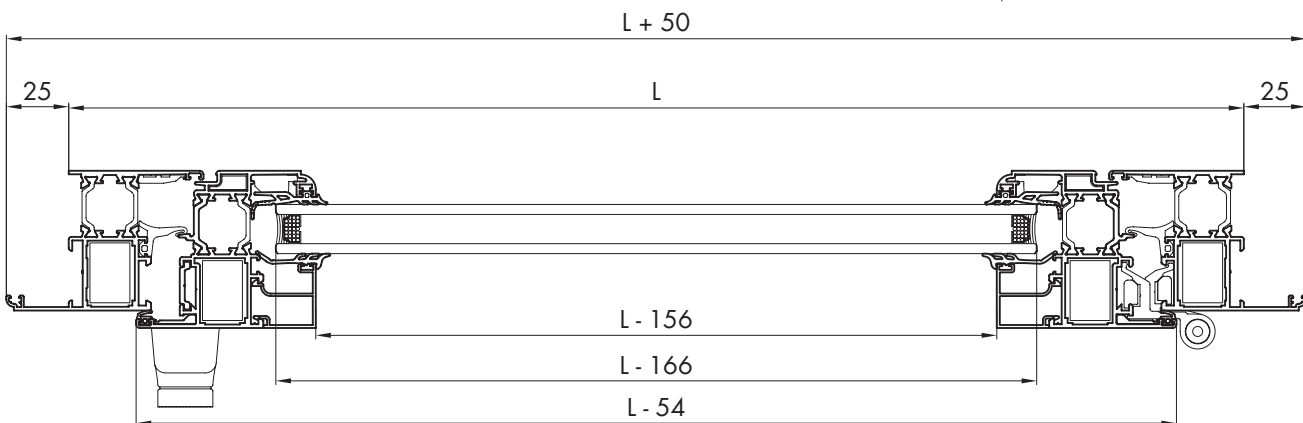
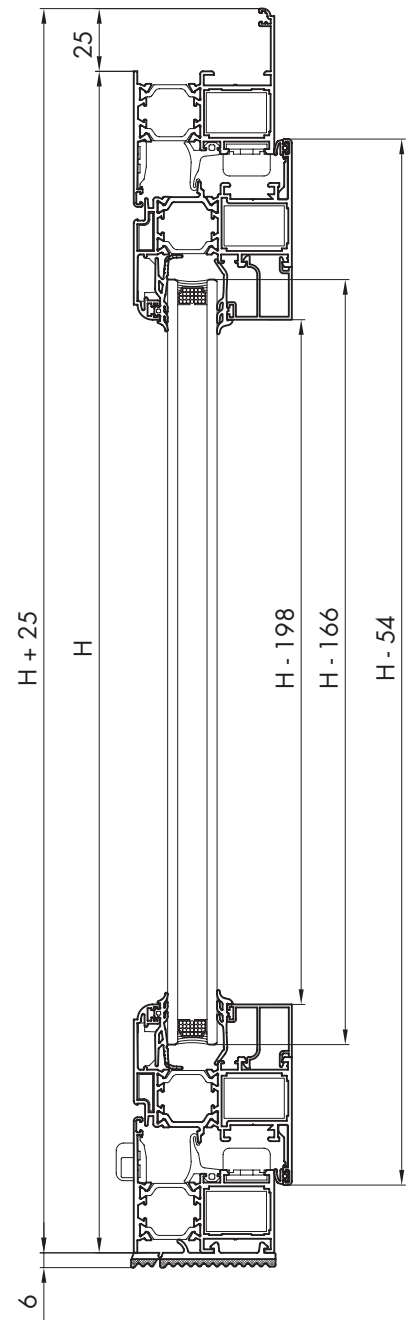
59



finestra
1 anta

SEZIONE	CODICE	QUOTE DI TAGLIO	N° PEZZI
	63002		1
	63004		1
			1
			1
	63102		2
			2
	BBC0999		2
			2

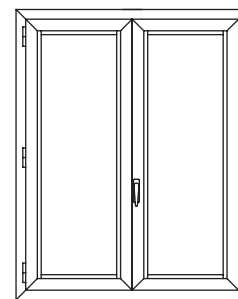
N.B. nella distinta di taglio non é considerata l'asta di chiusura BBC0723



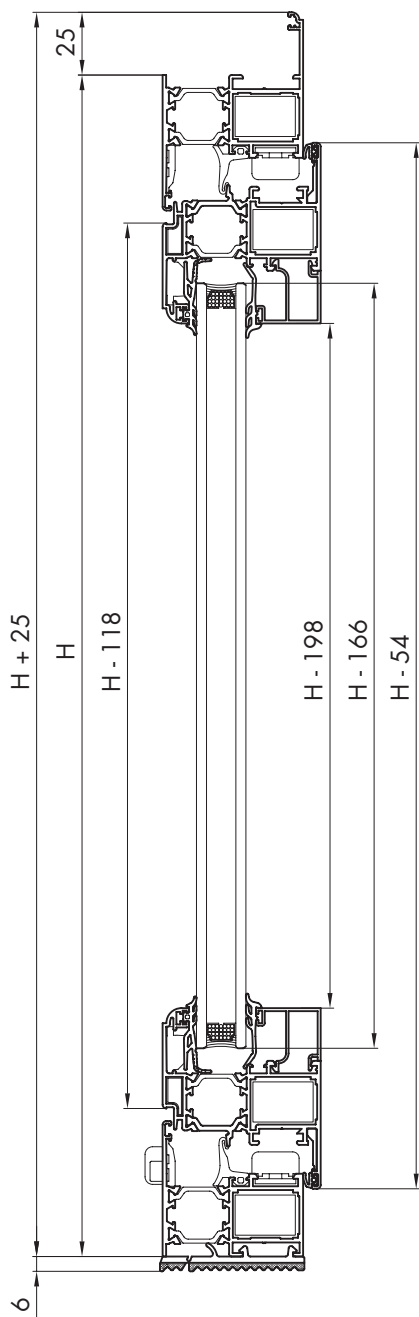
SERIE 56-63

distinte di taglio

60

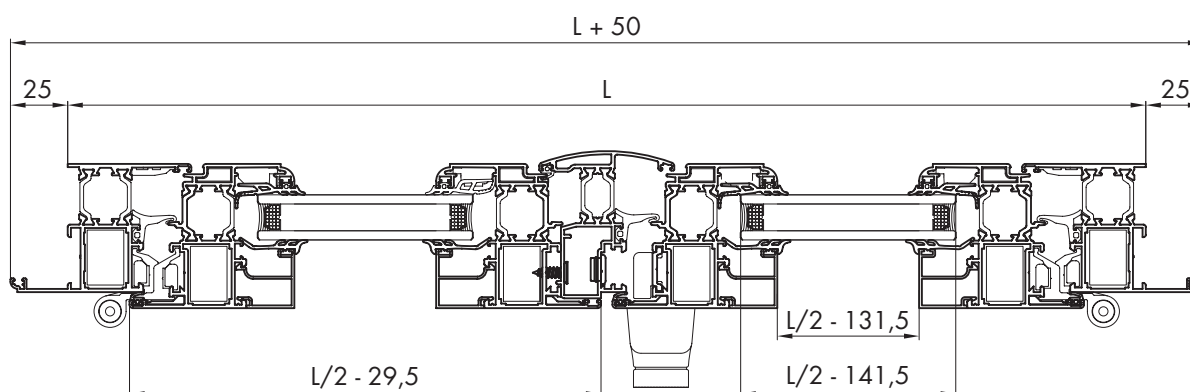


finestra
2 ante



SEZIONE	CODICE	QUOTE DI TAGLIO	N° PEZZI
	63002		1
	63004		1
			1
			1
	63102		4
			4
	63201		1
	BBC0999		4
			4

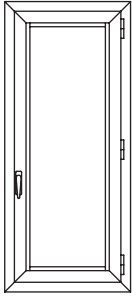
N.B. nella distinta di taglio non é considerata l'asta di chiusura BBC0723





SERIE 56-63 distinte di taglio

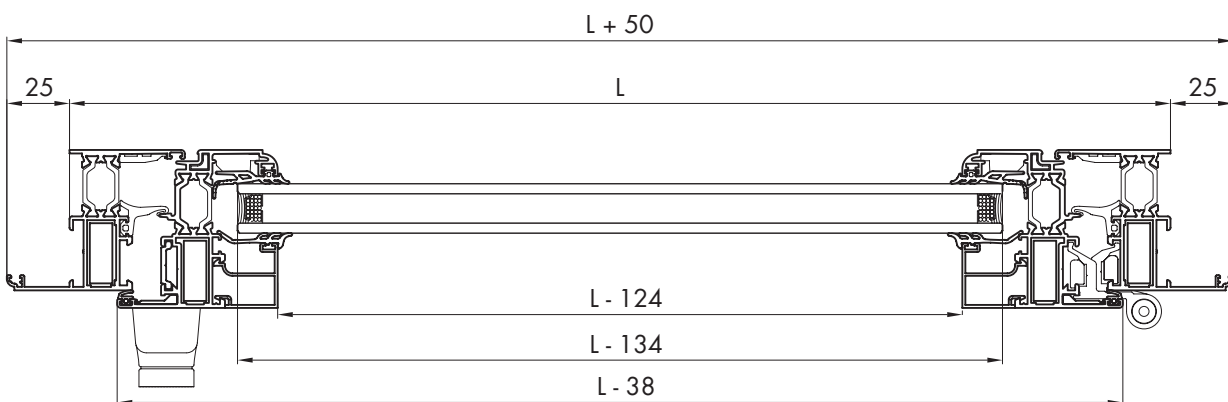
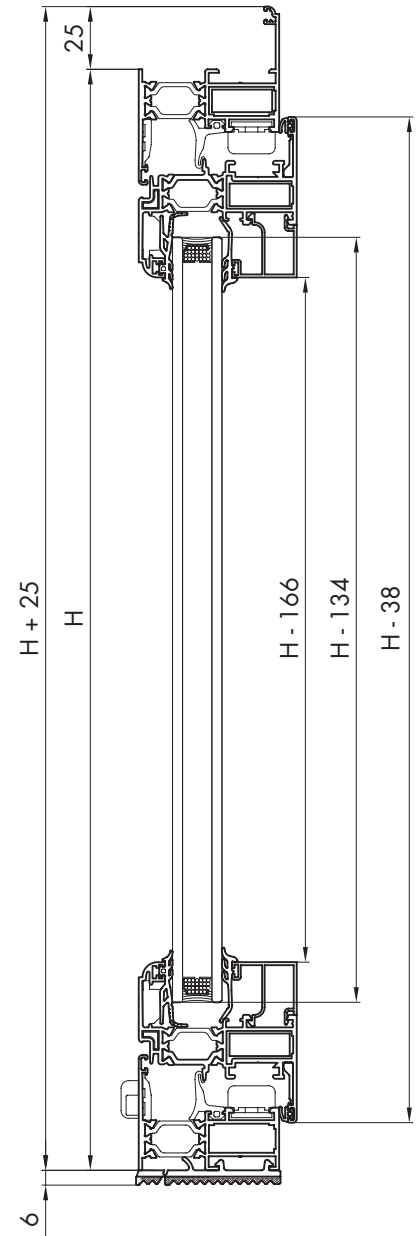
61



finestra
1 anta

SEZIONE	CODICE	QUOTE DI TAGLIO	N° PEZZI
	63001		1
	63003		1
			1
			1
	63101		2
			2
	BBC0999		2
			2

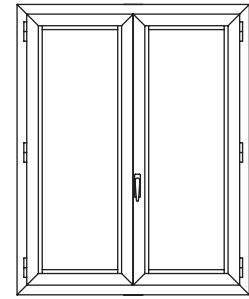
N.B. nella distinta di taglio non é considerata l'asta di chiusura BBC0723



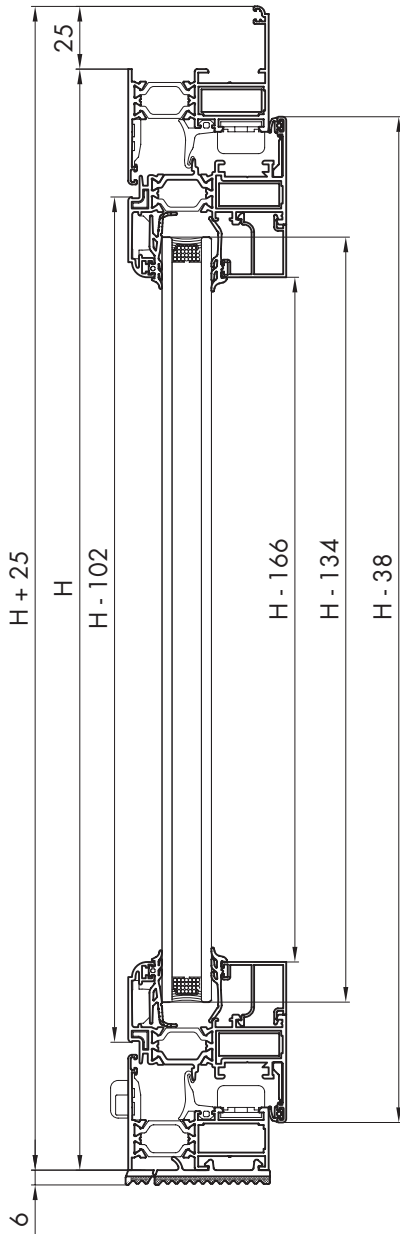
SERIE 56-63

distinte di taglio

62

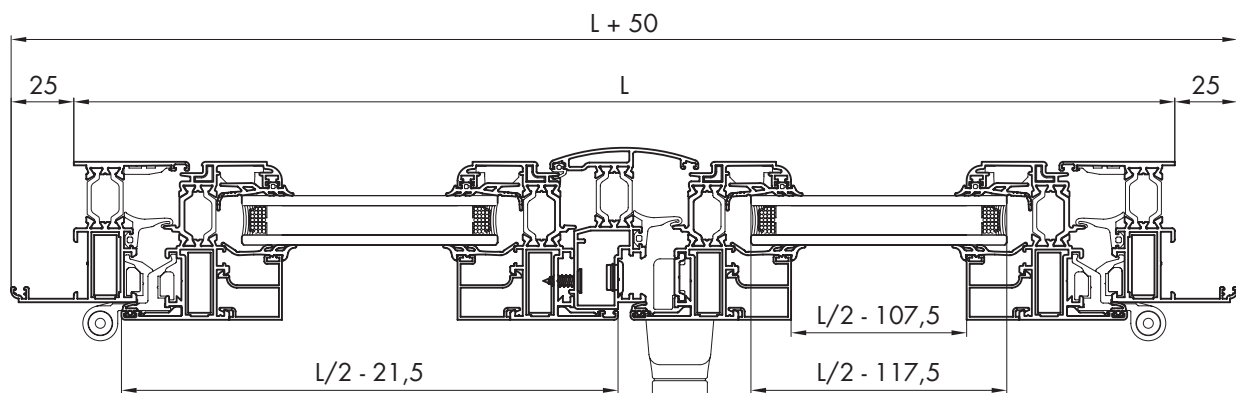


finestra
2 ante



SEZIONE	CODICE	QUOTE DI TAGLIO	N° PEZZI
	63001		1
	63003		1
			1
			1
	63101		2
			2
	63201		1
	BBC0999		2
			2

N.B. nella distinta di taglio non é considerata l'asta di chiusura BBC0723

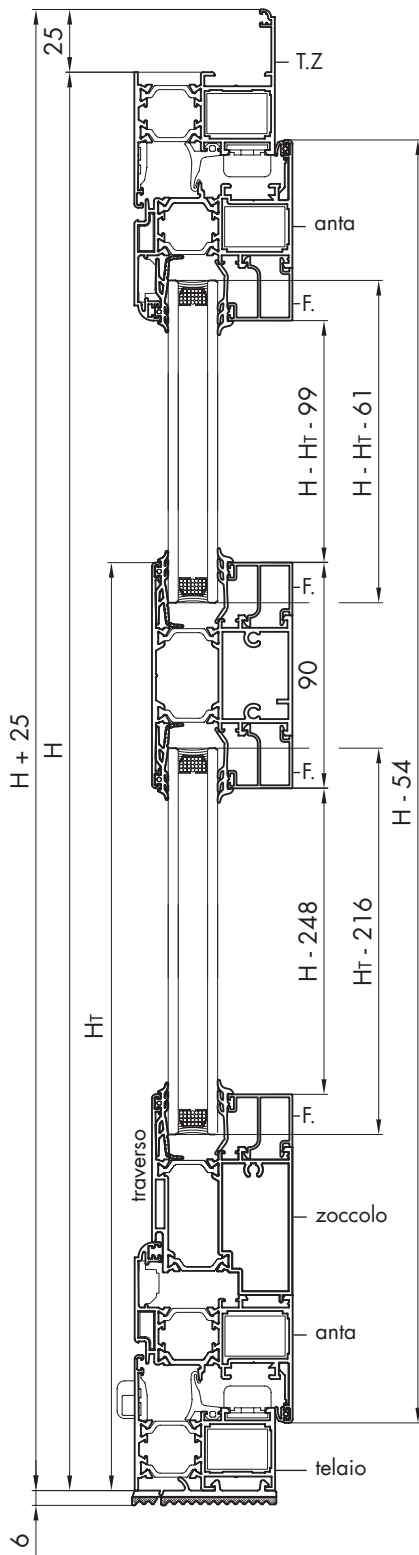




SERIE 56-63 distinte di taglio

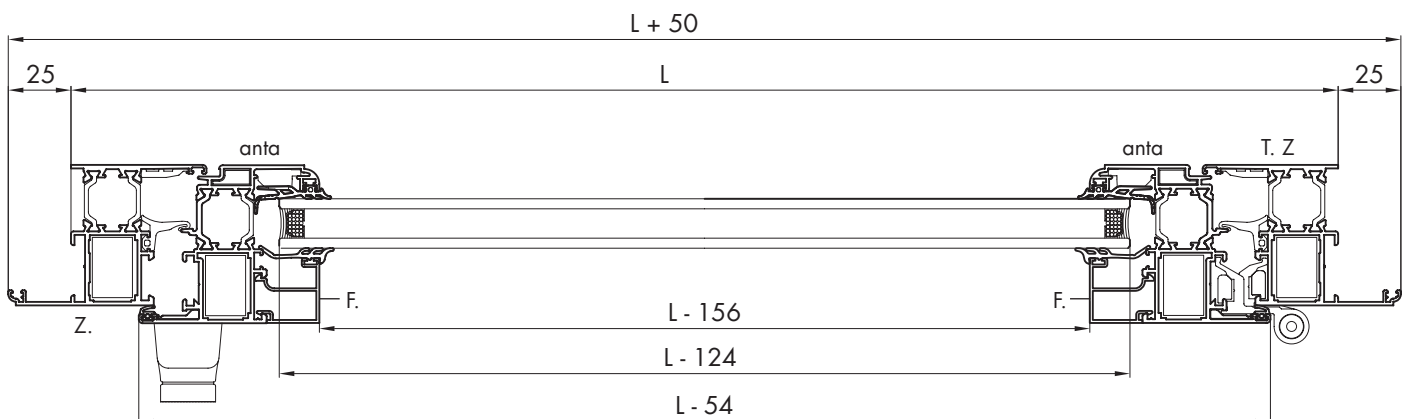
63

portafinestra
1 anta



SEZIONE	CODICE	QUOTE DI TAGLIO	N° PEZZI
	Telaio L 63002	L	1
	Telaio Z 63004	L + 50 H + 50 H + 50	1 1 1
	Anta z 63102	L - 54 H - 54	2 2
	Zoccolo di riporto 63502	L - 146	1
	Traverso 63301	L - 146	1
	Fermavetro BBC099	L - 156 Ht - 248	2 2
	Fermavetro BBC099	L - 156 H - Ht - 99	2 2

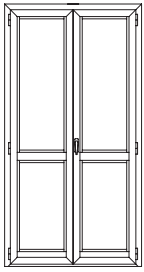
N.B. nella distinta di taglio non é considerata l'asta di chiusura BBC0723



SERIE 56-63

distinte di taglio

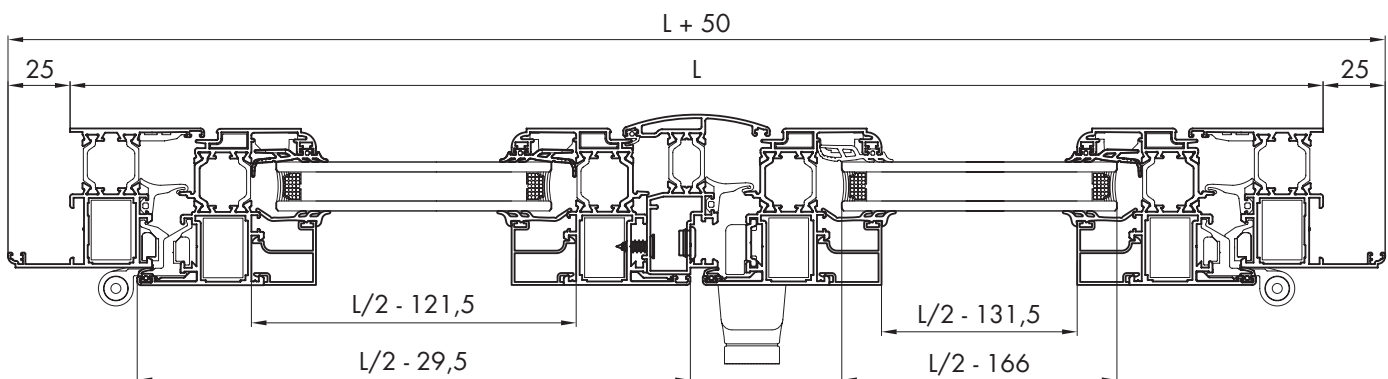
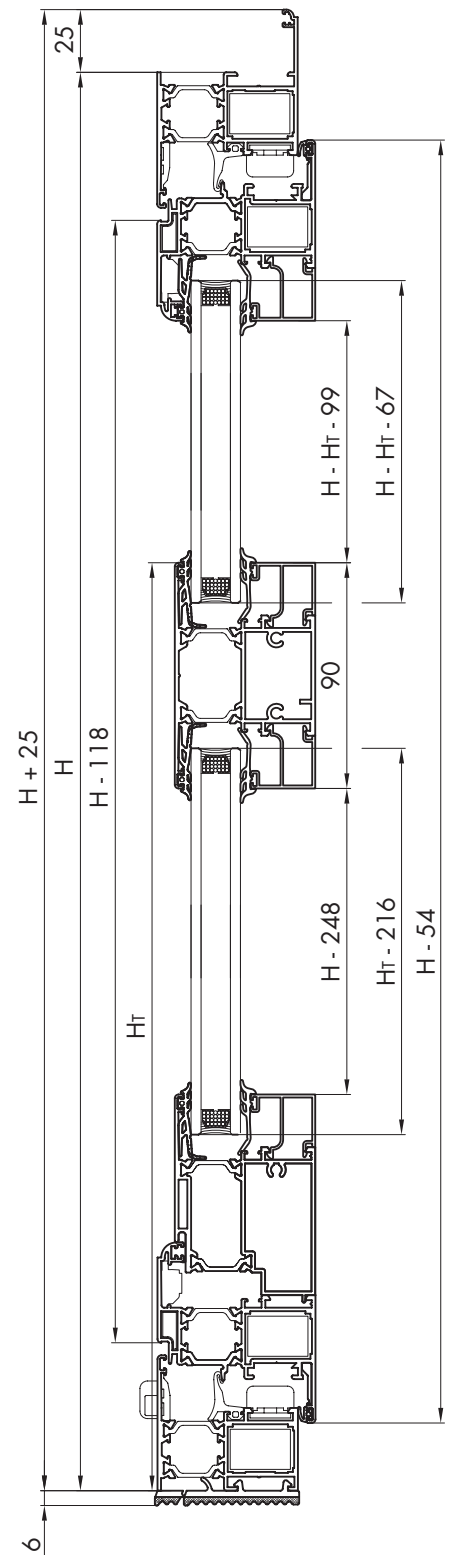
64



portafinestra
2 ante

N.B. nella distinta di taglio non é considerata l'asta di chiusura BBC0723

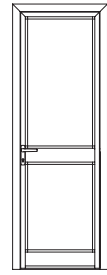
SEZIONE	CODICE	QUOTE DI TAGLIO	N° PEZZI
	63002	L	1
	63004	L + 50	1
		H + 50	1
		H + 50	1
	63102	L/2 - 29,5	2
		H - 54	2
	63502	L/2 - 121,5	1
	63301	L/2 - 121,5	1
	63201	H - 118	2
			2
	BBC0999	L/2 - 131,5	2
		Ht - 248	2
	BBC0999	L/2 - 131,5	2
		H - Ht - 99	2



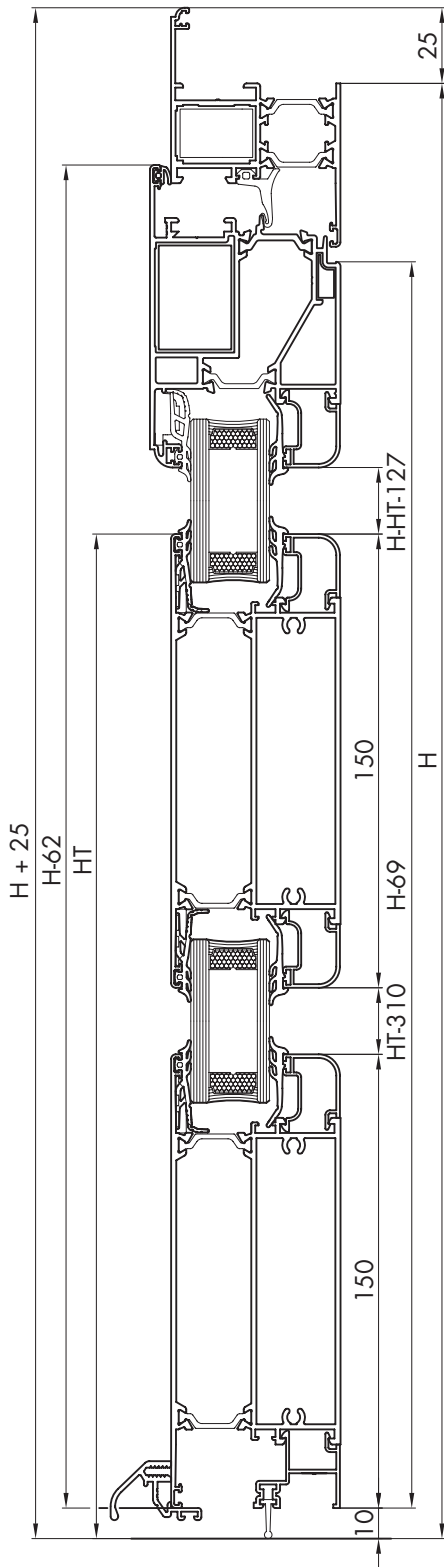


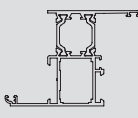
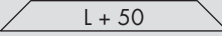
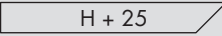
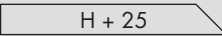
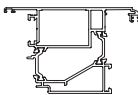
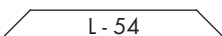
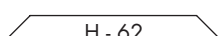
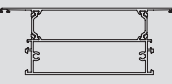
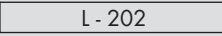
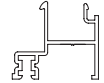
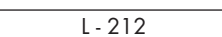

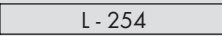
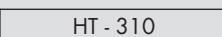

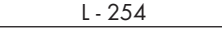

SERIE 56-63 distinte di taglio

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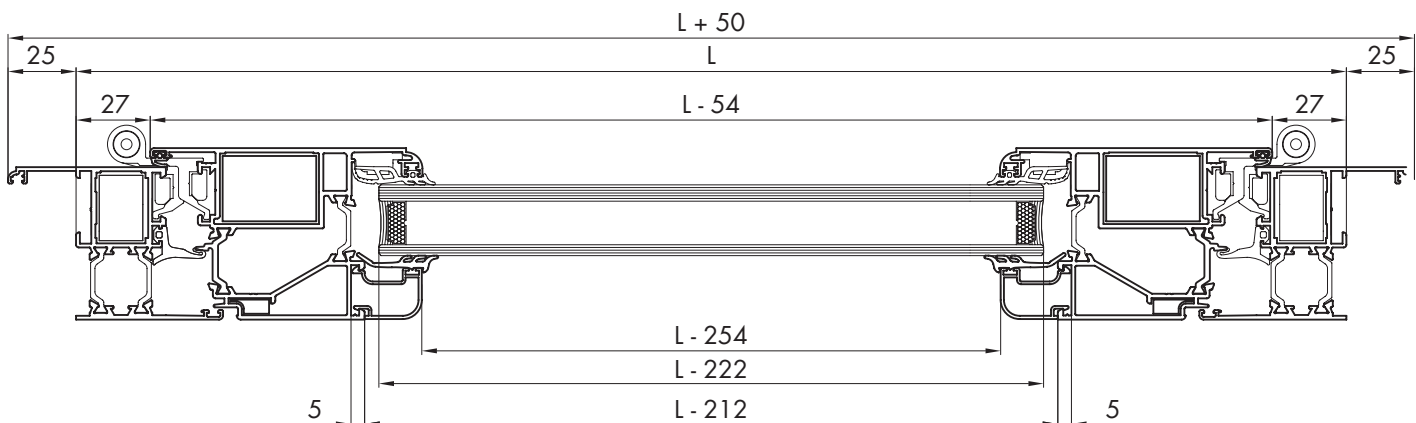


portafinestra 1 anta
apertura esterna



SEZIONE	CODICE	QUOTE DI TAGLIO	N° PEZZI
	63004	 L + 50	1
		 H + 25	1
		 H + 25	1
	63108	 L - 54	1
		 H - 62	2
	63401	 L - 202	2
	BBC1537	 L - 212	1
	BBC1380	 L - 254	2
		 HT - 310	2
	BBC1380	 L - 254	2
		 H - HT - 127	2

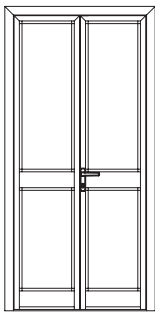
N.B. nella distinta di taglio non é considerata l'asta di chiusura BBC0723



SERIE 56-63

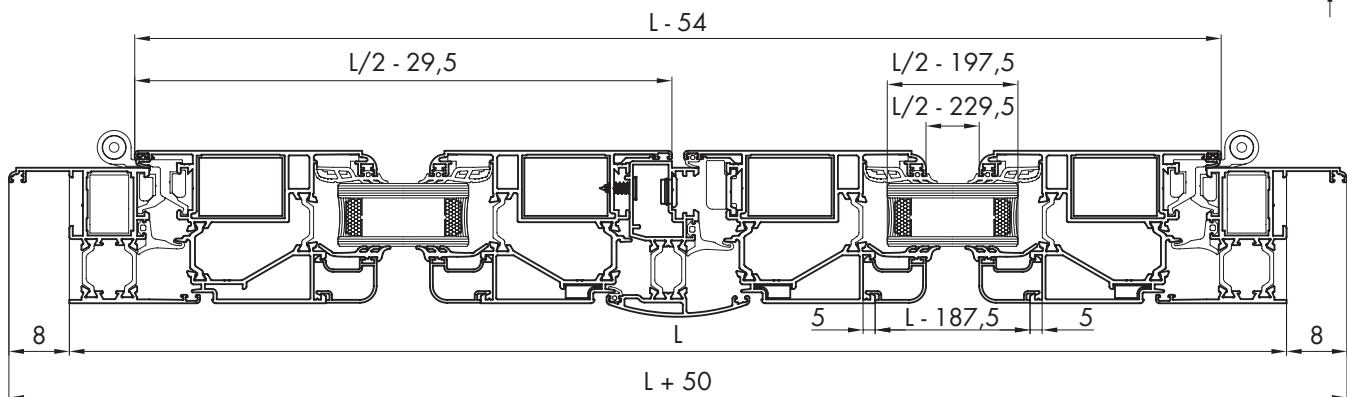
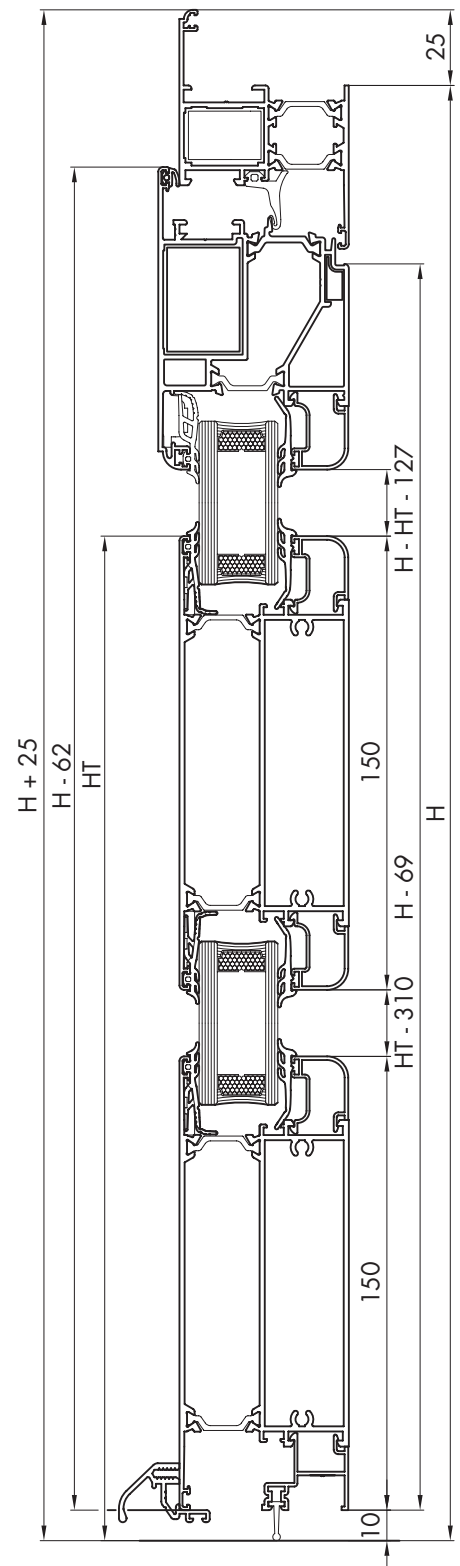
distinte di taglio

66



portafinestra 2 ante
apertura esterna

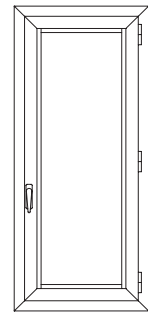
SEZIONE	CODICE	QUOTE DI TAGLIO	N° PEZZI
	63004	L + 50 H + 25 H + 25	1 1 1
	63108	L/2 - 29,5 H - 62	2 4
	63201	H - 69	1
	63401	L - 197,5	4
	BBC1537	L - 177,5	2
	BBC1380	L/2 - 229,5	4
	BBC1380	HT - 310	4
	BBC1380	L/2 - 229,5 H - HT - 127	4 4



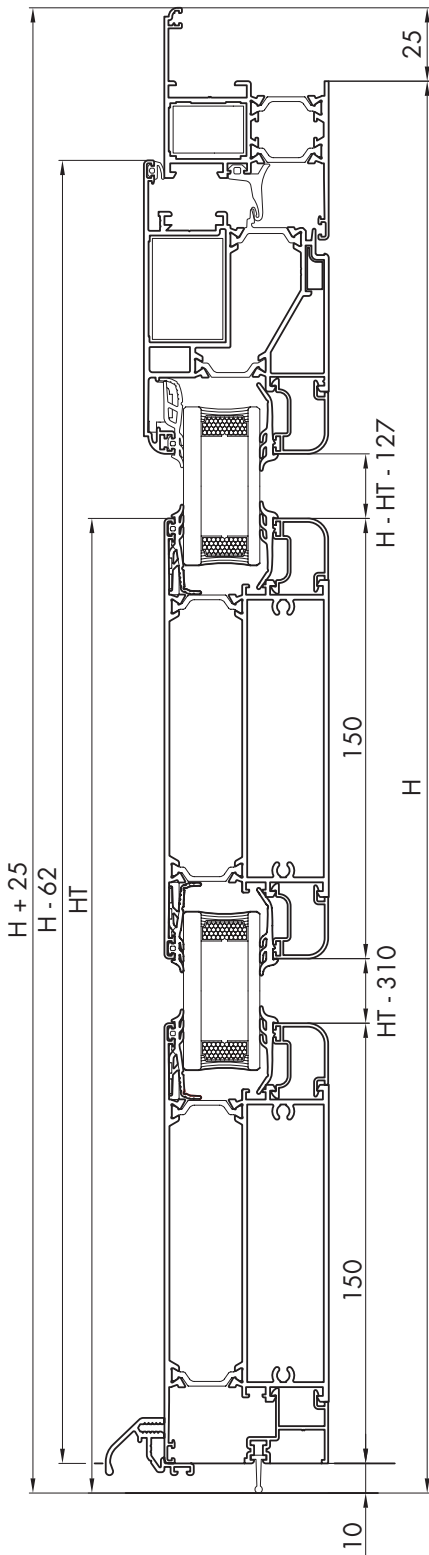


SERIE 56-63 distinte di taglio

67

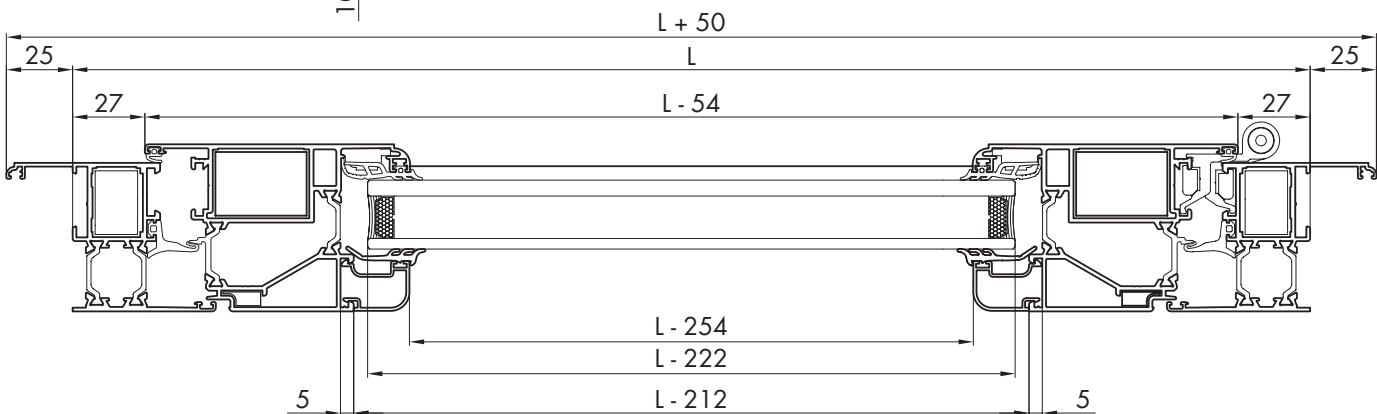


finestra 1 anta
V.I.



SEZIONE	CODICE	QUOTE DI TAGLIO	N° PEZZI
	63004	L + 50	1
		H + 25	1
		H + 25	1
	63108	L - 54	1
		H - 37	2
	63401	L - 202	2
	BBC1537	L - 212	1
	BBC1380	L - 254	2
		HT - 310	2
	BBC1380	L - 254	2
		H - HT - 127	2

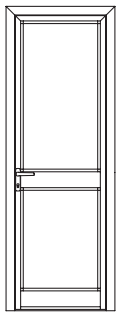
N.B. nella distinta di taglio non é considerata l'asta di chiusura BBC0723



SERIE 56-63

distinte di taglio

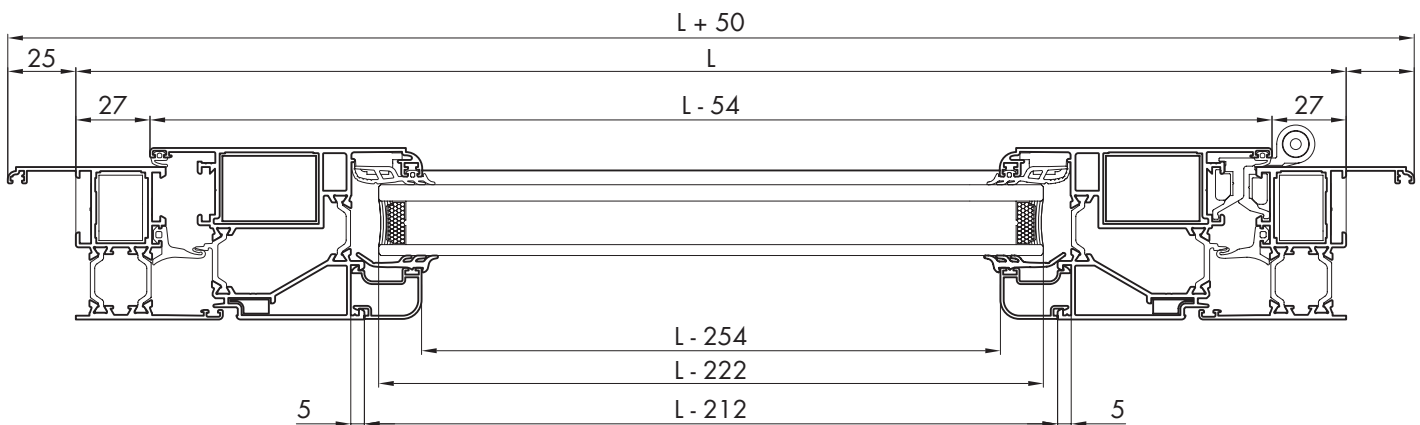
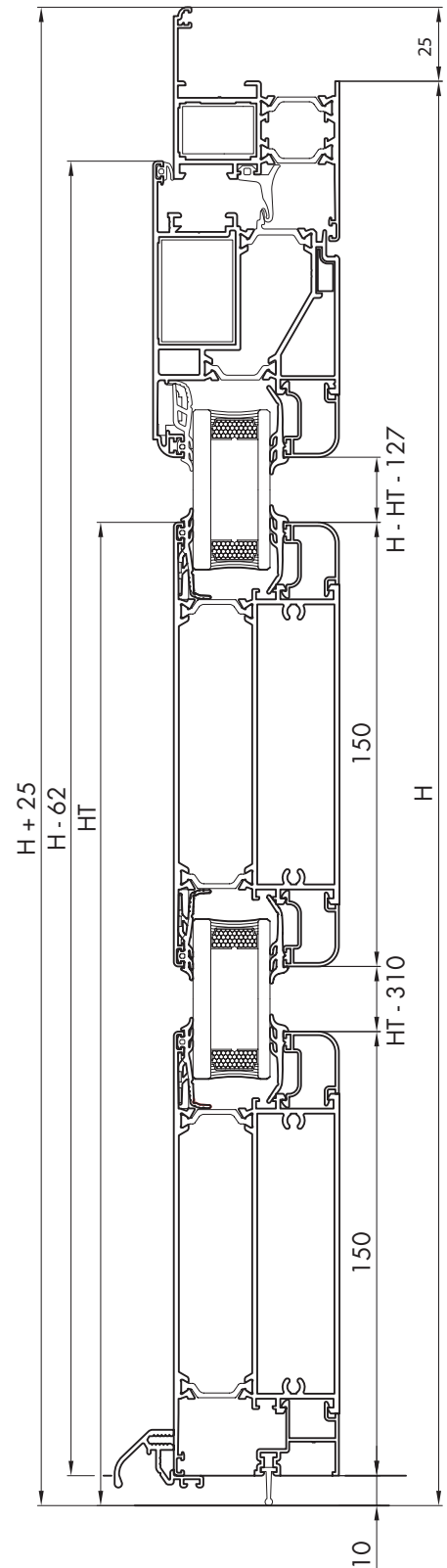
68



portafinestra 1 anta
apertura esterna

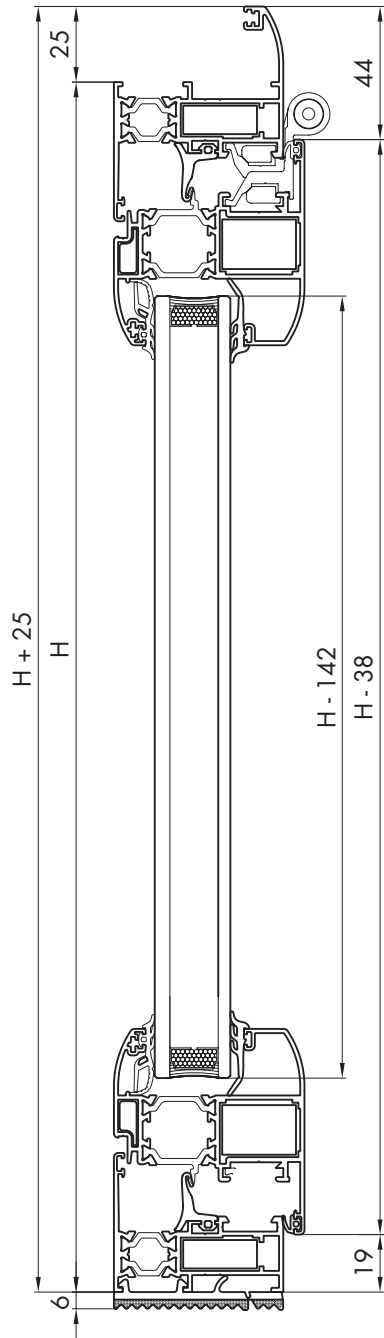
SEZIONE	CODICE	QUOTE DI TAGLIO	N° PEZZI
	63004	L + 50	1
		H + 25	1
		H + 25	1
	63108	L - 54	1
		H - 37	2
	63401	L - 202	2
	BBC1537	L - 212	1
	BBC1380	L - 254	2
		HT - 310	2
	BBC1380	L - 254	2
		H - HT - 127	2

N.B. nella distinta di taglio non é considerata l'asta di chiusura BBC0723

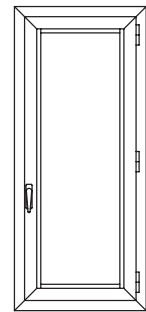


SERIE 56-63 distinte di taglio

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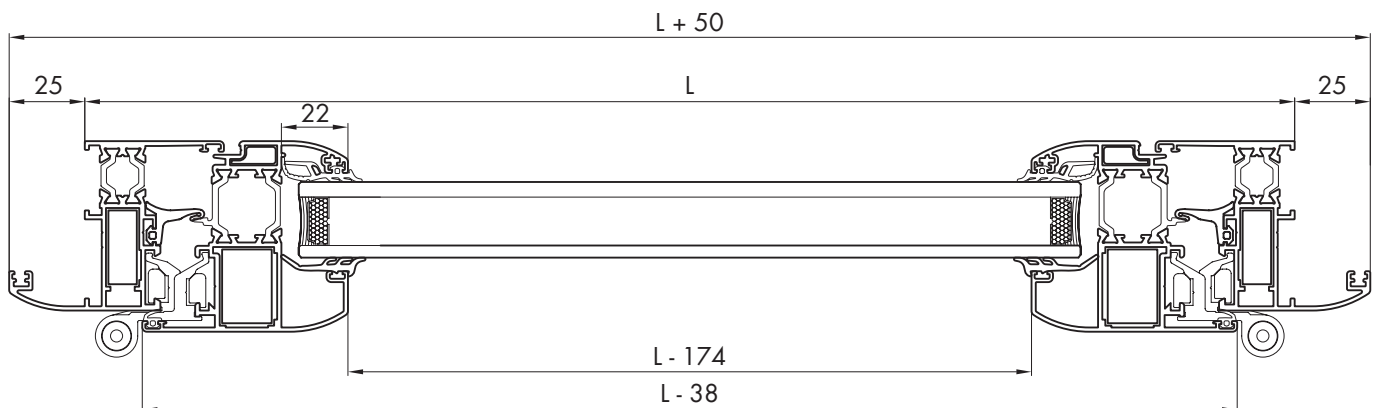


finestra 1
anta V.I.



SEZIONE	CODICE	QUOTE DI TAGLIO	N° PEZZI
	63014		1
	63015	 	1 1 1
	63109	 	2 2

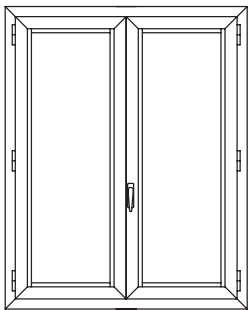
N.B. nella distinta di taglio non é considerata l'asta di chiusura BBC0723



SERIE 56-63

distinte di taglio

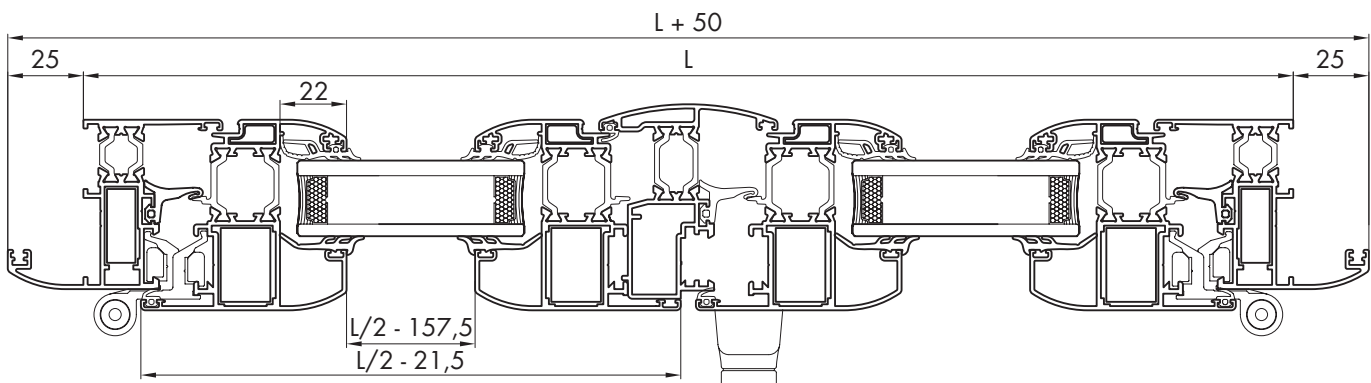
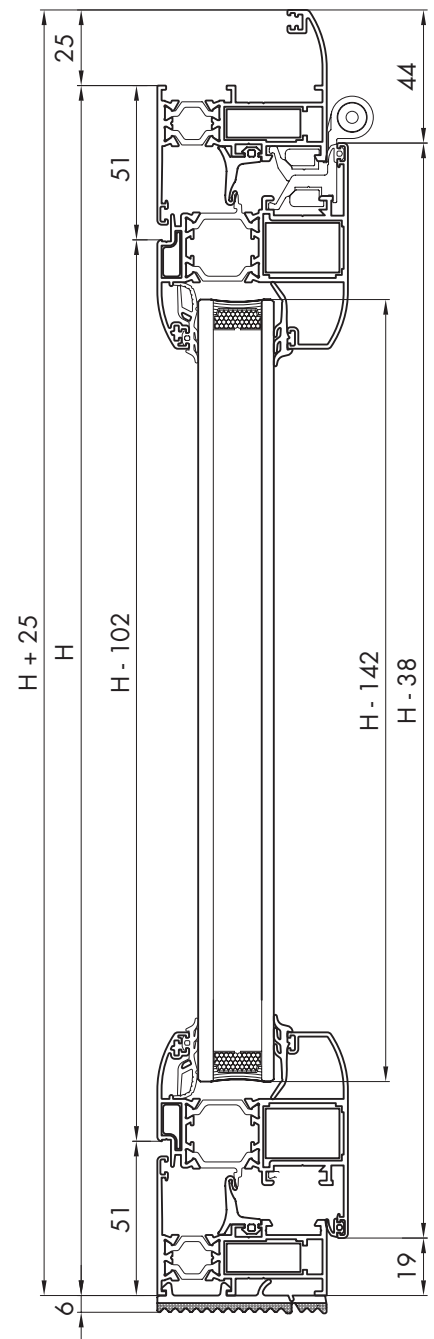
70



finestra 2 ante

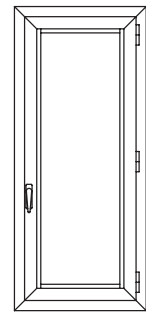
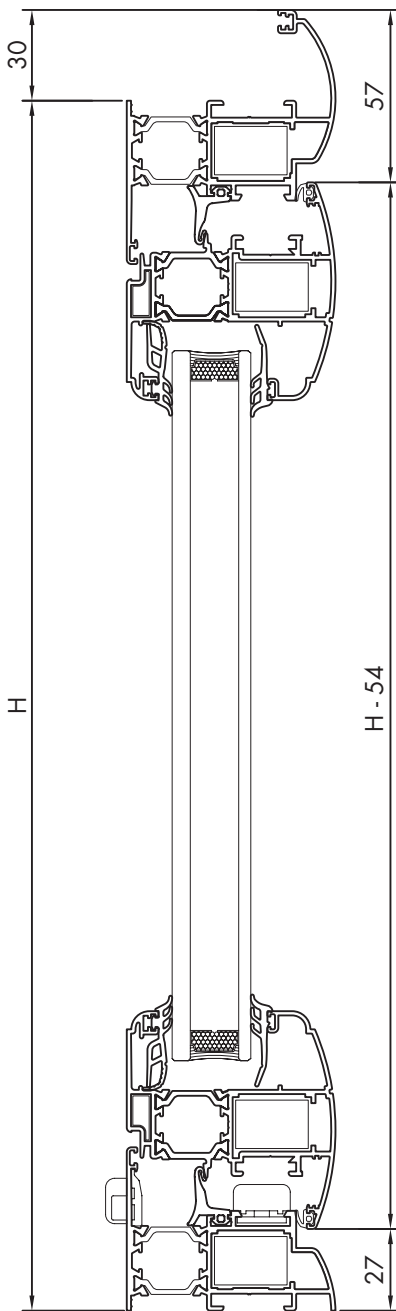
SEZIONE	CODICE	QUOTE DI TAGLIO	N° PEZZI
	63014		1
	63015		1
			1
			1
	63109		4
			4
	63201		1

N.B. nella distinta di taglio non é considerata l'asta di chiusura BBC0723



SERIE 56-63 distinte di taglio

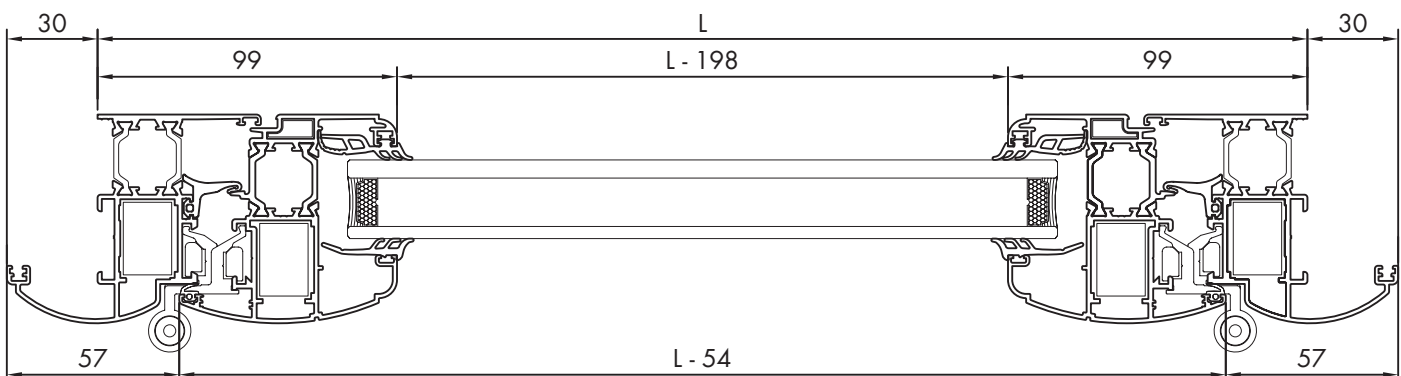
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finestra 1
anta V.I.

SEZIONE	CODICE	QUOTE DI TAGLIO	N° PEZZI
	63017		1
	63016	 	1 1 1
	63110	 	2 2

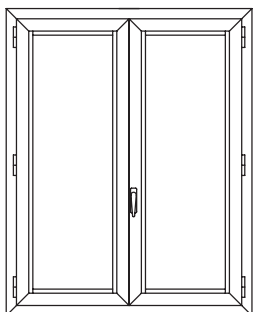
N.B. nella distinta di taglio non é considerata l'asta di chiusura BBC0723



SERIE 56-63

distinte di taglio

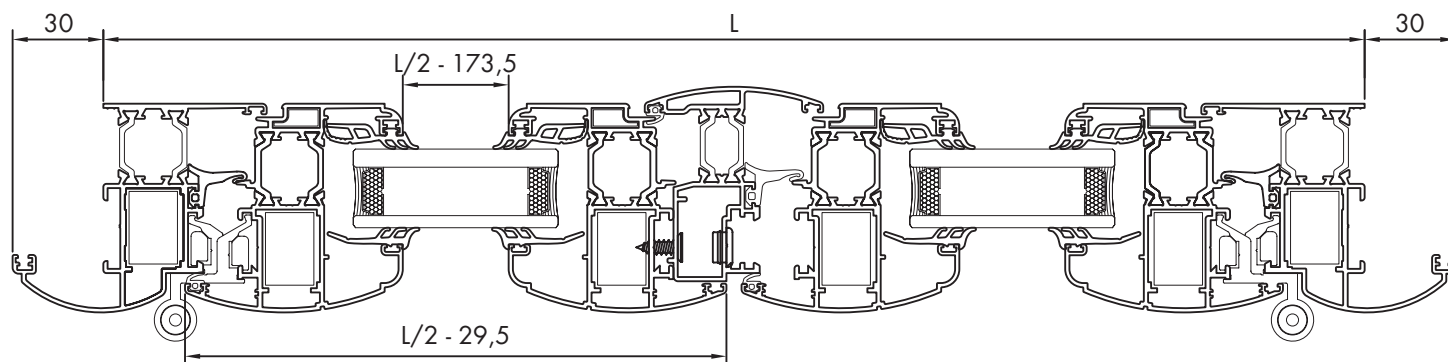
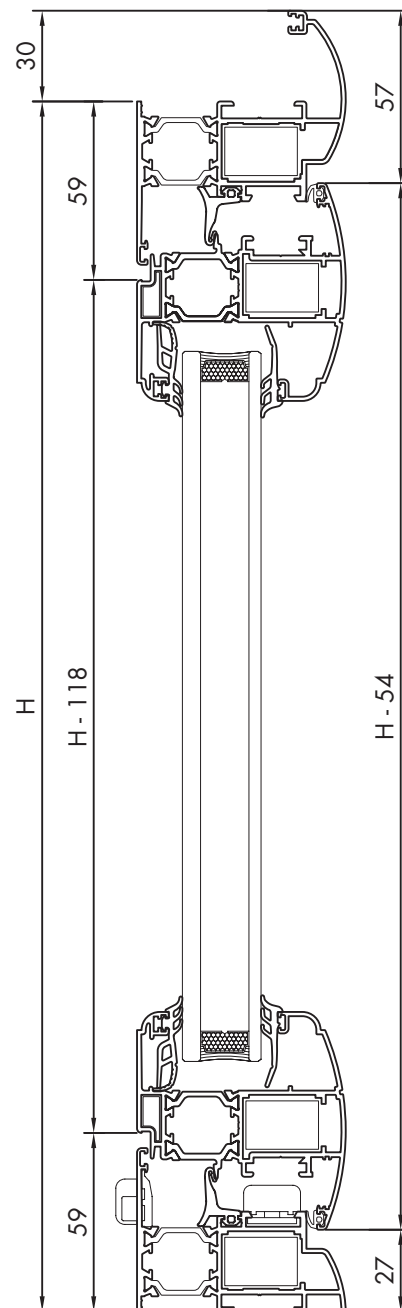
72

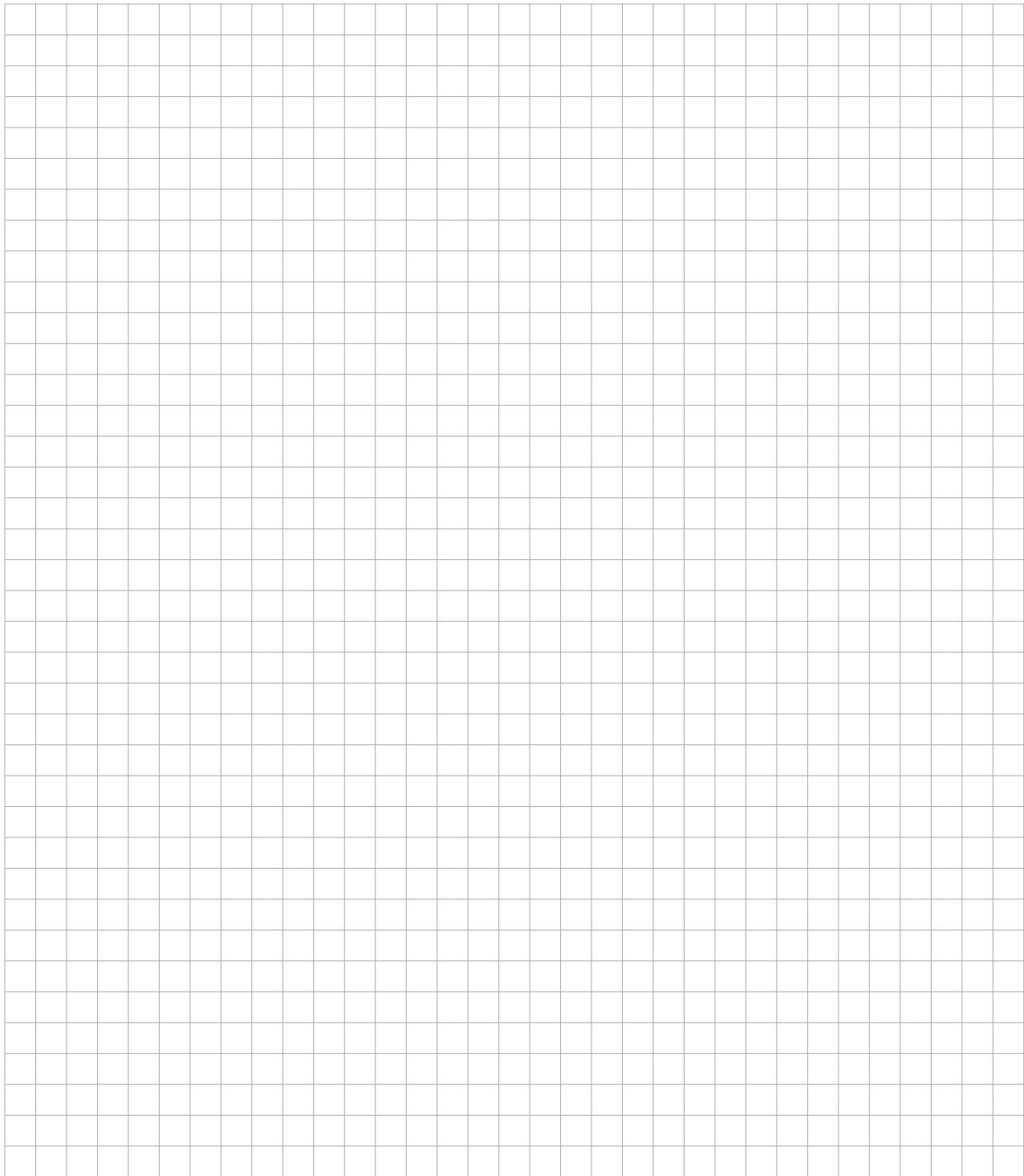


finestra 2 ante

SEZIONE	CODICE	QUOTE DI TAGLIO	N° PEZZI
	63017		1
	63016		1
			1
			1
	63110		4
			4
	63201		1

N.B. nella distinta di taglio non é considerata l'asta di chiusura BBC0723

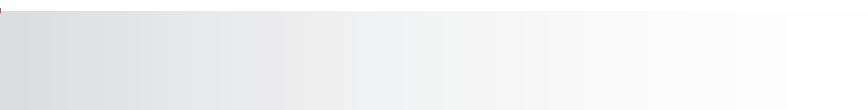
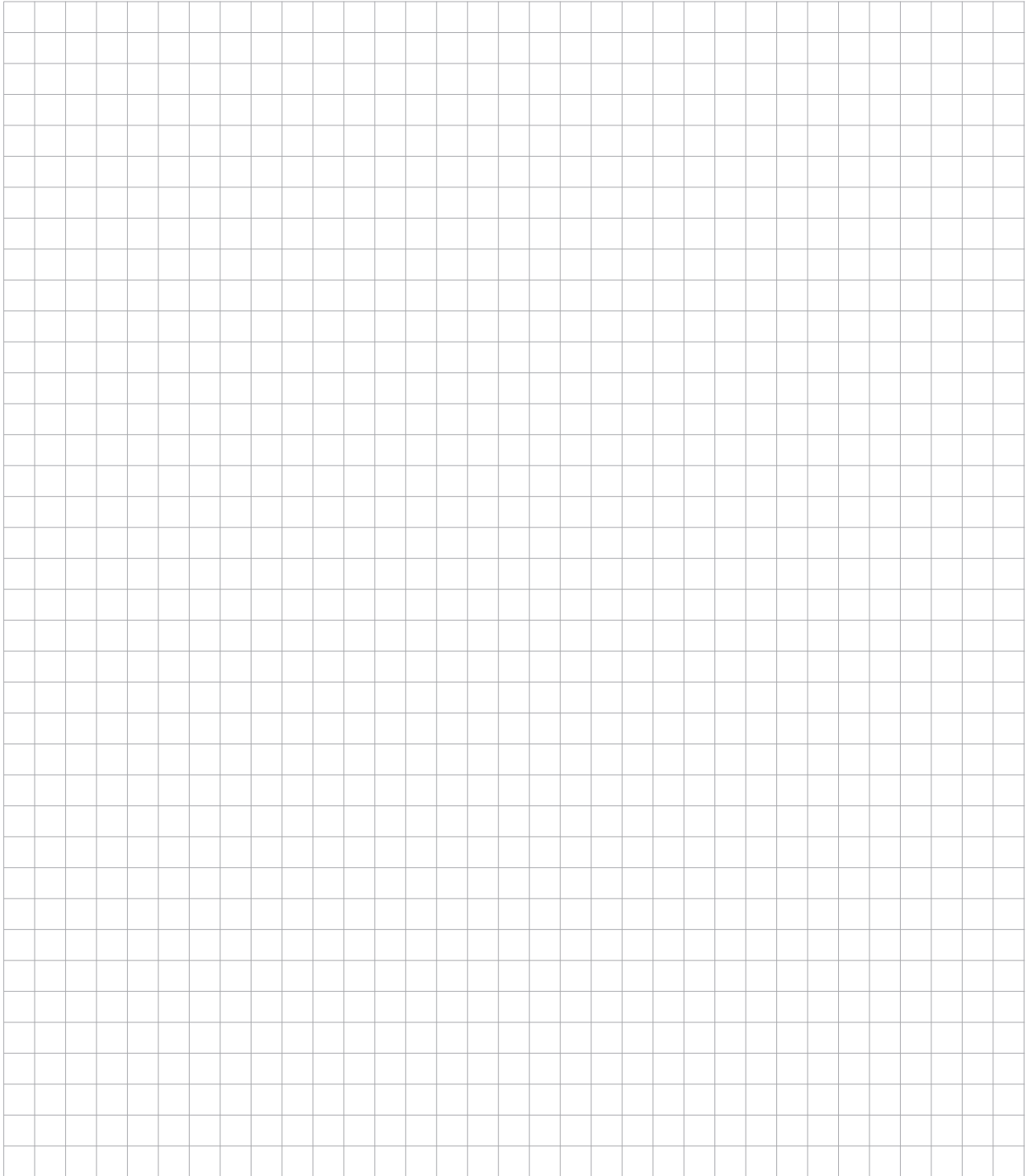






SERIE 56-63 annotazioni

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SERIE 56-63
annotazioni

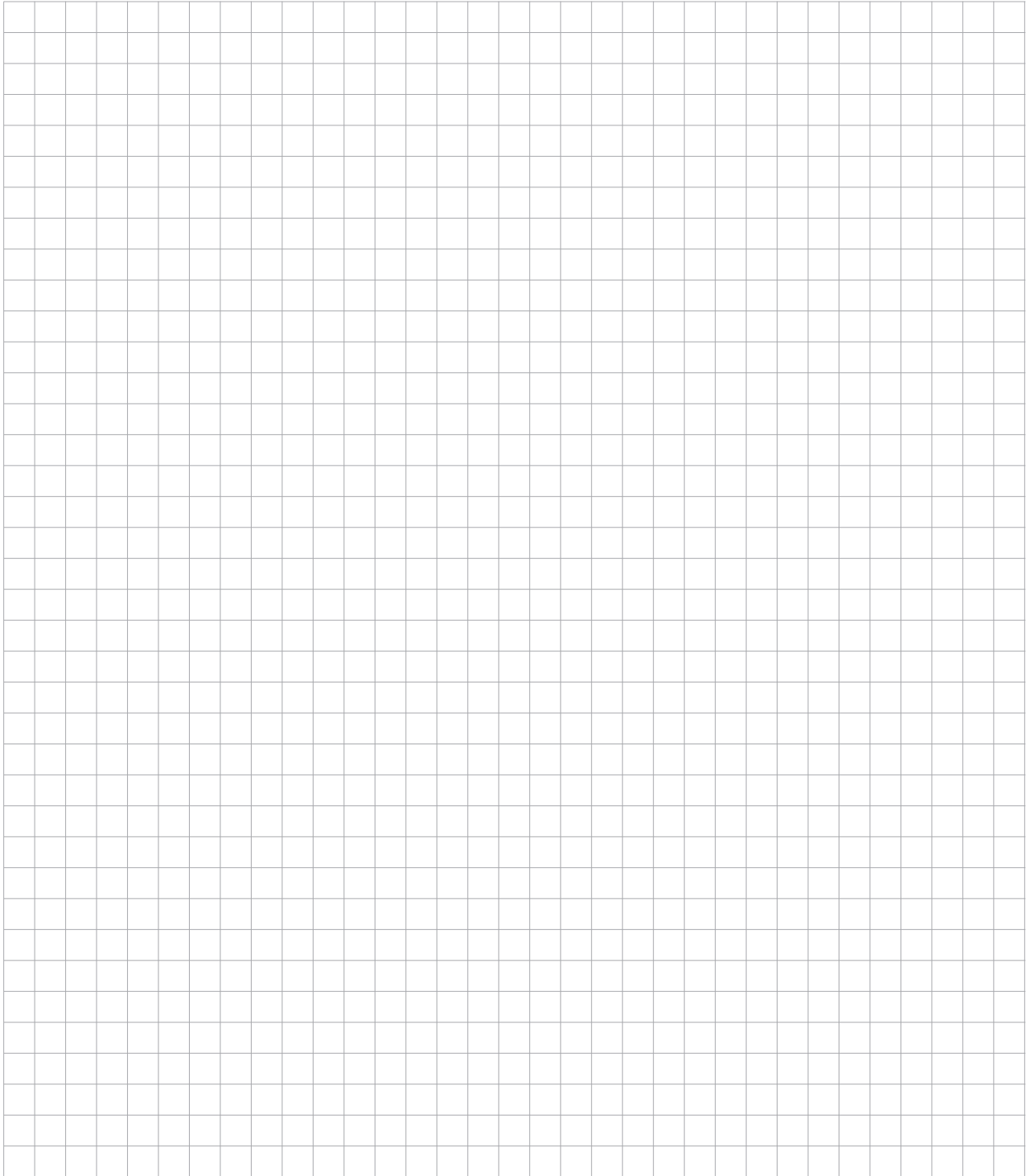
75

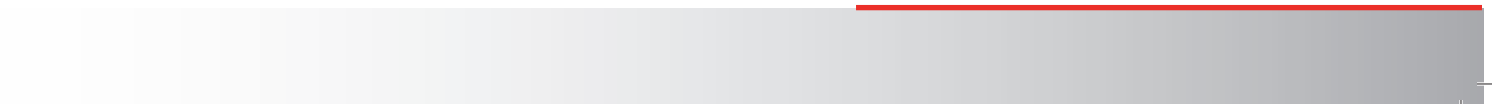
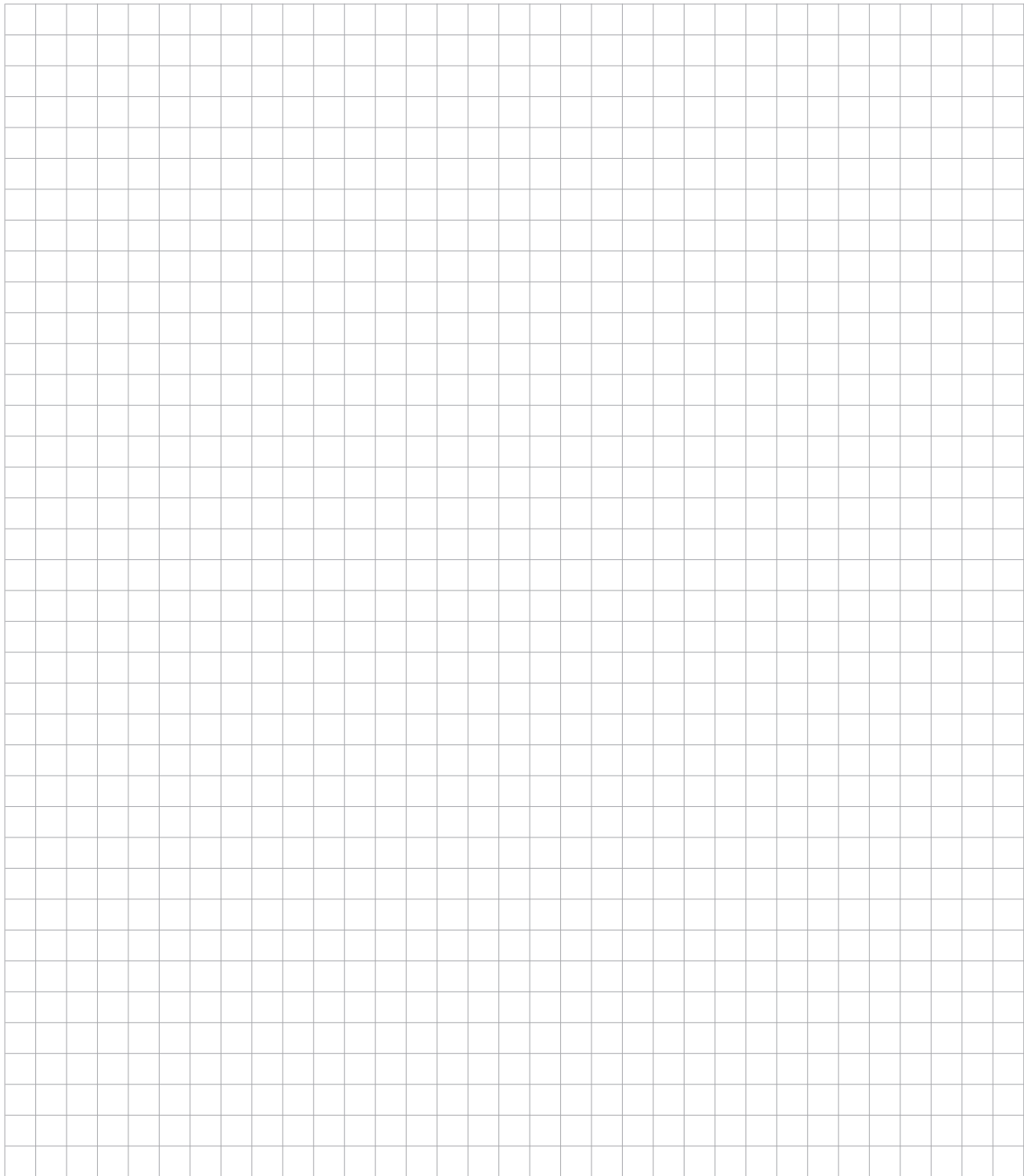




SERIE 56-63
annotazioni

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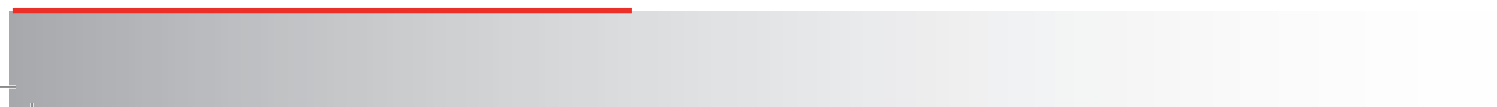






SERIE 56-63
annotazioni

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SERIE 56-63
annotazioni

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